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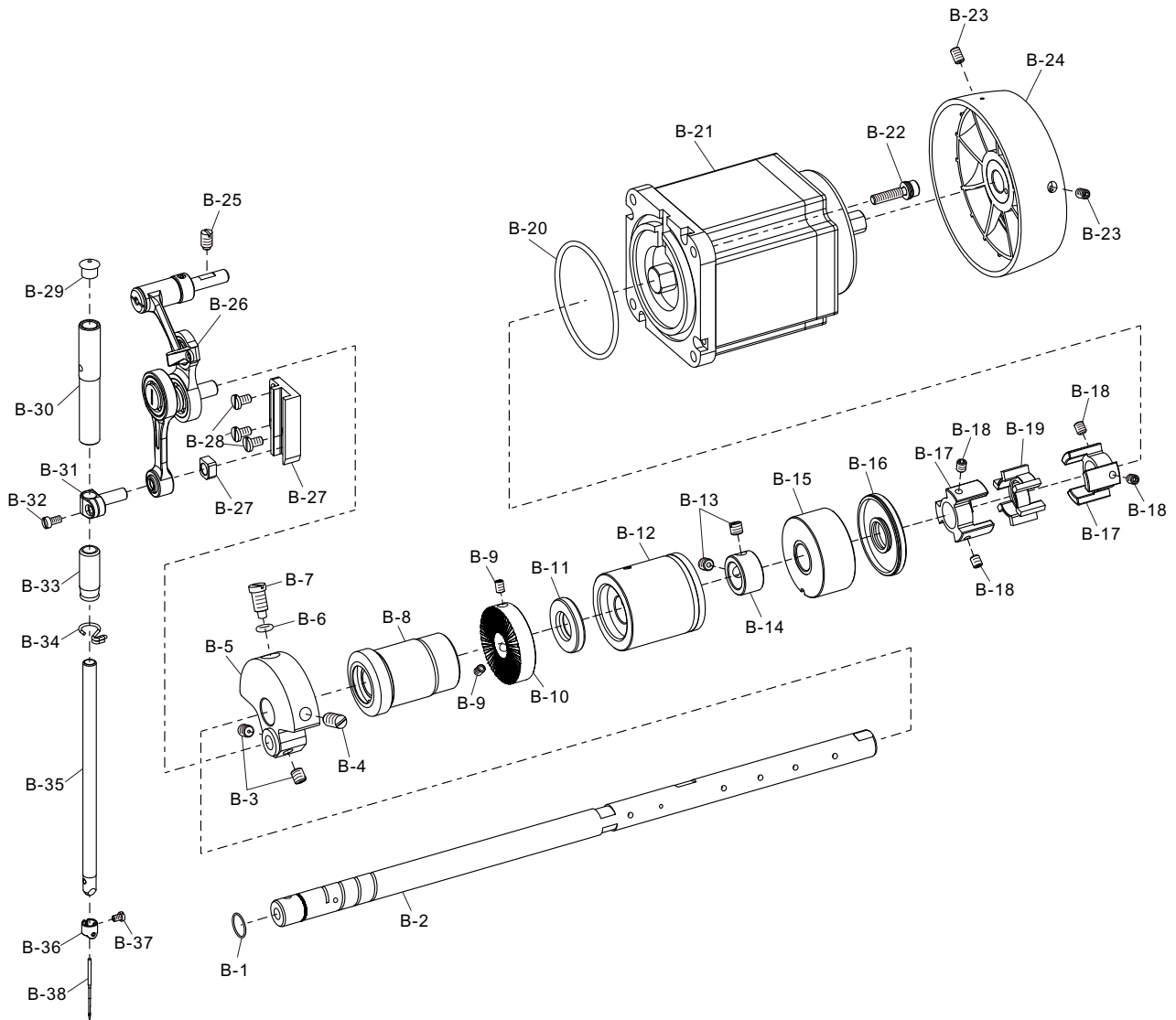
零件样本

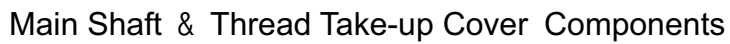
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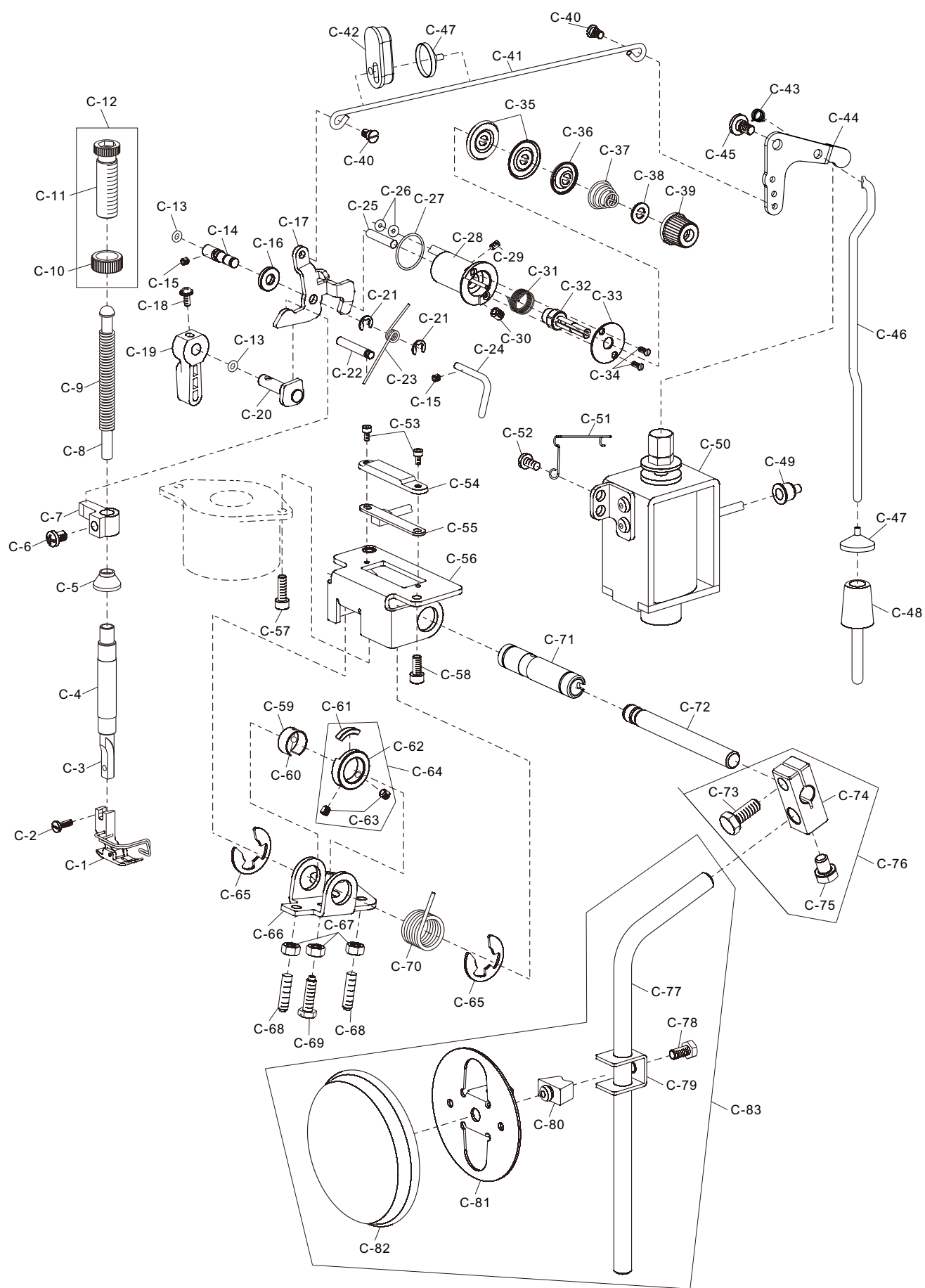


