

800自动运模车

AUTOMATIC MOLD SEWING MACHINE

零件手册

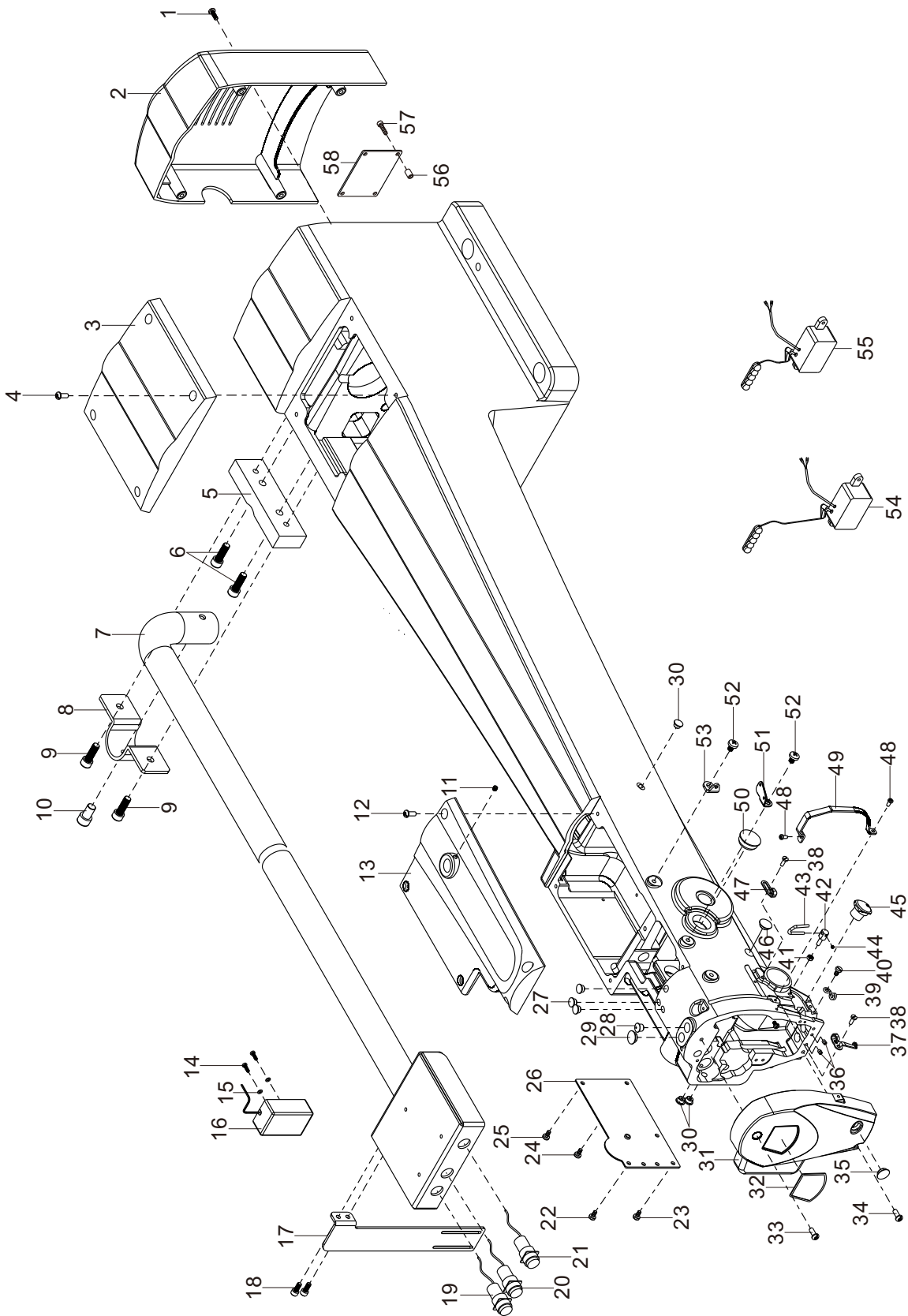
PARTS BOOK

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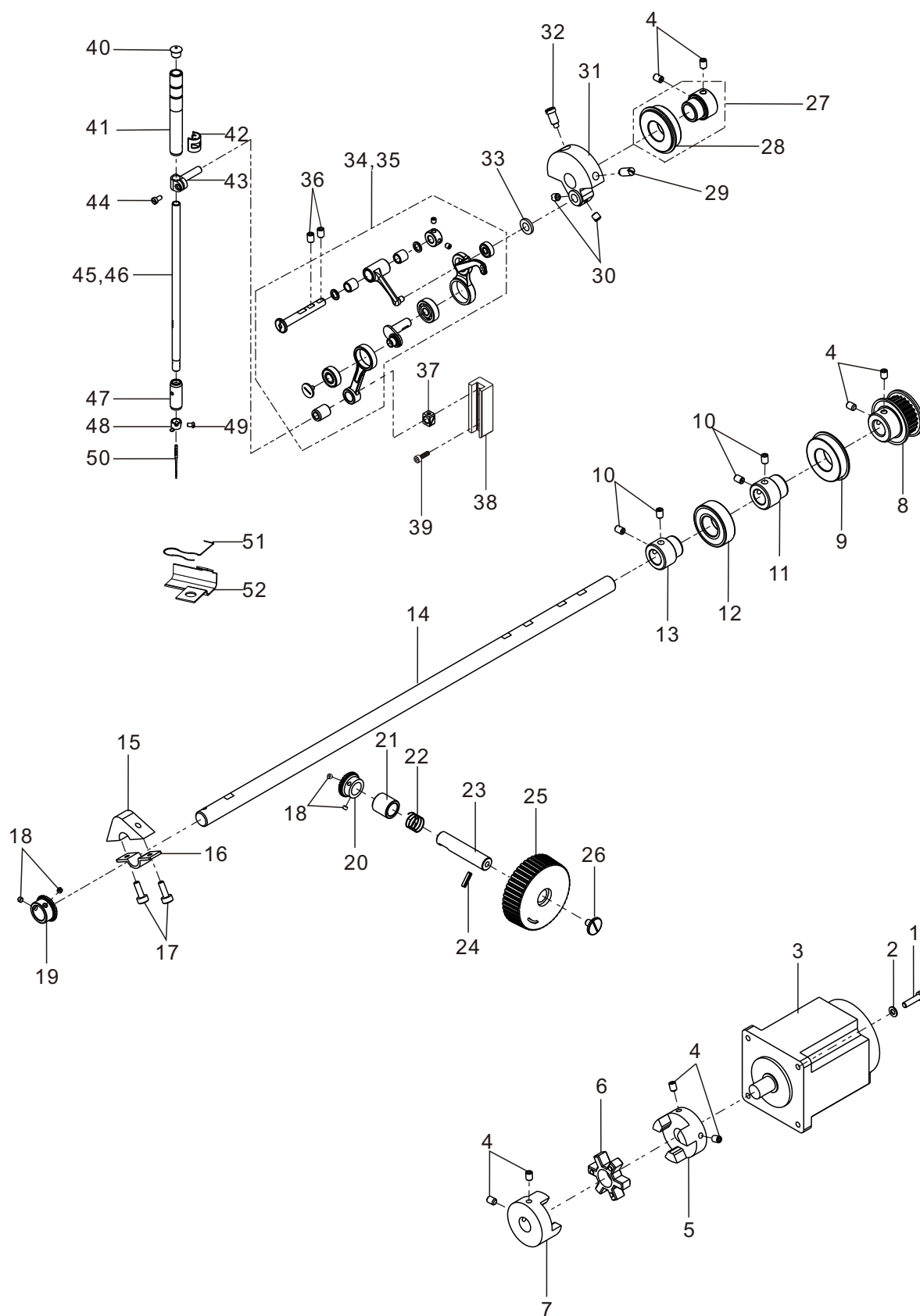
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1. 机头、外装部件



机头、外装部件			FRAME & MISCELLANEOUS COVER COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003049	螺钉 M4 L=12	SCREW M4 L=12	4
2	20019783	900机壳后罩喷漆件	BACK COVER	1
3	20019785	900机壳上后盖喷漆件	TOP COVER REAR	1
4	10008776	螺钉 M5 L=12	SCREW M5 L=12	4
5	20019686	固定座	FIXED BASE	1
6	10003142	螺钉 M8 L=25	SCREW M8 L=25	2
7	20019787	操作盒安装座组件	MOUNTING BASE	1
8	20019687	固定座夹	CALMP	1
9	10003093	螺钉 M8 L=20	SCREW M8 L=20	2
10	10002232	螺钉 M8 L=14	SCREW M8 L=14	1
11	10011232	螺钉 M6 L=6	SCREW M6 L=6	1
12	10008776	螺钉 M5 L=12	SCREW M5 L=12	5
13	20019786	900机壳上前盖喷漆件	TOP COVER FRONT	1
14	10001033	螺钉 M3 L=10	SCREW M3 L=10	2
15	10000927	3.2垫圈	WASHER 3.2	2
16	10048784	扫描器	OPTICAL SCANNER	1
17	20019685	扫描器安装座	MOUNTING PLATE	1
18	10005139	螺钉 M5 L=12	SCREW M5 L=12	2
19	10039125	压框开关-黄色	PRESS FOOT FRAME SWITCH (YELLOW)	1
20	10037725	启动开关 (绿色)	STARTING SWITCH (GREEN)	1
21	10028708	急停开关	STOP SWITCH (RED)	1
22	10003101	螺钉 M5 L=8	SCREW M5 L=8	1
23	10003101	螺钉 M5 L=8	SCREW M5 L=8	1
24	10009103	螺钉 M4 L=16	SCREW M4 L=16	1
25	10009103	螺钉 M4 L=16	SCREW M4 L=16	1
26	20013334	运模车后盖板	LEFTWARD COVER	1
27	10000090	摆动架销油塞	RUBBER PLUG	3
28	10010587	橡胶塞	RUBBER PLUG	1
29	10001099	橡胶塞	RUBBER PLUG	1
30	10000090	摆动架销油塞	RUBBER PLUG	2
31	20012639	运模机面板	FACE COVER	1
32		面板装饰牌	FACE PLATE	1
33	10008776	螺钉 M5 L=12	SCREW M5 L=12	1
34	10008776	螺钉 M5 L=12	SCREW M5 L=12	1
35	10011099	橡胶塞	RUBBER PLUG	2
36	10000563	螺钉 M4 L=5	SCREW M4 L=5	2
37	10055858	750左线钩	ARM THREAD GUIDE LEFT	1
38	10009691	螺钉 SM9/64"×40 L=10	SCREW SM9/64"×40 L=10	2
39	10011139	下线钩	ARM THREAD GUIDE DOWN	1
40	10010668	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
41	10009471	螺母 M4	NUT M4	1
42	10049613	线钩座	ARM THREAD GUIDE FIXED BASE	1
43	10049614	线钩	ARM THREAD GUIDE	1
44	10051477	线钩座螺钉 M3.5 L=3	SCREW M3.5 L=3	1
45	10054891	小电子夹线器组件	ELECTRONIC THREAD CLAMP DEVICE	1
46	10011099	橡胶塞	RUBBER PLUG	1
47	10008940	右线钩	ARM THREAD GUIDE RIGHT	1
48	10011143	螺钉 SM9/64"×40	SCREW SM9/64"×40	4
49	20014983	750挑线杆防护罩	THREAD TAKE-UP LEVER COVER	1
50	10027270	橡胶塞	RUBBER PLUG	1
51	10011200	上过线板	ARM THREAD GUIDE UP	1
52	10011158	螺钉 SM15/64"×28	SCREW SM15/64"×28	3
53	10011145	单眼过线板	SINGLE-HOLE THREAD EYELET GUIDE	1
54	10054890	机头灯_6M	LED LAMP	1
55	10053019	机头照明灯_2M	LED LAMP	1
56	10024992	转接板支柱	SUPPORT PILLAR	4
57	10009103	螺钉 M4×16	SCREW M4 L=16	4
58		机头转接板	SIGNAL SWITCH BOARD	1

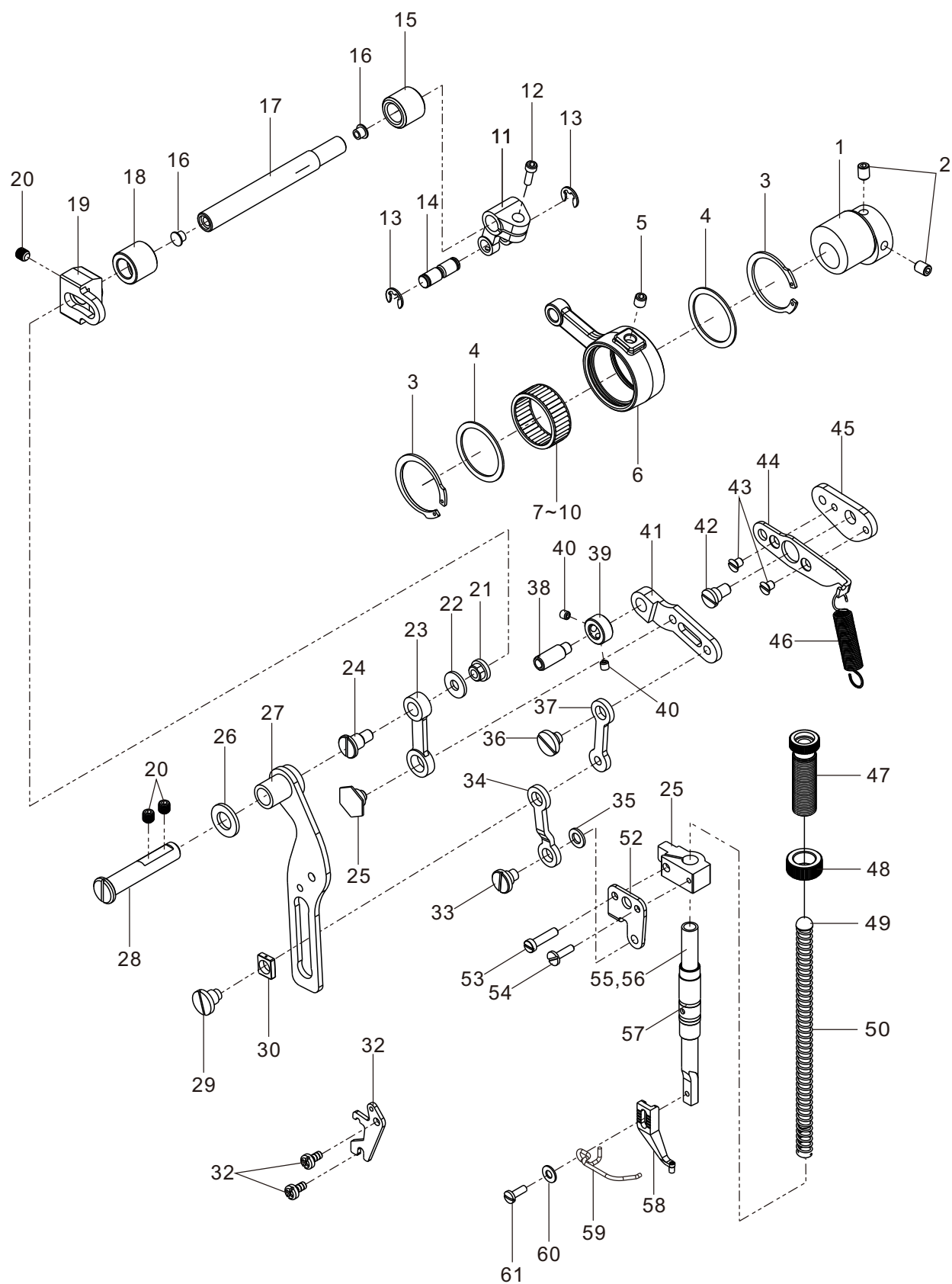
2. 上轴、针杆部件



上轴、针杆部件		MAIN SHAFT & NEEDLE BAR COMPONENTS		
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
2	10000260	垫圈5.2×9.8×1	WASHER 5.2×9.8×1	4
3		主轴电机	MAIN SHAFT SERVO MOTOR	1
4	10009187	螺钉 M6 L=8	SCREW M6 L=8	6
5	10012615	联轴器(1)	COUPLING (1)	1
6	10011227	联轴器橡胶块	COUPLING RUBBER	1
7	10012613	联轴器(2)	COUPLING (2)	1
8	10049904	上轴同步带轮	UPPER SHAFT TENSION PULLEY ASM	1
9	10029408	轴承 6022VVNR	BEARING 6022VVNR	1
10	10010678	螺钉 SM15/64"×28 L=8	SCREW SM15/64"×28 L=8	6
11	10014362	轴承衬套	BEARING_BUSH	1
12	10050517	轴承 6004ZZ	BEARING 6004ZZ	1
13	10040925	轴承衬套	BEARING_BUSH	1
14	10055051	800上轴	MAIN SHAFT	1
15	10050133	平衡块	MAIN SHAFT BALANCER	2
16	10014332	上轴平衡轮固定板	BALANCER FIX PLATE	1
17	10011644	螺钉 M5 L=13	SCREW M5 L=13	2
18	10027407	齿轮 B	GEAR_B	1
19	10010678	螺钉 SM15/64"×28 L=8	SCREW SM15/64"×28 L=8	4
20	10021312	齿轮 A	GEAR_A	1
21	10027277	轴套	NEEDLE FEED SHAFT METAL	1
22	10011242	弹簧	SPRING	1
23	10027278	手轮轴	HANDWHEEL SHAFT	1
24	10006073	销	SPRING PIN	1
25	10011603	手轮	HANDWHEEL	1
26	10011225	螺钉 M6	HANDWHEEL SETSCREW M6	1
27	10051864	轴承组件_6004	BEARING	1
29	10010082	螺钉 SM9/32"×28 L=16	SCREW SM9/32"×28 L=16	1
30	10005020	螺钉 SM1/4"×40 L=6	SCREW SM1/4"×40 L=6	2
31	10012607	针杆曲柄	COUNTER WEIGHT	1
32	10010545	螺钉 SM9/32"×28 L=15	SCREW SM9/32"×28 L=15	1
33	10011622	垫圈 8×15×0.7	WASHER 8×15×0.7	1
34	10038440	挑线杆组件 <用于-01>	THREAD_TAKE_UP_COMPL	1
35	10049935	双行程挑线杆组件2 <用于-02>	THREAD_TAKE_UP_COMPL	1
36	10012162	螺钉 M4 L=5	SCREW M4 L=5	2
37	10011194	针杆连接轴滑块	SLIDE BLOCK	1
38	10037240	针杆滑块槽	NEEDLE BAR METAL GREASE COVER	1
39	10050541	螺钉 SM3/16"×28 L=12	SCREW SM3/16"×28 L=12	2
40	10010587	橡胶塞	RUBBER PLUG	1
41	10027276	针杆上轴套	NEEDLE_BAR_METAL	1
42	10031678	挡油片	NEEDLE_BAR_METAL_GREASE_COVER	1
43	10010590	针杆连接柱	NEEDLE BAR CONNECTING	1
44	10030286	螺钉 SM9/64"×40 L=6	SCREW SM9/64"×40 L=6	1
45	10040641	针杆（常用）	NEEDLE BAR	1
46	10040642	针杆	NEEDLE BAR	1
47	10027275	针杆下轴套	NEEDLE_BAR_LOWER_METAL	1
48	10000237	针杆线钩	THREAD GUIDE	1
49	10010588	螺钉 SM1/8"×44 L=4.5	SCREW SM1/8"×44 L=4.5	1
50	10053820	机针 DP×5 10#	NEEDLE DP×5 10#	1
51	10049763	油毡弹簧	SPRING	1
52	10049764	针杆油毡	OIL FELT PAD	1