序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
A-1	10052014	前支撑板	Front Shaft sleeve plate	1	
A-2	10010292	SM15/64"×28螺钉	Screw SM15/64"×28	2	
A-3	10050168	箱盖密封垫	Tank cover gasket	1	
A-4	10050169	齿轮箱盖	Tank cover	1	
A-5	10009988	7.8×13.5×1.3垫圈	Washer 7.8×13.5×1.3	1	
A-6	10009991	SM5/16"×24螺钉	Screw SM5/16"×25	1	
A-7	10052301	电线压板	Wire holder	1	
A-8	10010899	SM3/16"×28螺钉	Screw SM3/16"×28	1	
A-9	10052302	电线压板	Wire holder	1	
A-10	10004611	SM3/16"×28螺钉	Screw SM3/16"×28	9	
A-11	10051330	底板支柱	Bed screw stud	2	
A-12	10002840	2×5铆钉	Rivet 2×5	2	
A-13	10041059	编号牌	Nubering card	1	
A-14	10040969	油塞	Rubber plug	1	
A-15	10051431	绕线夹线器组件	Bobbin thread tension ASM.	1	
A-16	10009576	橡胶塞	Rubber plug	1	
A-17	10008938	油窗	Oil window	1	
A-18	10008939	19×3 O形圈	O-ring 19×3	1	
A-19	10050423	SM9/64"×40螺钉	Screw SM9/64"×40	2	
A-20	10011149	绕线切刀	Thread cutter	1	
A-21	*	绕线器	Bobbin wider ASM.	1	
A-22	10008773	橡胶轮	Rubber ring	1	
A-23	10004380	SM3/16"×32螺钉	Screw SM3/16"×32	3	
A-24	10014082	挑线杆护罩	Thread take-up lever cover	1	
A-25	10008972	SM3/16"×28螺钉	Screw SM3/16"×28	12	
A-26	20019350	后窗板	Side plate	1	
A-27	10052026	后窗板垫	Side plate gasket	1	
A-28	10052992	过线板	Thread guide plate	1	
A-29	10008943	橡胶塞	Rubber plug	2	
A-30	10008942	橡胶塞	Rubber plug	2	
A-31	10041529	SM3/16"×28螺钉	Screw SM3/16"×28	1	
A-32	*	面板垫	Face plate gasket	1	
A-33	*	面板	Face plate	1	
A-34	10008977	橡胶塞	Rubber plug	2	
A-35	10040996	左线勾	Arm thread guide left	1	
A-36	10008973	SM11/64"×40螺钉	Screw SM11/64"×40	2	
A-37	10013706	推板部件	Push plate ASM.	1	
A-38	10053850	针板	Needle plate	1	
A-39	10012463	SM11/64"×40螺钉	Screw SM11/64"×40	1	
A-40	10009005	SM11/64"×40螺钉	Screw SM11/64"×40	1	
A-41	10008940	右线钩	Arm thread guide right	1	
A-42	10004374	SM11/64"×40螺钉	Screw SM11/64"×40	2	
A-43	10004373	限位挡片	Ruler plate	1	
A-44	10051703	上夹线器部件	Upper thread take-up device ASM.	1	
A-45	10008934	SM3/16"×28螺钉	Screw SM3/16"×28	2	