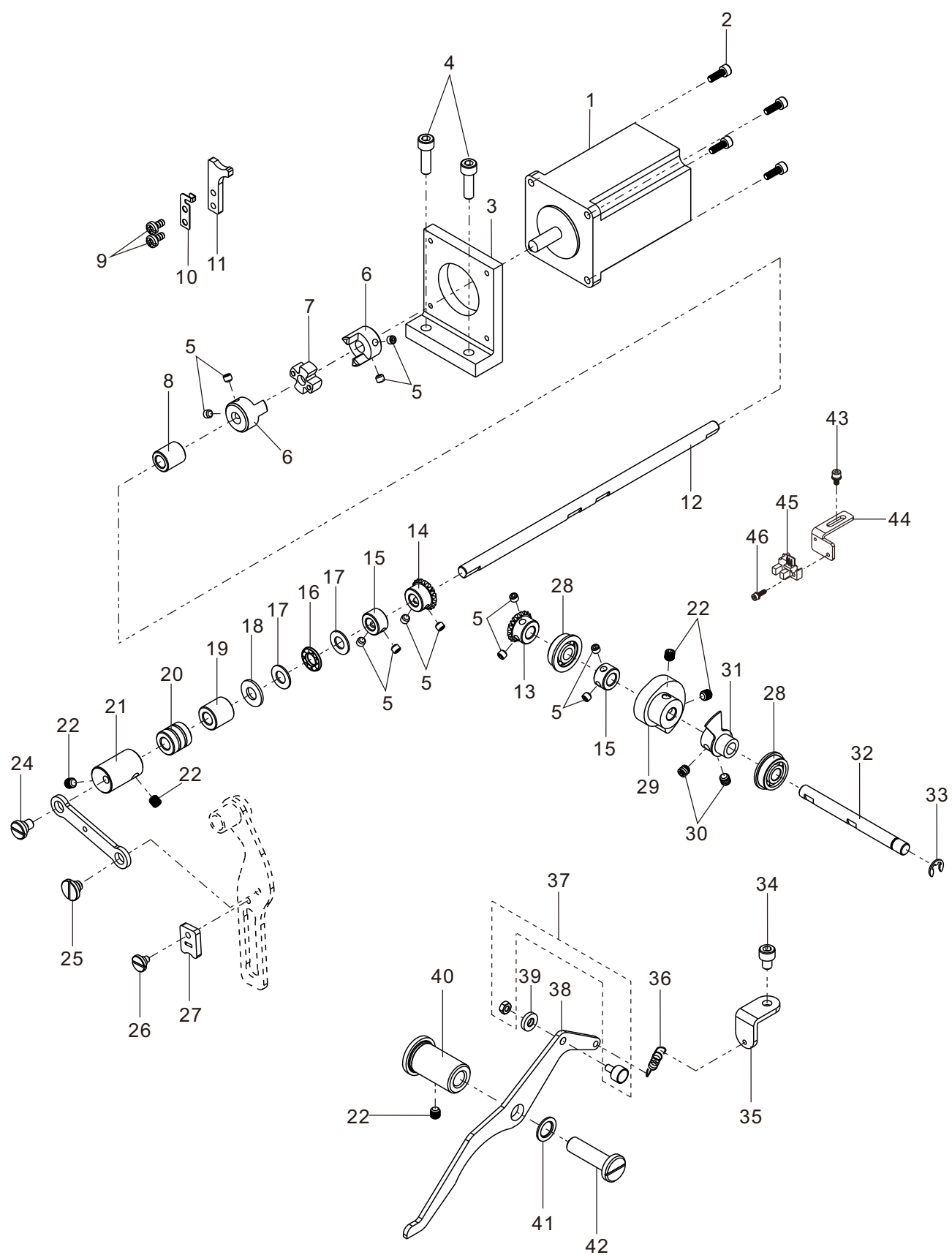
-01小旋梭 -02大旋梭

3. 中压脚部件(1)



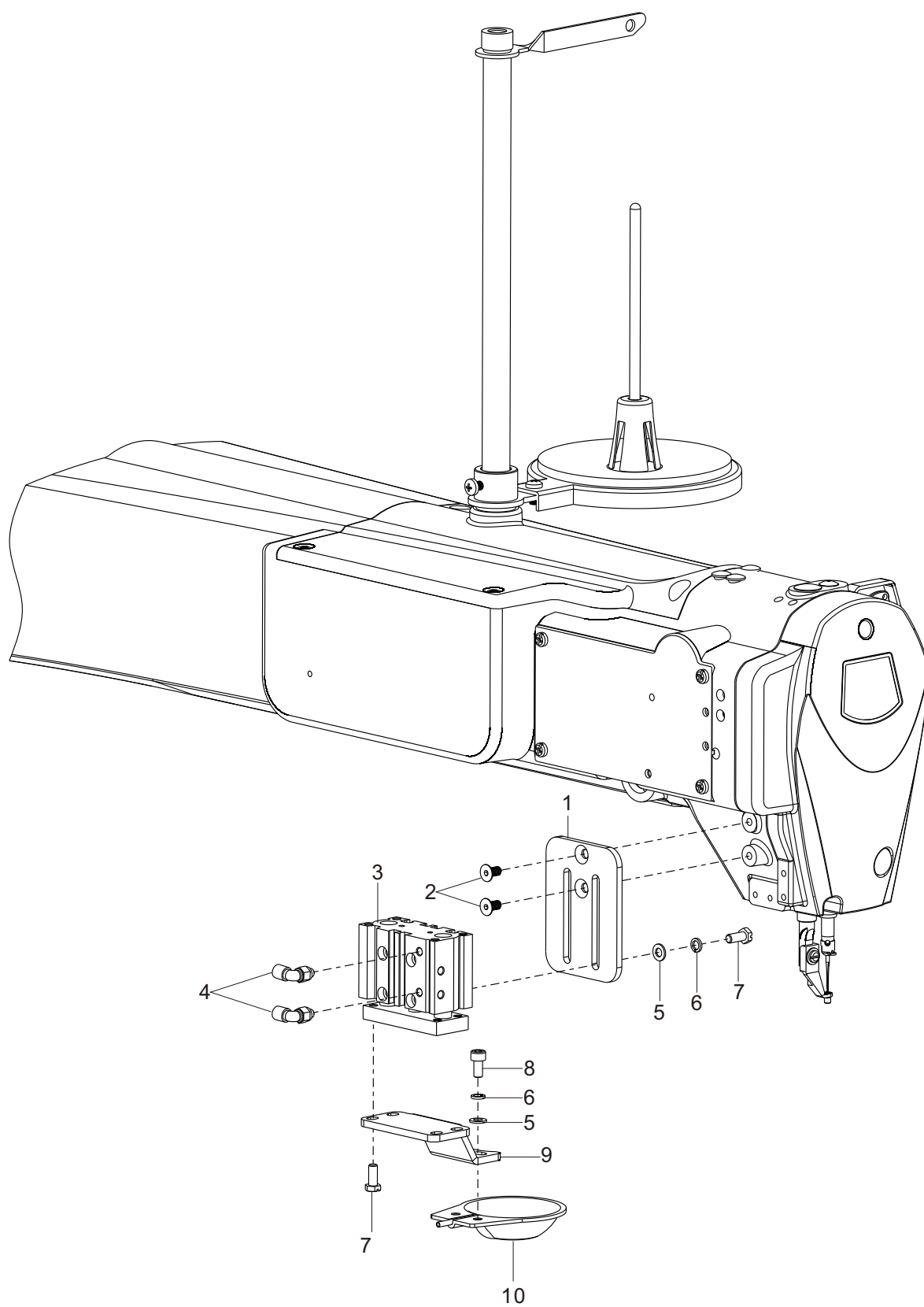
中压脚部件 (1)			PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027282	偏心轮	ECCENTRIC CAM	1
2	10009187	螺钉 M6 L=8	SCREW M6 L=8	2
3	10030861	挡圈	RETAINING RING	2
4	10027336	垫圈 28.5×35×1	WASHER 28.5×35×1	2
5	10022863	螺钉 M6×0.75 L=6	SCREW M6×0.75 L=6	1
6	10027280	连杆	CRANK CONNECTING ROD	1
7	10029000	滚针轴承	NEEDLE BEARING	(1)
8	10029001	滚针轴承	NEEDLE BEARING	1
9	10029002	滚针轴承	NEEDLE BEARING	(1)
10	10029003	滚针轴承	NEEDLE BEARING	(1)
11	10000642	压脚同步曲柄	FORKED LINK	1
12	10009008	螺钉 M6 L=16	SCREW M6 L=16	1
13	10009654	开口挡圈 6	E-RING 6	2
14	10027283	销	CONNECTING SHAFT	1
15	10027284	轴套	BUSHING	1
16	10027286	橡胶塞	RUBBER PLUG	2
17	10027285	压脚行程调节曲柄轴	PRESSER WAVING SHAFT	1
18	10040151	轴套	BUSHING	1
19	10000479	压脚行程调节曲柄	ADJUSTING ARM	1
20	10011232	螺钉 M6 L=6	SCREW M6 L=6	3
21	10000632	螺母	ADJUSTING NUT	1
22	10000480	垫圈 6	WASHER 6	1
23	10027288	连杆	INTERMEDIATE PRESSURE LINK A	1
24	10027287	螺钉 SM15/64"×28	SCREW SM15/64"×28	1
25	10027289	螺钉 M6	SCREW M6	1
26	10027307	垫圈 10.4×19×2	WASHER 10.4×19×2	1
27	10027331	提升导轨组件	PRESSURE VARIABLE PLATE ASM	1
28	10027308	定位轴	LOCATING SHAFT	1
29	10027302	螺钉 M6	SCREW M6	1
30	10027301	压脚提升导轨滑块	SLIDE BLOCK	1
31	10009868	螺钉 M4 L=8	SCREW M4 L=8	2
32	10027293	复位簧拉板	SPRING LOCATING PLATE	1
33	10027303	螺钉 M6	SCREW M6	1
34	10027300	压脚提升导轨连杆	INTERMEDIATE PRESSURE LINK B	1
35	10012830	垫圈 6.2×10.3×1.2	WASHER 6.2×10.3×1.2	1
36	10027299	螺钉 M6	SCREW M6	1
37	10027298	压脚上下连杆	INTERMEDIATE PRESSURE LINK C	1
38	10000482	铰链螺钉	HINGE SCREW	1
39	10000483	挡圈	THRUST COLLAR	1
40	10013590	螺钉 SM11/64"×40 L=4	SCREW SM11/64"×40 L=4	2
41	10027290	压脚行程摆杆	INTERMEDIATE PRESSURE LINK D	1
42	10000481	螺钉 SM15/64"×28	SCREW SM15/64"×28	1
43	10000520	沉头螺钉 SM11/64"×40 L=4	SCREW SM11/64"×40 L=4	2
44	10027291	压脚调节复位板1	POSITIONING LINK 1	1
45	10027292	压脚调节复位板2	POSITIONING LINK 2	1
46	10027294	弹簧	SPRING	1
47	10034528	调压螺钉	PRESS ADJUSTING SCREW	1
48	10034529	调压螺母	PRESS ADJUSTING NUT	1
49	10000636	压脚调压导杆	PRESSER GUIDE BAR	1
50	10000522	压脚调压簧	PRESS ADJUSTING SPRING	1
51	10027305	压杆导架	PRESSER BAR GUIDE BRACKET	1
52	10027304	提升板	LINK CONNECTING PLATE	1
53	10000380	螺钉 SM11/64"×40 L=18	SCREW SM11/64"×40 L=18	1
54	10000387	螺钉 SM9/64"×40 L=13.5	SCREW SM9/64"×40 L=13.5	1
55	10041860	压杆 (常用)	PRESSER BAR	1
56	10041861	压杆	PRESSER BAR	(1)
57	10054261	压杆轴套	PRESSER BUSHING	1
58	10000489	压脚	INTERMEDIATE PRESSER	1
59	10000487	护指架	FINGER GUARD	1
60	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
61	10010650	螺钉 SM9/64"×40 L=10.5	SCREW SM9/64"×40 L=10.5	1

4. 中压脚部件 (2)