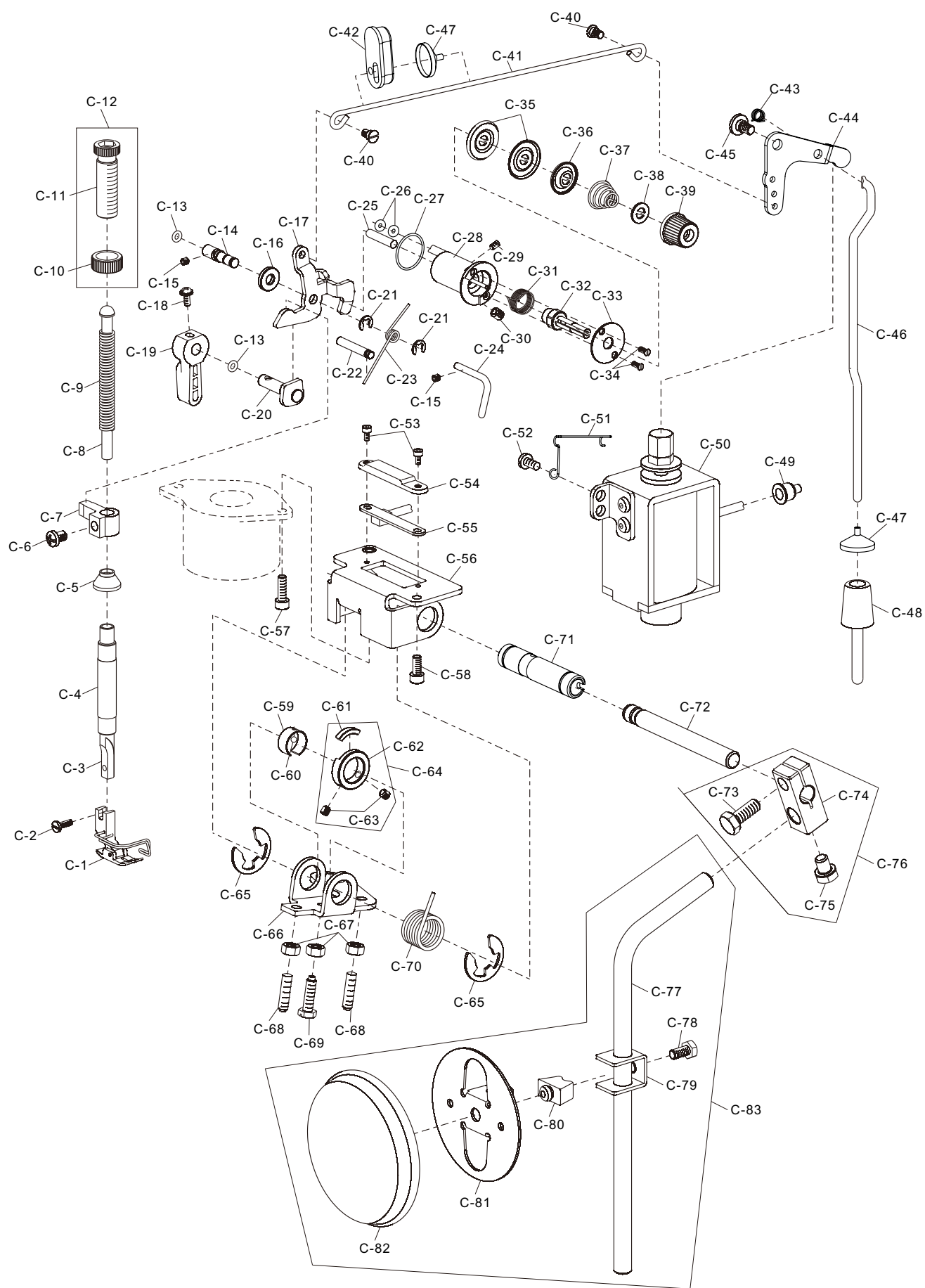
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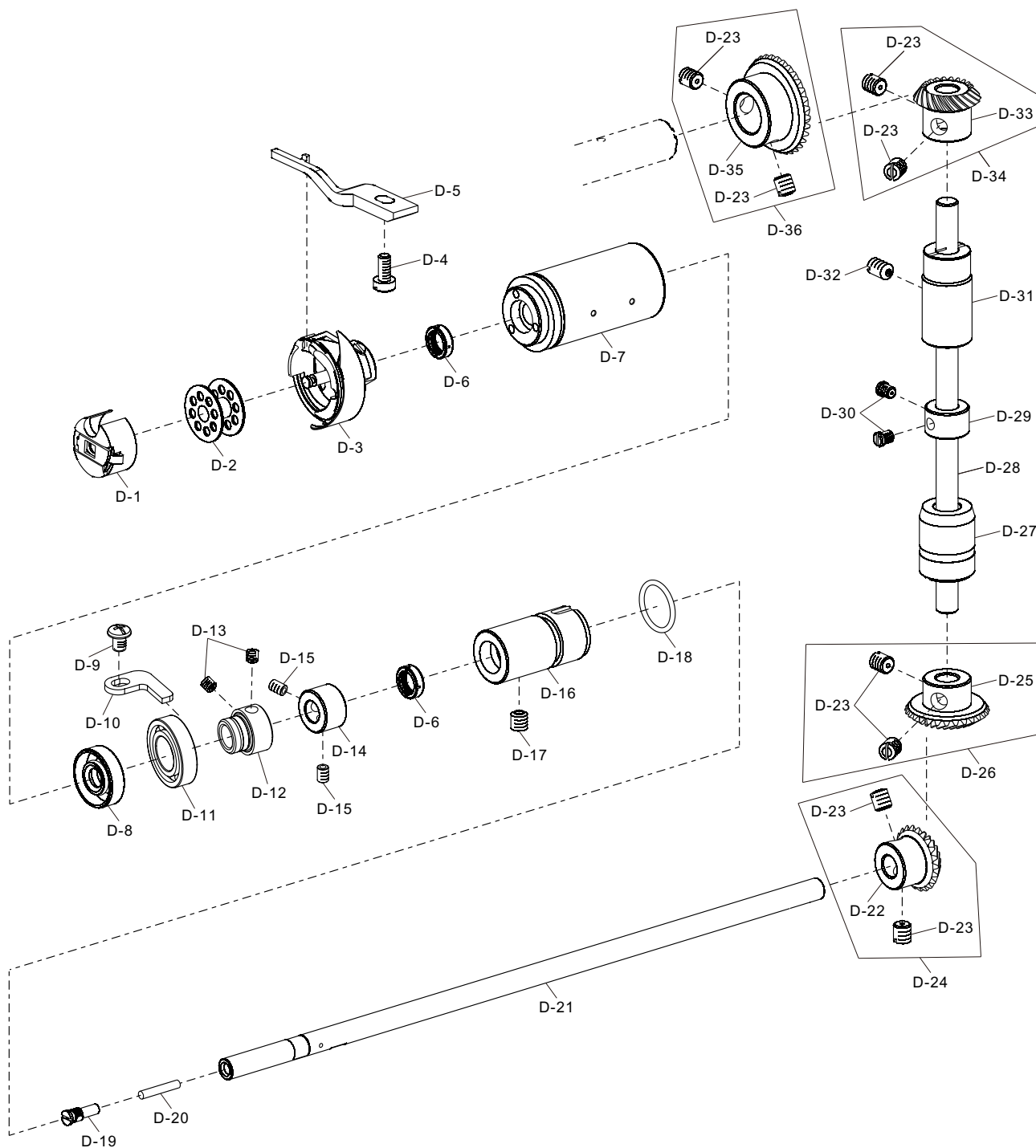
抬压脚分组件 Hang Lifter & Tension Release Components

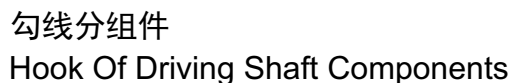
序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
C-1	10052532	压脚组件	Presser foot ASM.	1	
C-2	10010650	SM9/64"×40螺钉	Screw SM9/64"×40	1	
C-3	10010646	压杆	Presser bar	1	
C-4	10014118	压杆轴套	Shaft sleeve	1	
C-5	10011457	压杆防油罩	Oil protector cover	1	
C-6	10000325	M6×8螺钉	Screw M6×8	1	
C-7	10039365	压杆导架	Presser guide bar bracket	1	
C-8	10004439	调压导杆	Presser guide bar	1	
C-9	10004473	调压弹簧	Spring	1	
C-10	10051429	调压螺母	Nut	1	
C-11	10051428	调压螺钉	Screw	1	
C-12	10051433	调压螺钉组件	Screw ASM.	1	
C-13	10010027	3.68×1.78 O形圈	O-ring 3.68×1.78	2	
C-14	10039373	松线顶板销	Pin	1	
C-15	10009074	M4×4螺钉	Screw M4×4	2	
C-16	10051244	6.2×15×2.7垫片	Gasket 6.2×15×2.7	1	
C-17	10051168	压脚升降板	Lifting lever	1	
C-18	10010016	SM9/64"×40螺钉	Screw SM9/64"×40	1	
C-19	10051430	压脚扳手	Hand lifter	1	
C-20	10050190	压脚扳手凸轮部件	Hand lifter CAM ASM.	1	
C-21	10013038	5×0.8挡圈	Closing ring 5×0.8	2	
C-22	10039374	限位销	Pin	1	
C-23	10052046	压脚升降板复位簧	Spring	1	
C-24	10039823	缓线钩	Presser bar thread guide	1	
C-25	10037578	松线辅钉	Tension release supporting pin	1	
C-26	10053384	2×1.8 O型圈	O-ring 2×1.8	1	
C-27	10053484	17×1 O形圈	O-ring 17×1	1	
C-28	10053473	松线电磁铁	Electronmagnetic	1	
C-29	10002896	M4×5螺钉	Screw M4×5	1	
C-30	10010678	SM15/64"×28螺钉	Screw SM15/64"×28	1	
C-31	10053259	挑线弹簧	Spring	1	
C-32	10037581	夹线螺钉	Screw	1	
C-33	10051910	锁紧板	Lock plate	1	
C-34	10010399	SM3/32"×56螺钉	Screw SM3/32"×56	2	
C-35	10005489	过线板	Thread tension disk	2	
C-36	10004625	松线板	Thread tension disk presser	1	
C-37	10004176	弹簧	Spring	1	
C-38	10004199	夹线制动板	Rotating stopper	1	
C-39	10051457	松线器螺母	Thread tension nut	1	
C-40	10010651	SM3/16"×32螺钉	Screw SM3/16"×32	2	
C-41	10053854	抬压脚拉杆	Lifting lever connecting rod	1	
C-42	10053578	橡胶塞	Rubber plug	1	
C-43	10009205	弹簧	Spring	1	
C-44	10051828	抬压脚后杠杆	Lifting lever link	1	
C-45	10010652	后杠杆轴位螺钉	Screw	1	
C-46	10050667	抬压脚顶杆	Connecting rod vertical	1	
C-47	10053351	隔油罩	Oil shield	2	