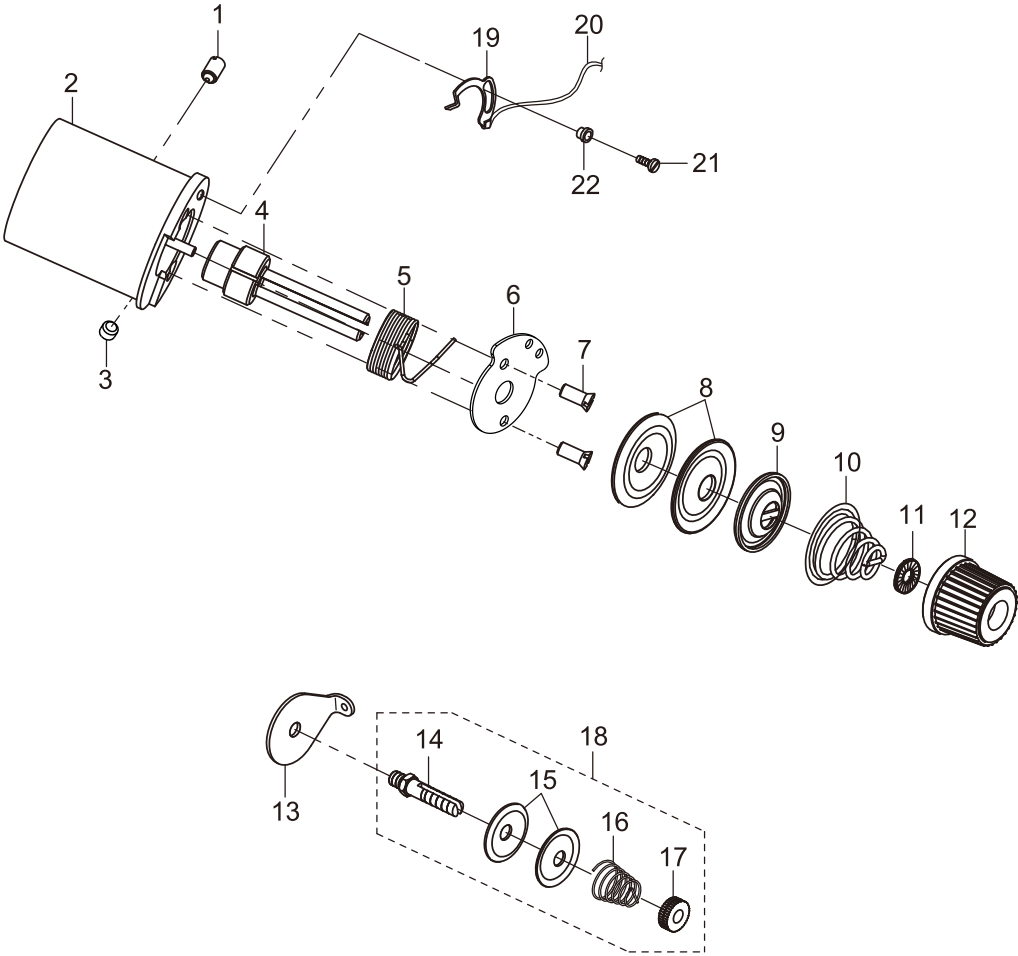
中压脚部件 (2)			LOWER SHAFT TRIM THREAD COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
2		中压脚步进电机	STEPPING MOTOR	1
3	10027319	电机座	MOTOR BRACKET	1
4	10002028	螺钉 M6 L=20	SCREW M6 L=20	2
5	10012014	螺钉 M5 L=4	SCREW M5 L=4	12
6	10027317	联轴器	COUPLING	2
7	10027318	联轴器橡胶圈	RUBBER RING	1
8	10027314	轴套	BUSHING	1
9	10009868	M4×8螺钉	SCREW M4 L=8	2
10	10027297	油毡架	OIL FELT PAD BRACKET	1
11	10027296	油毡	OIL FELT PAD	1
12	10027315	压脚提升连杆轴	PRESSER VARIABLE SHAFT	1
13	10027316	齿轮 A	GEAR A	1
14	10028805	齿轮 B	GEAR B	1
15	10027320	挡圈	THRUST COLLAR	2
16	10007147	单向推力球轴承	BEARING	1
17	10007241	推力球轴承挡圈	THRUST COLLAR	2
18	10000212	8.5垫圈	WASHER	1
19	10055042	轴套	BUSHING	1
20	10048177	轴套	BUSHING	1
21	10027312	偏心轴	ECCENTRIC SHAFT	1
22	10011232	螺钉 M6 L=6	SCREW M6 L=6	5
23	10027310	压脚提升连杆	PRESSER VARIABLE LINK	1
24	10027311	螺钉 M6	SCREW M6	1
25	10030834	螺钉 M6	SCREW M6	1
26	10010193	螺钉 M4	SCREW M4	1
27	10027309	油毡	OIL FELT PAD	1
28	10003582	轴承 F608ZZ	BEARING F608ZZ	2
29	10026837	波形弹性垫圈 8	WAVED WASHER 8	1
30	10027321	压脚凸轮	LIFTING CAM	1
31	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
32	10027334	电机传感片组件	SENSOR SLIT ASM	1
33	10009654	E型挡圈 6	E-RING 6	1
34	10027323	抬压脚复位簧拉板	SPRING LOCATING PLATE	1
35	10000355	螺钉 M6 L=8	SCREW M6 L=8	1
36	10027326	弹簧	SPRING	1
37	10003657	凸轮从动轴承	CAM FOLLOWER	1
38	10027325	压脚驱动臂	LIFTING LINK	1
39	10027328	垫圈	WASHER	1
40	10027324	轴套	BUSHING	1
41	10000434	垫圈 11.2×16.3×1	WASHER 11.2×16.3×1	1
42	10027364	定位轴	LOCATING SHAFT	1
43	10001239	组合螺钉 M4 L=6	SCREW M4 L=6	2
44	10027335	中压脚传感器安装板	SENSOR INSTALLING BASE	1
45		传感器	SENSOR	1
46	10000984	组合螺钉 M3 L=8	SCREW M3 L=8	1

5. 辅助压脚部件



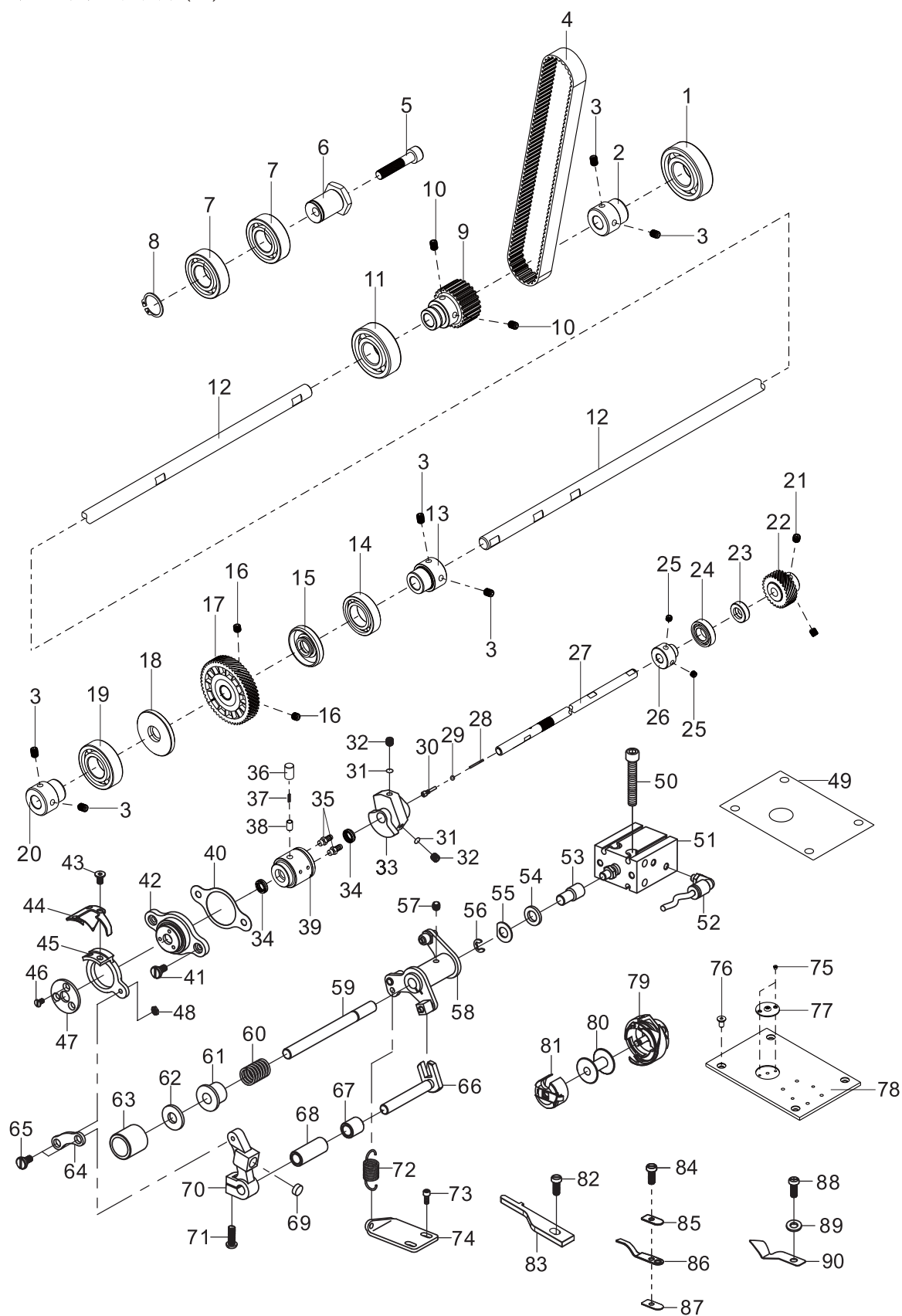
辅助压脚部件			AUXILIARY PRESSER MECHANISM COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10055187	辅助压脚气缸固定板	CYLINDER PLATE	1
2	10001948	螺钉 M5 L=10	SCREW M5 L=10	2
3	10039466	辅助压脚气缸	CYLINDER	1
4	10052378	气管接头	TIE-IN	2
5	10005537	5垫圈	SPRING WASHER 5	6
6	10012318	5垫圈	WASHER 5	6
7	10013883	螺钉 M5 L=12	SCREW M5 L=12	8
8	10003165	螺钉 M5 L=10	SCREW M5 L=10	2
9	10055186	辅助压脚连接板3	CYLINDER PLATE	1
10	10054986	辅助压脚组件	AUXILIARY PRESSER FOOT	1

6. 松线部件



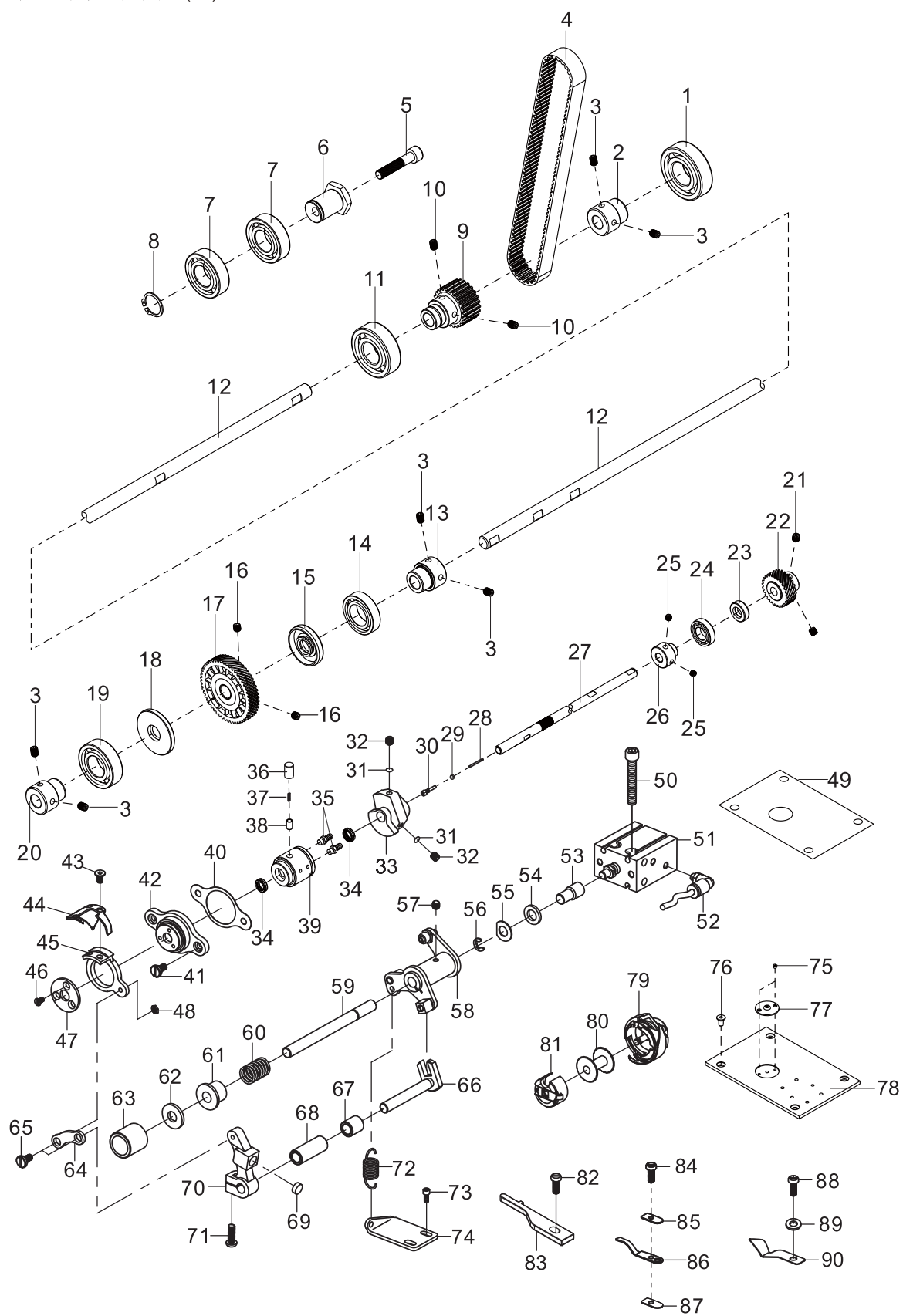
松线部件			TENSION RELEASE & THREAD TENSION COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10010678	螺钉 SM15/64"×28	SCREW SM15/64"×28	1
2	10054295	全密封电磁铁	THREAD TENSION ELECTROMAGNET	1
3	10039435	螺钉	SCREW	1
4	10037581	夹线螺钉	SCREW	1
5	10049905	运模机挑线弹簧	SPRING	1
6	10049376	锁紧块	LOCK PLATE	1
7	10012730	螺钉	SCREW	2
8	10005489	过线板	THREAD TENSION DISK	2
9	10004625	松线板	THREAD TENSION DISK PRESSER	1
10	10004626	弹簧	SPRING	1
11	10004633	夹线制动板	ROTATING STOPPER	1
12	10004783	夹线螺母组件	THREAD TENSION NUT	1
13	10000541	夹线器过线器	THREAD GUIDE	1
14	10004666	螺钉 SM15/64"×28	SCREW SM15/64"×28	(1)
15	10004393	夹线板	THREAD_TENSION_DISK	(2)
16	10004669	弹簧	SPRING	(1)
17	10004664	螺母 SM1/4"×40	SCREW SM1/4"×40	(1)
18	10011493	夹线组件	THREAD_TENSION_1_ASM	1
19	10049374	感应片	SENSOR CABLE	1
20	10002471	单芯电线	WIRE	1250
21	10002917	螺钉 M2.5 L=6	SCREW M2.5 L=6	2
22	10050978	传感片外绝缘片	BUSHING	1

7. 下轴及剪线部件(1)



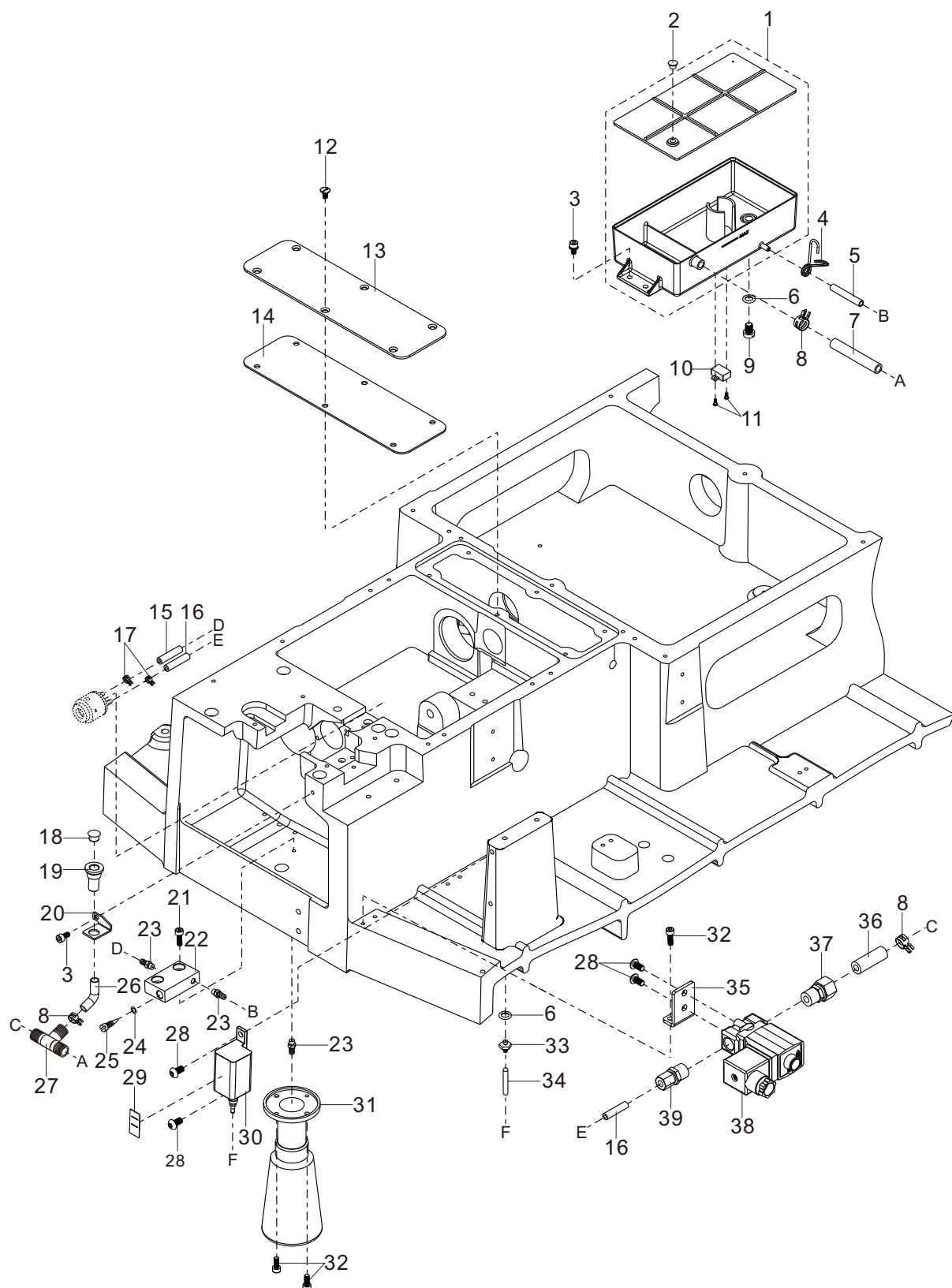
下轴及剪线部件(1)		PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS		
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10054088	轴承62/22ZZ	BEARING 62/22ZZ	1
2	10040825	轴承衬套	BEARING SUPPORT	1
3	10010678	SM15/64"×28螺钉	SCREW SM15/64"×28	2
4	10037786	上轴同步带	TIMING BELT	1
5	10002020	M8×40螺钉	SCREW M8 L=10	1
6	10027837	张紧轮套	TENSION PULLEY	1
7	10050517	6004ZZ_BOM轴承	BEARING 6004ZZ_BOM	2
8	10007916	20挡圈	RING 20	1
9	10051566	抬牙轴同步齿形带轮	LOWER SPROCKET	1
10	10009187	M6×8螺钉	SCREW M6 L=8	2
11	10025881	6204NR-2RS_BOM轴承	BEARING 6204NR-2RS	1
12	10055052	下带轮轴	SHAFT	1
13	10037694	轴承衬套	BEARING SUPPORT	1
14	10037722	轴承6904ZZNR	BEARING 6904ZZNR	1
15	10012533	油封	OIL SEAL	1
16	10008862	SM1/4"×40螺钉	SCREW SM1/4"×40	2
17	10012462	齿轮	GEAR	1
18	10012538	油封	OIL SEAL	1
19	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS	1
20	10037694	轴承衬套	BEARING SUPPORT	1
21	10008862	SM1/4"×40螺钉	SCREW SM1/4"×40	2
22	10012554	齿轮	GEAR	1
23	10012423	油封	OIL SEAL	1
24	10026221	6901-ZZ_BOM轴承	BEARING 6901-ZZ	1
25	10012014	M5×4螺钉	SCREW M5 L=4	2
26	10049842	下轴后轴承挡圈	RING	1
27	10040498	下轴	SHAFT	1
28	10010063	油芯	OIL WICK	1
29	10000457	旋梭限油螺钉O形圈	O-RING	1
30	10010064	SM3/16"×32螺钉	SCREW SM3/16"×32	1
31	10023739	剪线凸轮垫	THREAD TRIMMER CAM WASHER	2
32	10013465	螺钉 SM1/4"×40	SCREW SM1/4"×40	2
33	10010736	剪线凸轮	THREAD TRIMMER CAM	1
34	10013029	油封	OIL SEAL	2
35	10008779	油管接头	JOINT	2
36	10054194	螺钉M8×1	SCREW M8×1	1
37	10014386	柱塞簧	PLUNGER SPRING	1
38	10012609	柱塞	PLUNGER	1
39	10054060	900下轴前套	FRONT BUSHING	1
40	10051727	750动刀架座垫片	GASKET	1
41	10009037	螺钉 M4 L=12	SCREW M4 L=12	2
42	10047445	750动刀架座	KNIFE BRACKET MOUNTING BASE	1
43	10011588	螺钉 SM11/64"×40	SCREW SM11/64"×40	2
44	10048231	动刀_大旋梭2	ROUND KNIFE	1
45	10040497	动刀架	ROUND KNIFE BRACKET	1
46	10009626	螺钉 M3 L=4.35	SCREW M3 L=4.35	3
47	10013026	刀架压板	KNIFE HOLDER	1
48	10009471	螺母	NUT	1
49	10054058	900方形针板膜	SQUARE NEEDLE PLATE	1
50	10009520	螺钉 M5 L=25	SCREW M5 L=25	2