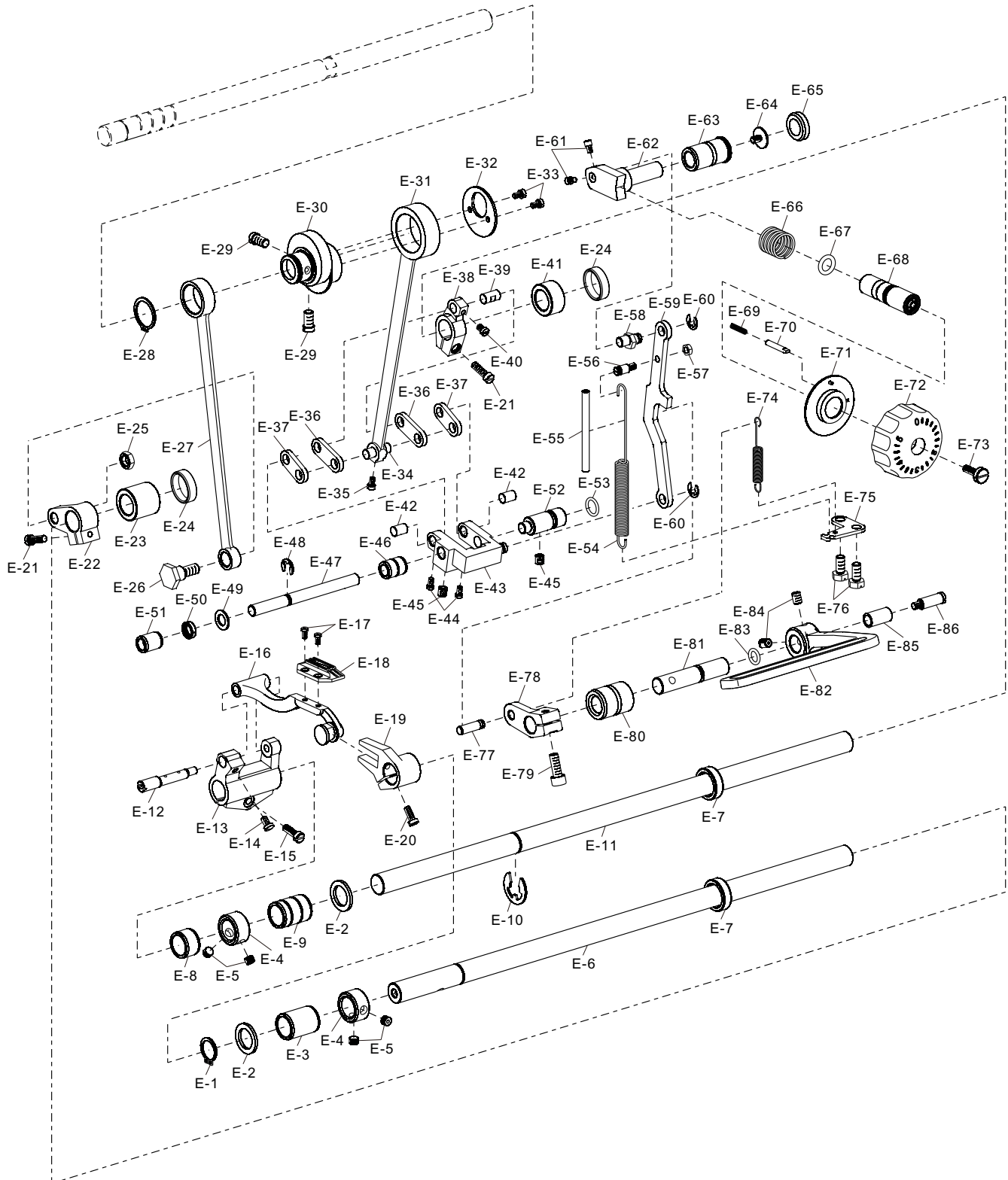


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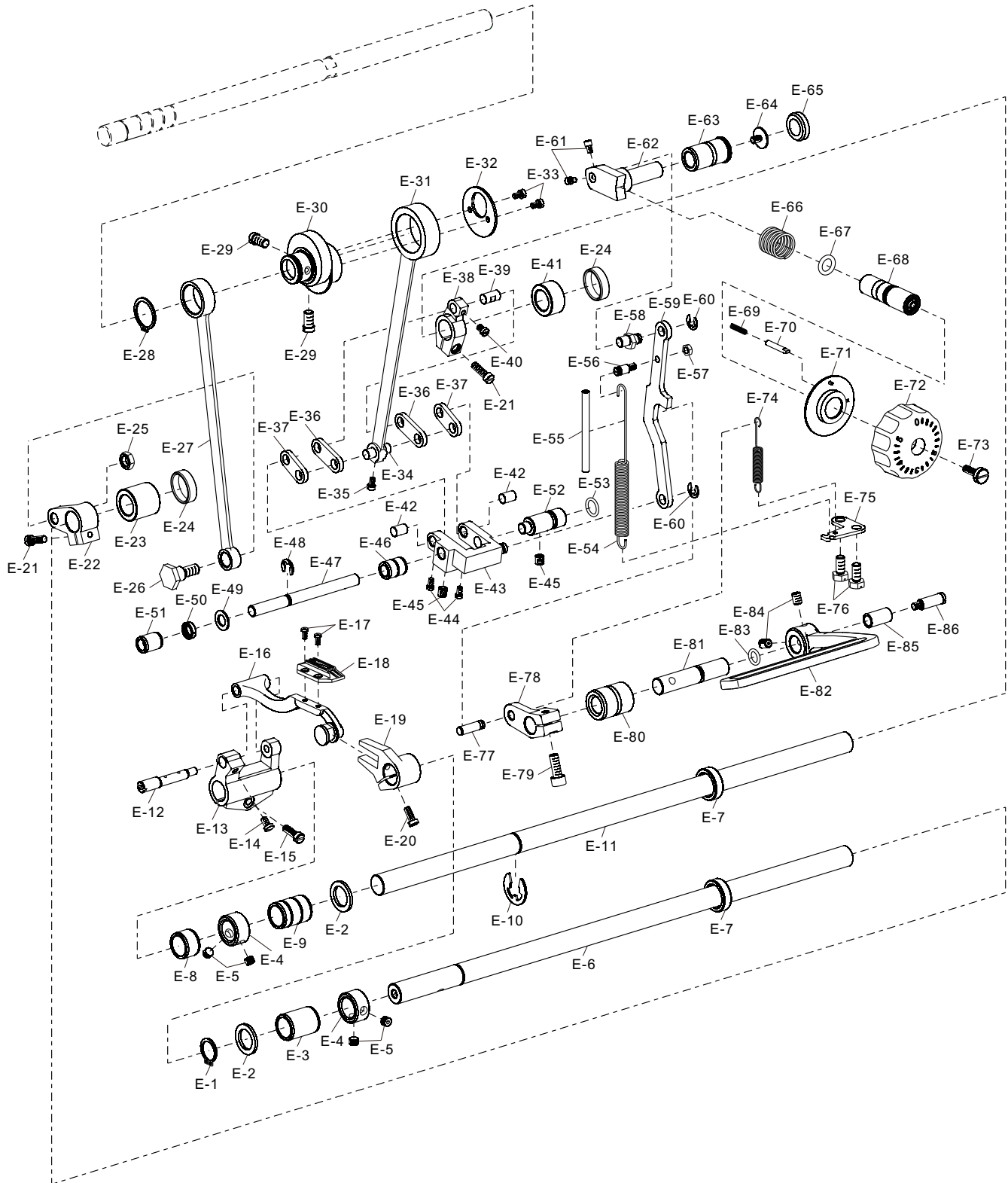
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送料分组件 Feed Mechanism Components

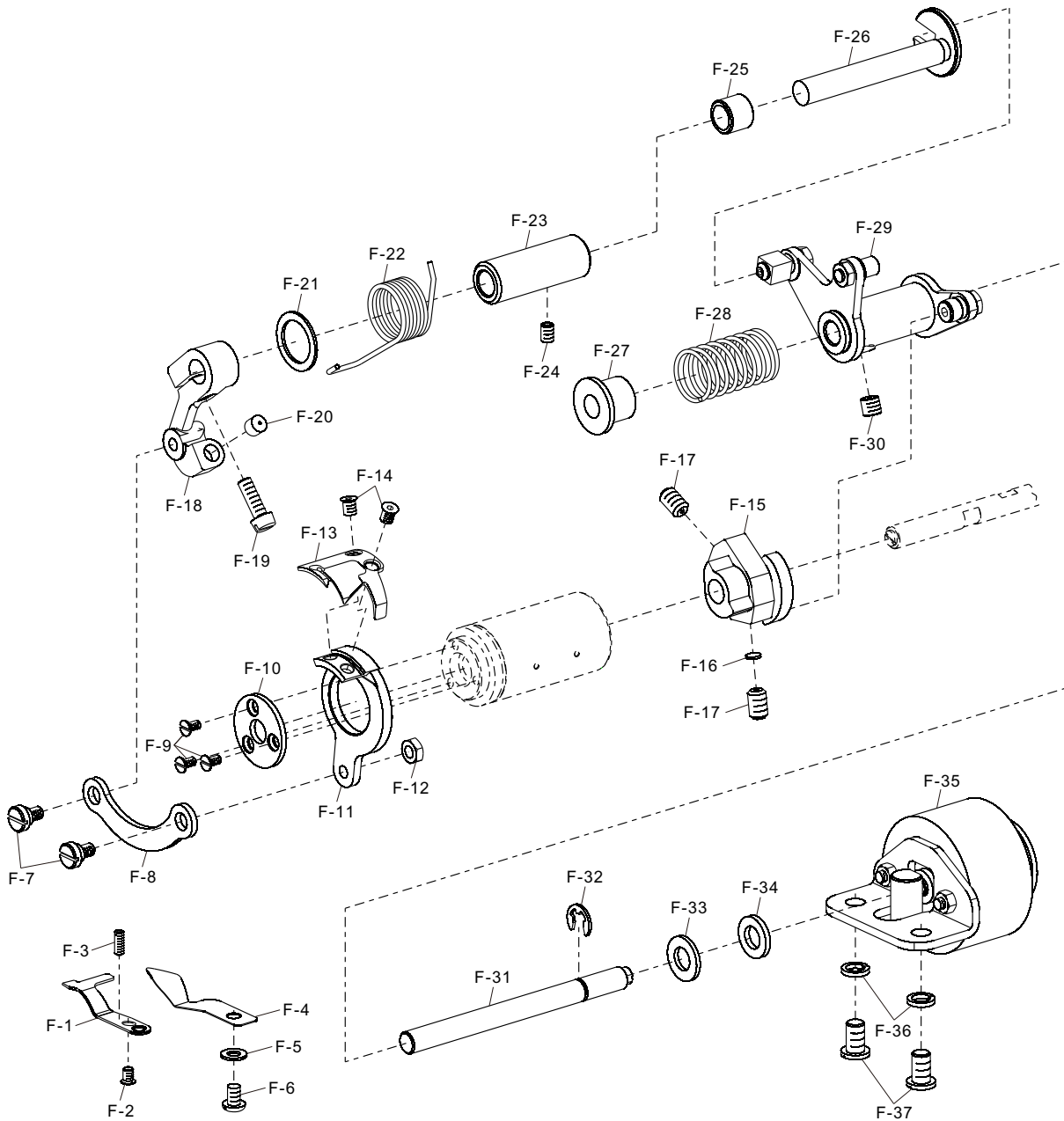
序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
E-1	10010090	13.8×1挡圈	Closing ring 13.8×1	1	
E-2	10010902	15×23×2垫圈	Washer 15×23×2	2	
E-3	10040977	抬牙轴前轴套	Shaft sleeve	1	
E-4	10010542	挡圈	Closing ring	2	
E-5	10038073	SM1/4"×40螺钉	Screw SM1/4"×40	4	
E-6	10040985	抬牙轴	Feed driving shaft	1	
E-7	10012536	14.72×22×7油封	Oil seal 14.72×22×7	2	
E-8	10050164	送料轴前轴套	Shaft sleeve	1	
E-9	10052043	送料轴中轴套	Shaft sleeve	1	
E-10	10003232	12×1.2挡圈	Closing ring 12×1.2	1	
E-11	10040983	送料轴	Feed rocker shaft	1	
E-12	10004440	牙架座偏心销	Pin	1	
E-13	10004474	牙架座	Feed bar driving crank	1	
E-14	10010074	SM11/64"×40螺钉	Screw SM11/64"×40	1	
E-15	10004993	SM3/16"×28螺钉	Screw SM3/16"×28	1	
E-16	20019012	牙架部件	Feed bar ASM.	1	
E-17	10010099	SM1/8"×44螺钉	Screw SM1/8"×44	2	
E-18	10052531	送料牙	Feed dog	1	
E-19	10010100	抬牙叉形曲柄	Crank	1	
E-20	10004628	SM11/64"×40螺钉	Screw SM11/64"×40	1	
E-21	10010095	SM3/16"×28螺钉	Screw SM3/16"×28	2	
E-22	10010086	抬牙后曲柄	Crank	1	
E-23	10052944	抬牙轴后套	Shaft sleeve	1	
E-24	10054363	橡胶堵塞	Rubber plug	2	
E-25	10004475	SM9/32"×28螺母	Nut SM9/32"×28	1	
E-26	10051856	SM9/32"×28螺钉	Screw SM9/32"×28	1	
E-27	10010084	抬牙连杆	Connecting rod	1	
E-28	10010089	18.5×1.2挡圈	Closing ring 18.5×1.2	1	
E-29	10010092	SM1/4"×40螺钉	Screw SM1/4"×40	2	
E-30	10010115	送料偏心轮	Feed drive eccentric cam	1	
E-31	10010072	送料连杆	Connecting rod	1	
E-32	10010098	送料偏心轮盖板	Thrust cover	1	
E-33	10010643	SM9/64"×40螺钉	Screw SM9/64"×40	2	
E-34	10010069	送料连杆销	Pin	1	
E-35	10010071	SM9/64"×40螺钉	Screw SM9/64"×40	1	
E-36	10010068	送料长摆动板	Long link	2	
E-37	10010075	送料短摆动板	Short link	2	
E-38	10010076	送料曲柄	Crank	1	
E-39	10010096	送料曲柄销	Pin	1	
E-40	10013015	SM11/64"×40螺钉	Screw SM11/64"×40	1	
E-41	10040989	抬牙轴后套	Shaft sleeve	1	
E-42	10010087	短摆动板连接销	Pin	2	
E-43	10050387	送料摆动板座组件	Feed adjusting ASM.	1	
E-44	10010197	SM9/64"×40螺钉	Screw SM9/64"×40	2	
E-45	10010678	SM15/64"×28螺钉	Screw SM15/64"×28	2	
E-46	10041003	倒缝轴后轴套	Shaft sleeve	1	
E-47	10040965	自动倒缝驱动轴	Automated reverse feed shaft	1	