8. 下轴及剪线部件(2)



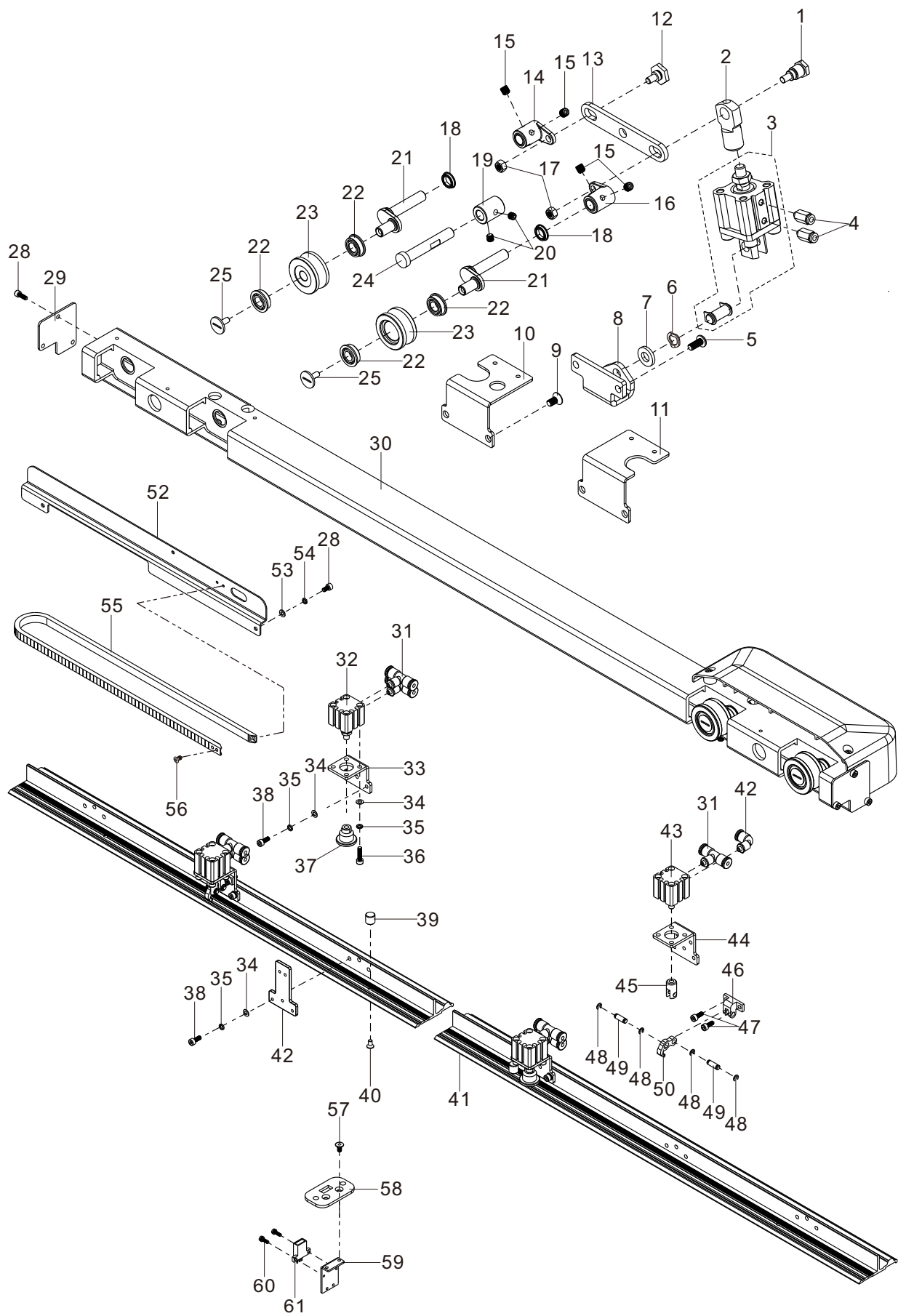
下轴及剪线部件(2)		PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS		
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
51	10037705	剪线气缸	AIR CYLINDER	1
52	10052378	气管接头	HOSE ELBOW	2
53	10037640	剪线气缸接头	CYLINDER KNUCKLE	1
54	10011650	垫圈 8.2×15×2	WASHER 8.2×15×28.2	1
55	10014460	垫圈 8.2	WASHER 8.2	1
56	10009654	挡圈 6	E-RING 6	1
57	10008862	螺钉 SM1/4"×40	SCREW SM1/4"×40	1
58	10039207	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM	1
59	10011697	切刀驱动轴	TRIMMING SHAFT	1
60	10008812	弹簧	SPRING	1
61	10014196	扭簧端盖	SPRING COVER	1
62	10013008	垫圈 8.2	WASHER 8.2	1
63	10014462	轴套	BUSHING	1
64	10013044	刀轴连杆	KNIFE SHAFT CONNECTING BAR	1
65	10026142	螺钉	SCREW	2
66	10013007	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
67	10013027	轴套	BUSHING	1
68	10013024	轴套	BUSHING	1
69	10013010	切线驱动曲柄止动块	Crank Block	1
70	10013013	切线驱动曲柄	TRIMMING CRANK	1
71	10009818	螺钉 SM3/16"×32	SCREW SM3/16"×32	1
72	10028226	弹簧	SPRING	1
73	10000863	螺钉 M4 L=12	SCREW M4 L=12	2
74	10038523	剪线拉簧板	FIXED PLATE	1
75	10041780	运模车小针板	SMALL NEEDLE PLATE	1
76	10053634	螺钉	SCREW	2
77	10040655	螺钉	SCREW	4
78	10054045	900方形针板	SQUARE NEEDLE PLATE	1
79	10041772	HSM-B1HTR旋梭	HOOK	1
80	10039875	梭芯	BOBBIN	1
81	10039877	BC-DBM(1)-NBL1梭壳	BOBBIN CASE	1
82	10010373	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
83	10041951	旋梭定位钩	BOBBIN CASE HOLDER	1
84	10009601	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
85	10041944	定刀压板	FIXED KNIFE PLATE	1
86	10011421	定刀	FIXED KNIFE	1
87	10042100	定刀垫片	FIXED KNIFE GASKET	1
88	10010066	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
89	10011584	分线器	DISPART THREAD SHUTTLE	1
90	10013154	垫圈 9×4.5×0.8	WASHER 9×4.5×0.8	1

9. 润滑部件



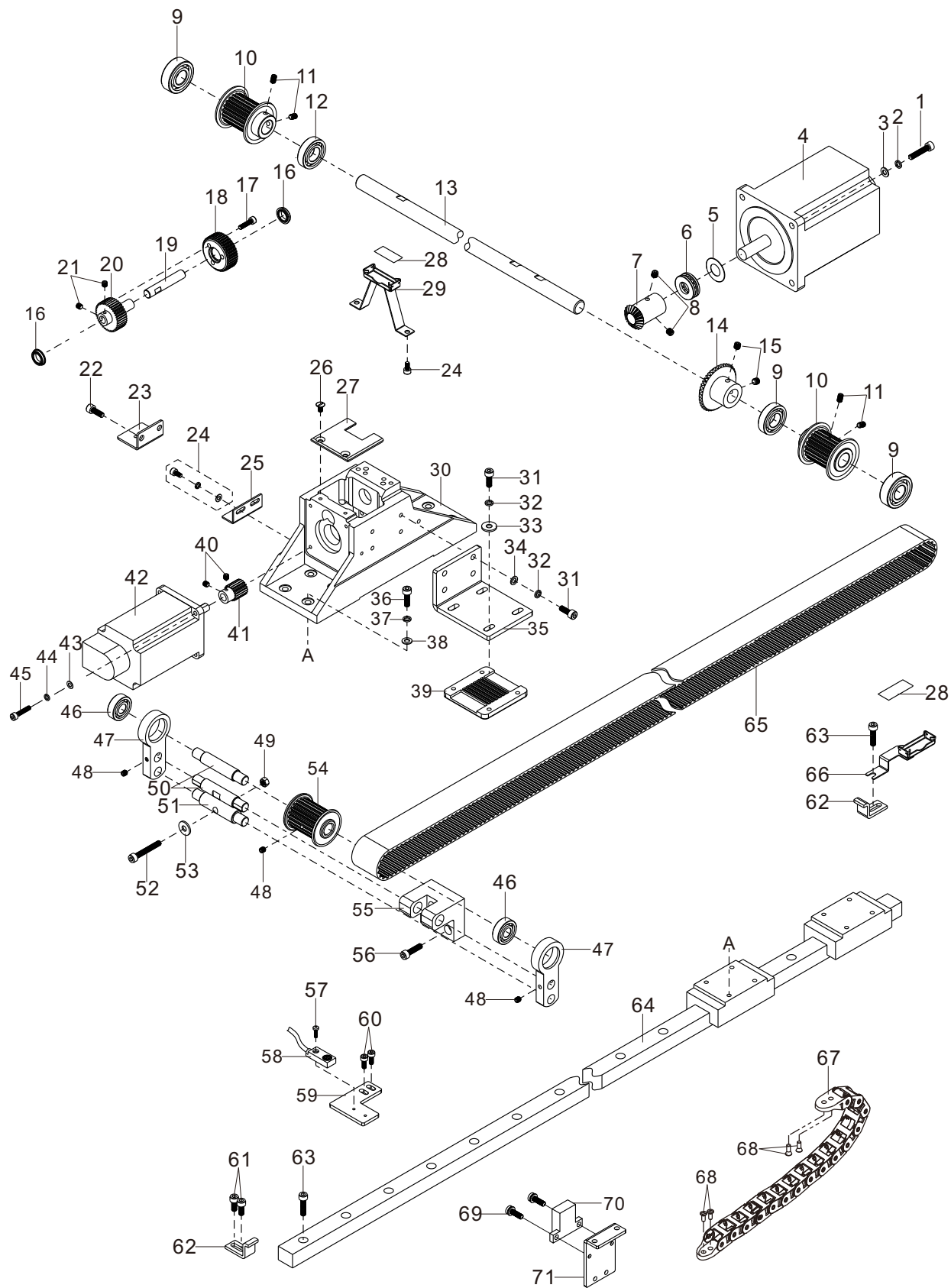
润滑部件			LUBRICATION COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10049823	油箱组件	OIL TANK	1
2	10027286	橡胶塞	RUBBER PLUG	1
3	10001239	螺钉组件	SCREW ASM	5
4	10022469	油管夹	SPRING CLIP	1
5	10007800	$\phi 3 \times \phi 5$ 油管	OIL TUBE $\phi 3 \times \phi 5$	1,500
6	10014461	6.5×20形圈	O-RING	3
7	10007806	$\phi 8 \times \phi 10$ 油管	OIL TUBE $\phi 8 \times \phi 10$	200
8	10013048	弹簧	SPRING	4
9	10008783	SM5/16"×24螺钉	SCREW SM5/16"×24	2
10	10054296	油量报警开关组件	SWITCH	1
11	10053851	PA1.6×6螺钉	SCREW	2
12	10009195	M4×7.80螺钉	SCREW M4 L=7.8	6
13	10037679	齿轮箱盖板	COVER PLATE	1
14	10038525	齿轮箱盖板垫	PLATE	1
15	10007800	$\phi 3 \times \phi 5$ 油管	OIL TUBE $\phi 3 \times \phi 5$	350
16	10007796	$\phi 4 \times \phi 6$ 油管	OIL TUBE $\phi 4 \times \phi 6$	650
17	10012160	弹簧	SPRING	2
18	10008943	橡胶塞	RUBBER PLUG	1
19	10008780	加油杯	OIL FILLER CUP	1
20	10054049	小油杯架	BRACKET	1
21	10000863	M4×12螺钉	SCREW M4 L=12	1
22	10010517	油量调节阀	OIL REGULATING VALVE	1
23	10008779	油管接头	JOINT	3
24	10000567	油量调节阀O形圈	O-RING	1
25	10000566	油量调节杆	REGULATING ROD	1
26	10007806	$\phi 8 \times \phi 10$ 油管	OIL TUBE $\phi 8 \times \phi 10$	500
27	10054223	油管三通接头	T-JOINT	1
28	10007096	M5×10螺钉	SCREW M5 L=10	4
29	10048826	油位标贴	OIL LEVEL LABEL	1
30	10005291	小油箱组件	SMALL OIL TANK	1
31	10006185	油杯组件	OILCAN ASM	1
32	10005041	M4×10内六角圆头螺栓	SCREW M4 L=10	4
33	10048780	油管接头	JOINT	1
34	10050949	流量电磁阀安装座	MOUNTING PLATE	1
35	10007806	$\phi 8 \times \phi 10$ 油管	OIL TUBE $\phi 8 \times \phi 10$	300
36	10050201	锁母直通终端	JOINT	1
37	10042039	2KW03-08电磁阀	SOLENOID VALVE	1
38	10050200	锁母直通终端	JOINT	1