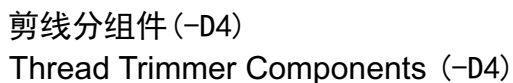




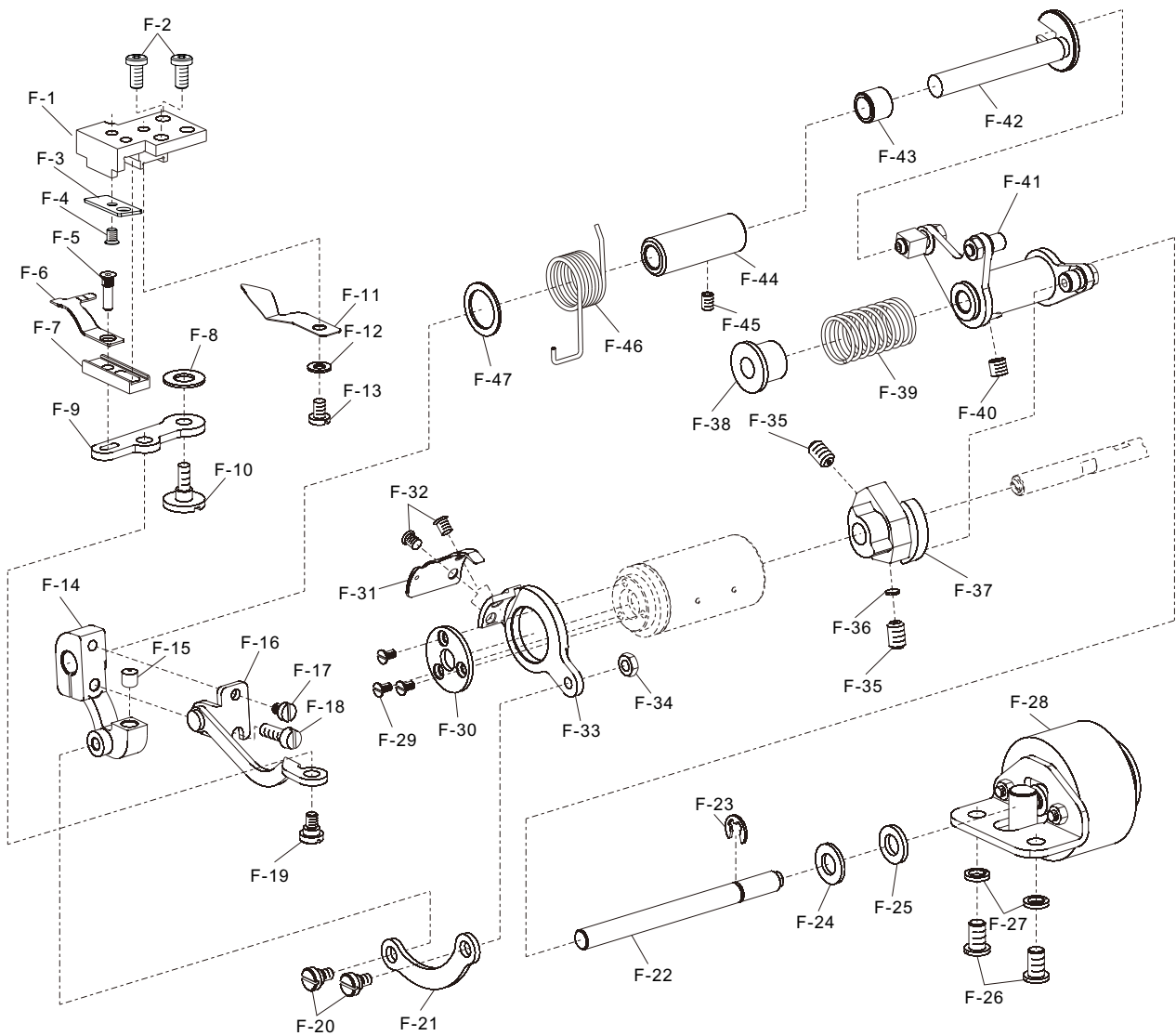
送料分组件
Feed Mechanism Components

序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
E-48	10009654	6×1挡圈	Closing ring 6×1	1	
E-49	10010932	8.2×14.2×1垫圈	Washer 8.2×14.2×1	1	
E-50	10013029	7.94×12×3.5油封	Oil seal 7.94×12×3.5	1	
E-51	10040966	倒缝轴前轴套	Shaft sleeve	1	
E-52	10040974	送料摆动座左右销	Pin	1	
E-53	10006281	10×1.8 O形圈	O-ring 10×1.8	1	
E-54	10040997	倒送料连杆拉簧	Spring	1	
E-55	10007800	3×5油管	Vitta 3×5	1	
E-56	10051074	拉簧连接螺钉	Screw	1	
E-57	10010370	SM11/64'×40螺母	Nut SM11/64'×40	1	
E-58	10026886	倒送料连杆销	Pin	1	
E-59	10051073	倒送料连杆	Feed adjust rod	1	
E-60	10010649	5.1×0.6挡圈	Closing ring 5.1×0.6	2	
E-61	10051742	SM9/64"×40螺钉	Screw SM9/64"×40	2	
E-62	10008848	送料调节器	Feed regulator	1	
E-63	10008956	送料调节器轴套	Shaft sleeve	1	
E-64	10010238	送料调节器轴端螺钉	Screw	1	
E-65	10008975	橡胶塞	Rubber plug	1	
E-66	10051621	旋钮复位簧	Spring	1	
E-67	10010240	9.2×2.7 O形圈	O-ring 9.2×2.7	1	
E-68	10036738	送料调节螺柱	Screw	1	
E-69	10013869	旋钮锁簧	Spring	1	
E-70	10051619	旋钮止动销	Pin	1	
E-71	10051578	旋钮止动盘组件	Arresting disc ASM.	1	
E-72	10051615	送料距旋钮	Feed dial	1	
E-73	10051845	SM3/16"×28螺钉	Screw SM3/16"×28	1	
E-74	10010237	倒送料拉簧	Spring	1	
E-75	10051180	拉簧固定板	Plate	1	
E-76	10050422	SM15/64"×28螺钉	Screw SM15/64"×28	2	
E-77	10010287	倒送料曲柄销	Pin	1	
E-78	10039853	倒送料曲柄	Reverse feed crank	1	
E-79	10009008	M6×16螺钉	Screw M6×16	1	
E-80	10014119	倒送料轴轴套	Shaft sleeve	1	
E-81	10008827	倒送料轴	Reverse feed shaft	1	
E-82	20008375	倒送料扳手	Reverse feed control lever	1	
E-83	10010243	7.8×2 O形圈	O-ring 7.8×2	1	
E-84	10040504	M6螺钉	Screw M6	2	
E-85	10050706	限位螺钉套	Rubber sleeve	1	
E-86	10050707	限位螺钉	Screw	1	





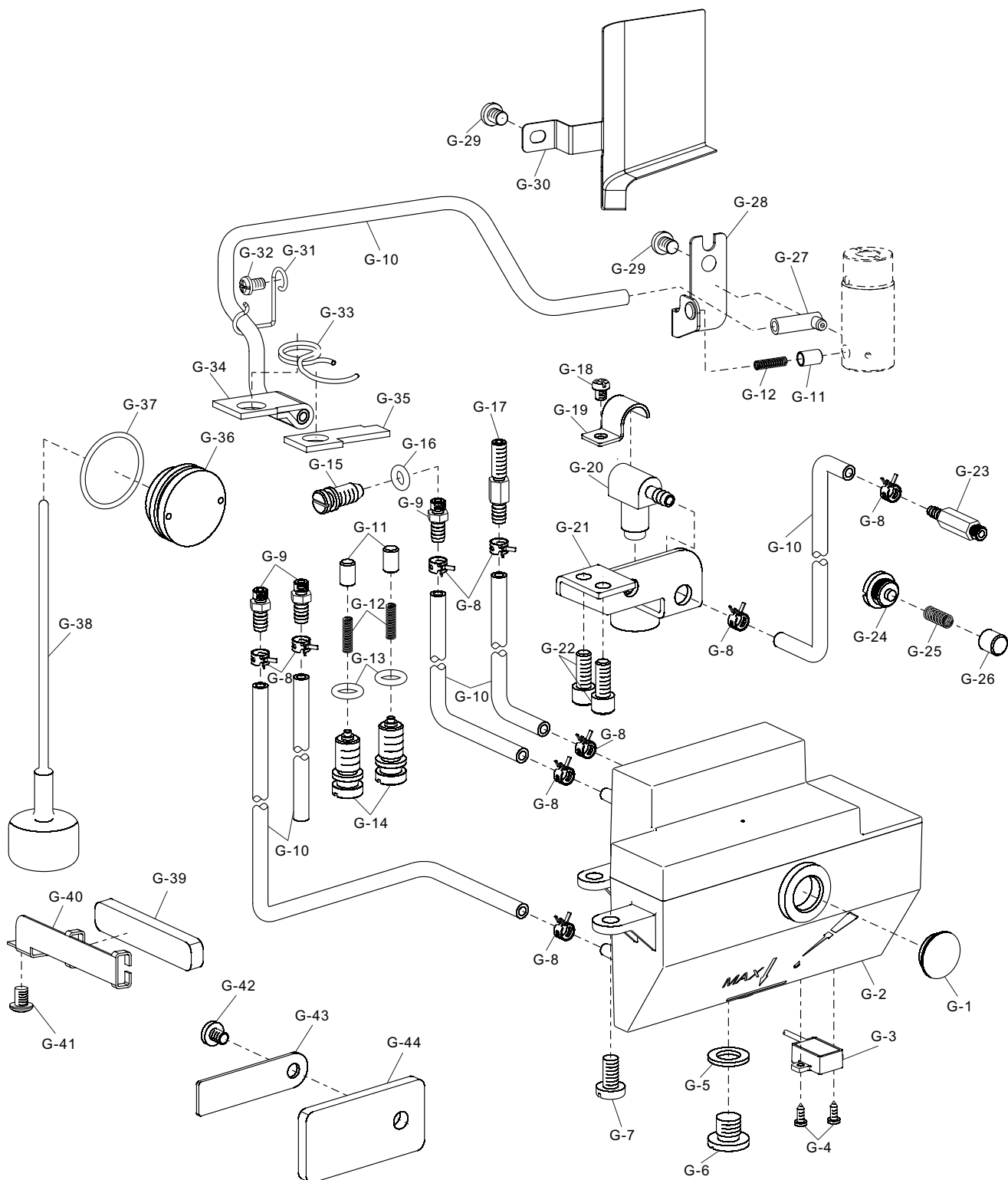
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剪线分组件 (-D4S)

Thread Trimmer Components (-D4S)

序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
F-1	10052404	固定座	Retainer plate	1	
F-2	10053199	SM11/64"×40螺钉	Screw SM11/64"×40	2	
F-3	10053193	垫片	Washer	1	
F-4	10011422	SM9/64"×40螺钉	Screw SM9/64"×40	1	
F-5	10052407	螺钉	Screw	1	
F-6	10051912	定刀	Fixed knife	1	
F-7	10052405	滑块	Slider	1	
F-8	10053192	16×9×1垫片	Washer 16×9×1	1	
F-9	10052837	驱动板	Driver board	1	
F-10	10052406	SM11/64"×40螺钉	Screw SM11/64"×40	1	
F-11	10052836	分线器	Dispart	1	
F-12	10013154	9×4.5×0.8垫片	Washer 9×4.5×0.8	1	
F-13	10014474	SM11/64"×40螺钉	Screw SM11/64"×40	1	
F-14	10052403	切线驱动曲柄	Trimming crank	1	
F-15	10011580	曲柄止动块	Block	1	
F-16	10051917	拉板组件	Pull plate ASM.	1	
F-17	10002881	M4×8螺钉	Screw M4×8	1	
F-18	10048386	SM3/16"×32螺钉	Screw SM3/16"×32	1	
F-19	10052409	SM11/64"×40螺钉	Screw SM11/64"×40	1	
F-20	10011514	SM11/64"×40螺钉	Screw SM11/64"×40	2	
F-21	10011577	刀轴连杆	Knife shaft crack rod	1	
F-22	10054362	切刀驱动轴	Trimming shaft	1	
F-23	10009654	6×1挡圈	Closing ring 6×1	1	
F-24	10003031	8.4×16×1.6垫圈	Washer 8.4×16×1.6	1	
F-25	10011650	8.2×15×2垫圈	Washer 8.2×15×2	1	
F-26	10011605	SM1/4"×28螺钉	Screw SM1/4"×28	2	
F-27	10054384	弹簧垫圈	Washer	2	
F-28	10050154	剪线电磁铁组件	Thread trimmer solenoid ASM.	1	
F-29	10009626	M3×4.35螺钉	Screw M3×4.35	3	
F-30	10013026	刀架压板	Knife holder	1	
F-31	10052030	动刀	Round knife	1	
F-32	10011588	SM11/64"×40螺钉	Screw SM11/64"×40	2	
F-33	10050165	动刀架	Round knife bracket	1	
F-34	10011578	SM11/64"×40螺母	Nut SM11/64"×40	1	
F-35	10013465	SM1/4"×40螺钉	Screw SM1/4"×40	2	
F-36	10023739	剪线凸轮垫	Cam washer	1	
F-37	10010736	剪线凸轮	Thread trimmer cam	1	
F-38	10014196	弹簧端盖	Spring cover	1	
F-39	10008812	弹簧	Spring	1	
F-40	10008862	SM1/4"×40螺钉	Screw SM1/4"×40	1	
F-41	10011686	切线凸轮曲柄组件	Trimming cam crank ASM.	1	
F-42	10008866	切刀驱动曲柄轴	Trimming crank shaft	1	
F-43	10011630	曲柄轴短套	Short bushing	1	
F-44	10051577	切线轴套	Shaft sleeve	1	
F-45	10012062	SM11/64"×40螺钉	Screw SM11/64"×40	1	
F-46	10053110	曲柄复位簧	Spring	1	
F-47	10008865	8.2×15×2垫圈	Washer 8.2×15×2	1	