10. X-Y送料部件(1)



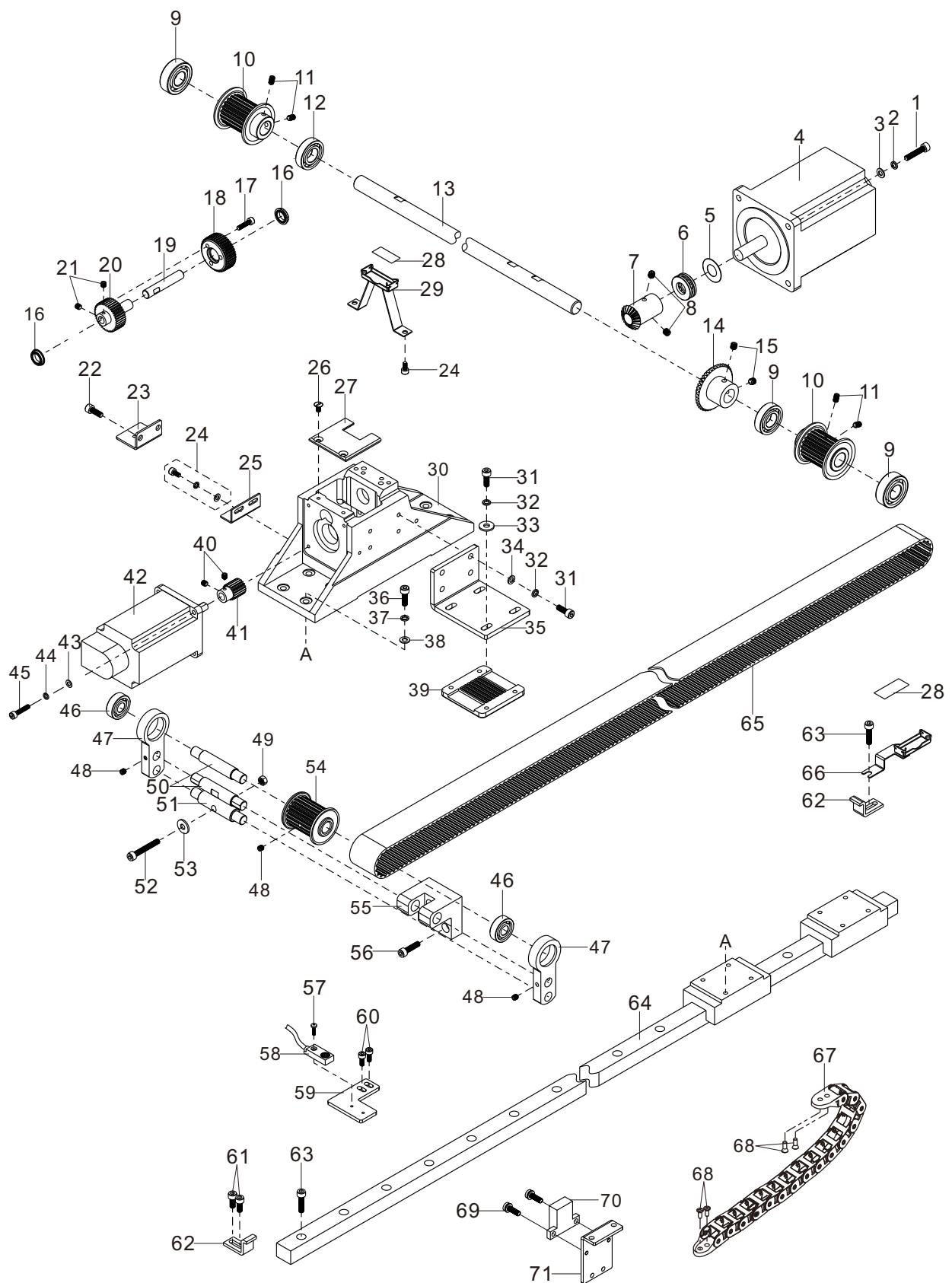
X-Y送料部件			FEEDING COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10050893	轴位螺钉A	SHOULDER SCREW A	2
2	10054012	气缸接头	CYLINDER JOINT	2
3	10050999	气缸KCQ2D20-10DM	AIR CYLINDER	2
4	10052379	接头_PC04-M5	JOINT	4
5	10050899	内六角平头螺钉	SCREW	4
6	10009502	8垫圈	WASHER 8	2
7	10010804	8.2垫圈	WASHER 8.2	2
8	10050897	气缸支座	CYLINDER PEDESTAL	2
9	10001948	螺钉 M5 L=10	SCREW M5 L=10	4
10	10054029	支撑板B	BRACKET B	1
11	10054030	支撑板A	BRACKET A	1
12	10050894	轴位螺钉B	SHOULDER SCREW B	2
13	10052018	连杆	CONNECTING ROD	2
14	10050889	摆动曲柄左	CRANK LEFT	2
15	10008862	螺钉 SM1/4"×40	SCREW SM1/4"×40	8
16	10050888	摆动曲柄右	CRANK RIGHT	2
17	10009467	M5螺母	NUT M5	4
18	10051000	轴承MF128	BEARING	8
19	10052017	送料座销挡圈	THRUST COLLAR	2
20	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
21	10050892	压料轮轴	CRANKSHAFT	4
22	10003582	F608ZZ轴承	BEARING	8
23	10053586	压料轮	GUIDE WHEEL	4
24	10052016	送料座销	PIN	2
25	10050898	螺钉	SCREW	4
26	10039654	螺钉 M3 L=16	SCREW M3 L=16	4
27	20018354	罩壳	OUTER CASE	2
28	10001513	螺钉 M3 L=6	SCREW M3 L=6	6
29	10051740	盖板	COVER PLATE	2
30	10054021	900送料座	FEEDING STRUCTURE	1
31	10050130	接头_PT04-M5	JOINT	9
32	10054462	KCQ2B16-5DM气缸	AIR CYLINDER	4
33	10054455	安装板A	MOUNTING PLATE A	4
34	10002991	4垫圈	WASHER 4	36
35	10002954	4垫圈	WASHER 4	36
36	10009103	螺钉 M4 L=16	SCREW M4 L=16	24
37	10054452	压紧套B	PRESSING BLOCK	4
38	10005692	螺钉 M4 L=10	SCREW M4 L=10	12
39	10052200	销	PIN	2
40	10040655	螺钉	SCREW	2
41	10054523	铝型材模板导轨2	ALUMINUM PROFILE GUIDE	1
42	10052378	气管接头	JOINT	3
43	10054738	气缸	AIR CYLINDER	2
44	10054456	安装板B	MOUNTING PLATE B	2
45	10054451	气缸接头	CYLINDER JOINT	3
46	10054453	铰接座	HINGE SEAT	2
47	10039656	螺钉 M4 L=8	SCREW M4 L=8	6
48	10003248	3挡圈	E-RING 3	8
49	10000413	5×15.5短销	SHORT PIN	4
50	10054454	抓勾	CLAW HOOK	2
51	10055383	拖链支撑板	SUPPORT PLATE	1
52	10056198	900拖链托板	TOWLINE FIXED PLATE	1
53	10009468	3垫圈	WASHER 3	2
54	10000927	3.2垫圈	WASHER 3.2	2
55	10037199	塑料拖链	TOWLINE	1
56	10009667	M3×6螺钉	SCREW M3 L=6	1
57	10051846	螺钉	SCREW	2
58	10055067	X向传感器板	X SENSOR MOUNTING PLATE	1
59	10054218	欧姆龙传感器架	MOUNTING PLATE	1
60	10000984	螺钉	SCREW	2