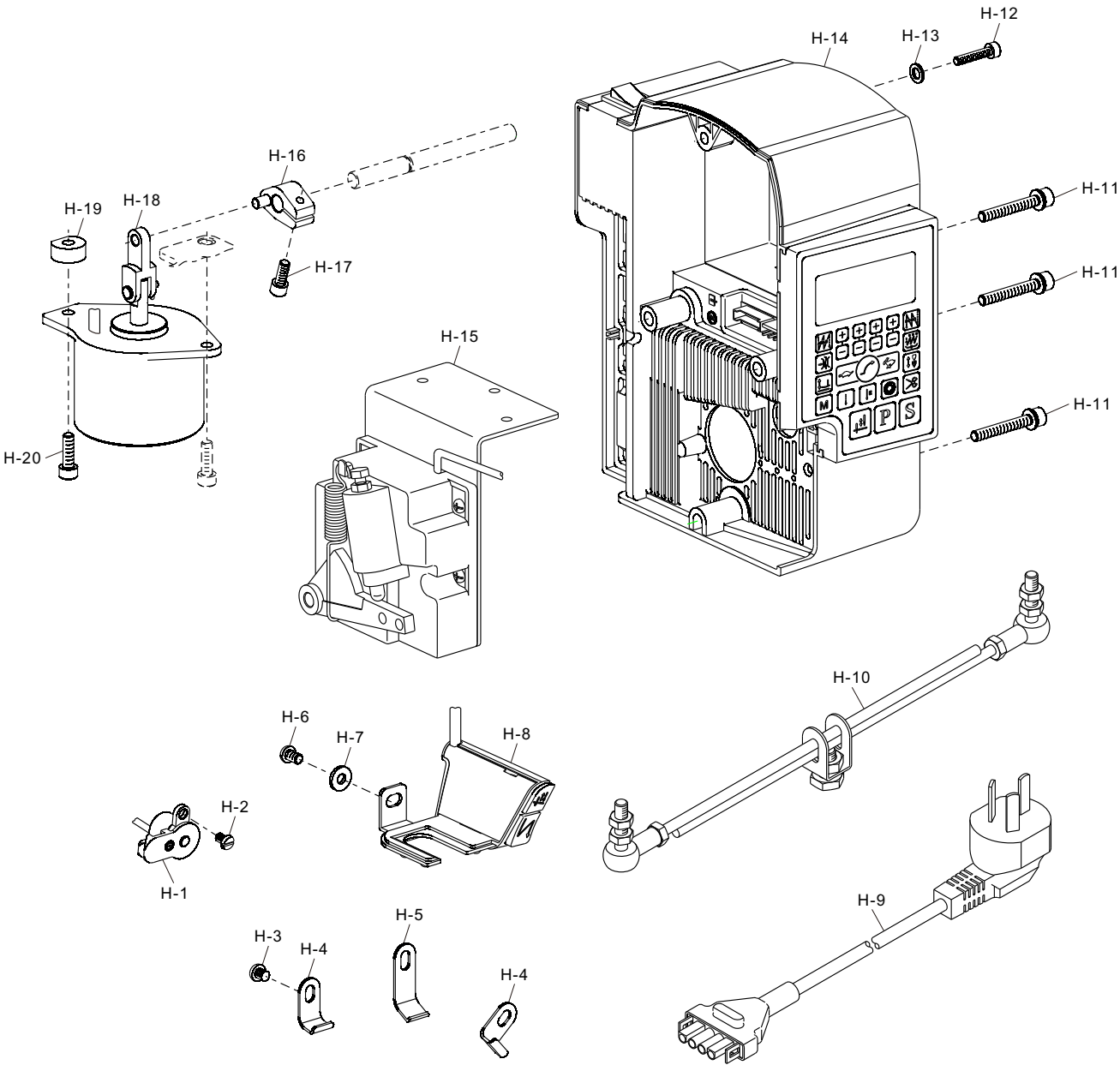


润滑分组件
Lubrication Components

序 号 Ref. No.	件 号 Part No.	名 称	Name of part	数 量 QTY	备 注 Remark
G-1	10008977	橡胶塞	Rubber plug	1	
G-2	10050156	油盒	Oil box	1	
G-3	10051706	油量报警开关组件	Oil mass annunciator ASM.	1	
G-4	10053851	PA1.6×6螺钉	Screw PA1.6×6	2	
G-5	10010240	9.2×2.7O形圈	O-ring 9.2×2.7	1	
G-6	10008783	SM5/16"×24螺钉	Screw SM5/16"×24	1	
G-7	10008972	SM3/16"×28螺钉	Screw SM3/16"×28	3	
G-8	10012160	卡箍	Clamp	9	
G-9	10052811	油管接头	Oil connection	3	
G-10	10007800	3×5油管	Oil tube 3×5	6	
G-11	10052045	柱塞	Plunger	3	
G-12	10014386	柱塞簧	Spring	3	
G-13	10014461	6.5×2 O形圈	O-ring 6.5×2	2	
G-14	10013025	SM1/16"×24螺钉	Screw SM1/16"×24	2	
G-15	10052049	油量调节螺钉	Screw	1	
G-16	10012606	4.5×2 O形圈	O-ring 4.5×2	1	
G-17	10052050	油管接头	Oil connection	1	
G-18	10010797	SM9/64"×40螺钉	Screw SM9/64"×40	1	
G-19	10052015	供油管接头压板	Oil connection holder	1	
G-20	10000468	油管二接头	Oil connection	1	
G-21	10052013	供油管支架	Oil pipe bracket	1	
G-22	10014477	SM3/16"×28螺钉	Screw SM3/16"×28	2	
G-23	10052044	油管接头	Oil connection	1	
G-24	10051081	柱塞螺钉	Screw	1	
G-25	10051079	压簧	Spring	1	
G-26	10051080	柱塞	Plunger	1	
G-27	10052731	回油管接头	Oil connection	1	
G-28	10052732	柱塞压板	Plunger holder	1	
G-29	10000098	SM3/16"×28螺钉	Screw SM3/16"×28	2	
G-30	10052810	挡油罩	Oil drip pan	1	
G-31	10053704	油管扣	Tubing buckle	1	
G-32	10008934	SM3/16"×28螺钉	Screw SM3/16"×28	1	
G-33	10042077	毛毡夹	Oil felt presser	1	
G-34	10053465	毛毡	Wool felt	1	
G-35	10053466	毛毡	Wool felt	1	
G-36	10009118	指示窗组件	Indicator ASM.	1	
G-37	10008980	1.4×23 O型圈	O-ring 1.4×23	1	
G-38	10052048	油标组件	Oil pointer ASM.	1	
G-39	10051592	毛毡	Wool felt	1	
G-40	10051595	毛毡压板	Felt pressure plate	1	
G-41	10042077	SM11/64"×40螺钉	Screw SM11/64"×40	1	
G-42	10009556	M4×7螺钉	Screw M4×7	1	
G-43	10051594	毛毡压板	Felt pressure plate	1	
G-44	10051593	毛毡	Wool felt	1	



电控分组件
Drive-by-wire Components





Drive-by-wire Components

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过线架分组件 Components Of Thread-running Stand