11. X-Y送料部件 (2)



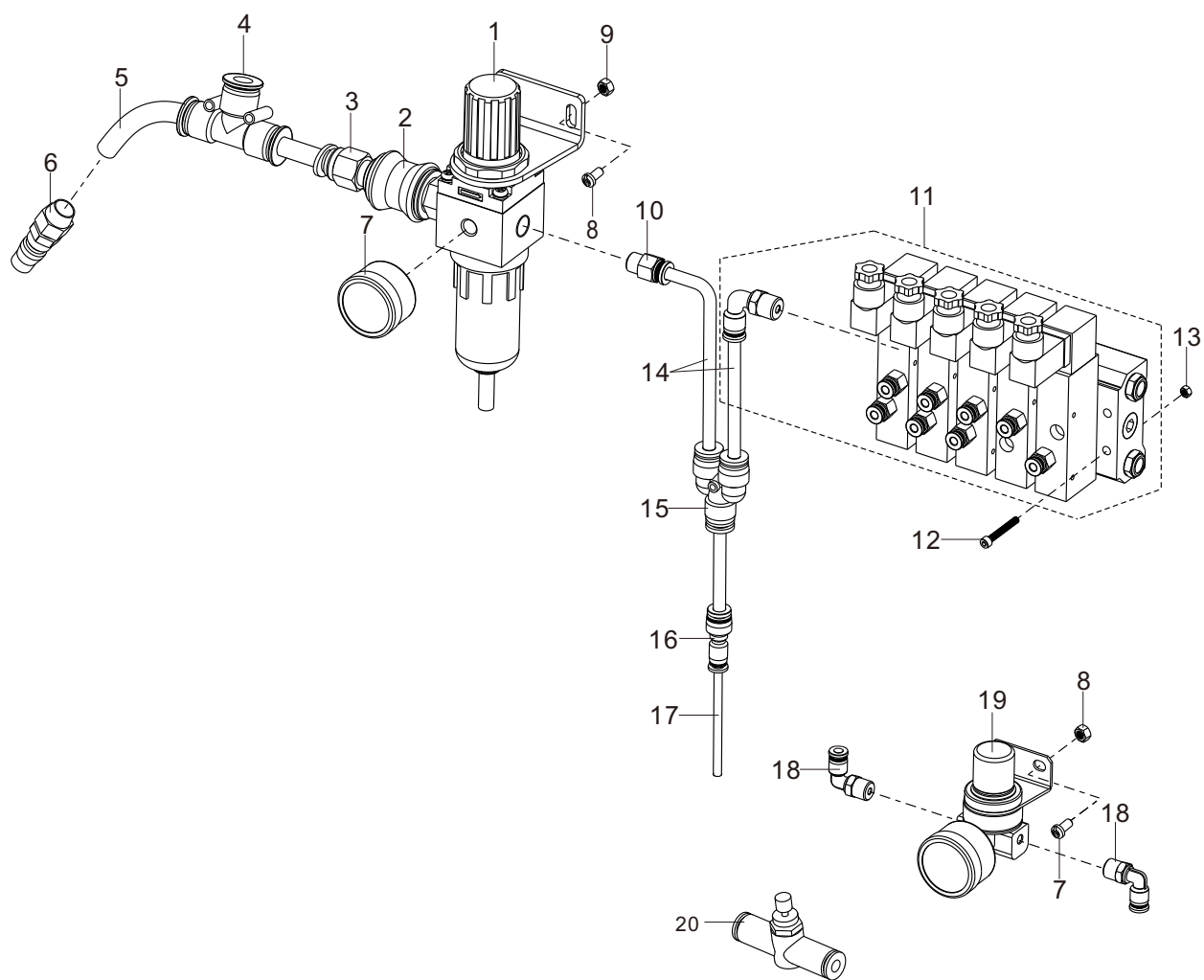
X-Y送料部件(2)			FEEDING COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10006118	螺钉 M5 L=25	SCREW M5 L=25	4
2	10012318	5垫圈	WASHER 5	4
3	10005537	5垫圈(GB/T93-1987)	WASHER 5	4
4		X向低压闭环步进电机	STEPPING MOTOR	1
5	10005109	14调整垫片	WASHER 14	3
6	10003684	51101轴承	BEARING	1
7	10053328	Y向主动齿轮	Y-DRIVE GEAR	1
8	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
9	10009787	6202ZZNR轴承	BEARING	2
10	10053998	900Y向同步带轮	Y-SYNCHRONOUS PULLEY	2
11	10004949	螺钉 M5 L=8	SCREW M5 L=8	4
12	10028167	轴承 6002ZZNR	BEARING	2
13	10054111	900Y向驱动轴	Y-DRIVE SHAFT	1
14	10050756	Y向从动齿轮	Y-DRIVEN GEAR	1
15	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
16	10054087	轴承_F689ZZ	BEARING	4
17	10009103	螺钉 M4 L=16	SCREW M4 L=16	6
18	10054044	X向同步带轮	X-TIMING BELT	2
19	10054020	X向同步带轮轴	X-DRIVEN SHAFT	2
20	10053995	X向传动直齿轮	X-DRIVEN GEAR	2
21	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
22	10010958	螺钉 M5 L=14	SCREW M5 L=14	4
23	10054057	900拖链板	PLATE	2
24	10001239	螺钉组件	SCREW	2
25	10054010	Y向传感器检测板	DETECTION PLATE	1
26	10009195	M4×7.80螺钉	SCREW M4 L=7.8	4
27	10054112	盖板	COVER PLATE	2
28	10050960	Y向齿轮油毡	LINOLEUM	2
29	10054031	X向齿轮油槽	X OIL SUMP	2
30	10053996	X向齿轮箱		2
31	10010958	螺钉 M5 L=14	SCREW M5 L=14	16
32	10005537	5垫圈(GB/T93-1987)	WASHER 5	16
33	10000480	6垫圈	WASHER 6	8
34	10009469	5垫圈	WASHER 5	8
35	10054001	900Y向同步带座	MOUNTING SEAT	2
36	10003164	M5×16螺钉	SCREW M5 L=16	16
37	10005537	5垫圈(GB/T93-1987)	WASHER 5	16
38	10012318	5垫圈	WASHER 5	16
39	10054002	900Y向同步带压板	PRESS PLATE	2
40	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
41	10053994	X向电机直齿轮	X-DRIVE GEAR	2
42		X轴电机	STEPPING MOTOR	2
43	10002954	4垫圈	WASHER 4	8
44	10002991	4垫圈	WASHER 4	8
45	10000381	M4×20螺钉	SCREW M4 L=20	8

12. X-Y送料部件 (3)



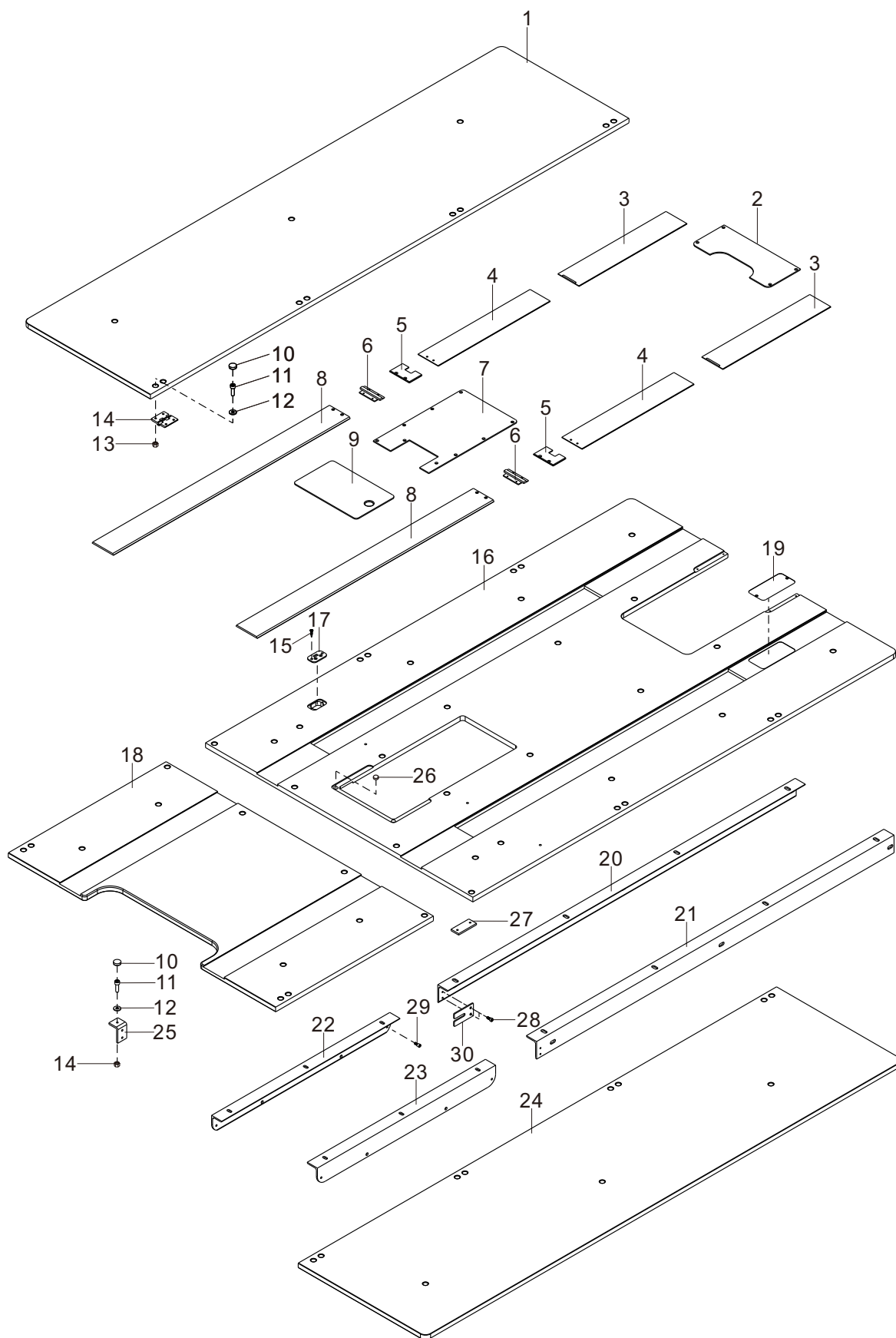
X-Y送料部件(3)			FEEDING COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
46	10003576	6000ZZ轴承	BEARING	4
47	10050883	张紧板	TENSIONING PLATE	4
48	10012162	螺钉 M5 L=5	SCREW M5 L=5	8
49	10009467	螺母 M5	NUT M5	2
50	10053997	900张紧轴	TENSIONING SHAFT	4
51	10054000	900张紧轴2	TENSIONING SHAFT 2	2
52	10003100	螺钉	SCREW M5 L=35	2
53	10000480	6垫圈	WASHER 6	2
54	10054003	900Y向同步带从动轮	Y-DRIVEN GEAR	2
55	10053999	900张紧座	TENSIONING PLATE	2
56	10003141	螺钉 M5 L=20	SCREW M5 L=20	6
57	10000984	螺钉	SCREW	1
58		Y传感器连接线揽	Y SENSOR	1
59	10050943	Y向传感器安装板	SENSOR MOUNTING PLATE	1
60	10000342	螺钉 M4 L=10	SCREW M4 L=10	2
61	10052226	导轨限位块	LIMIT BLOCK	4
62	10003162	螺钉 M5 L=12	SCREW M5 L=12	8
63	10003141	螺钉 M5 L=20	SCREW M5 L=20	28
64	10054011	直线导轨	LINEAR GUIDE RAIL	2
65	10054063	900开口橡胶同步带	SYNCHRONOUS BELT	5,020
66	10054032	Y向齿轮油槽	OIL SUMP	1
67	10009457	螺钉	SCREW	8
68	10055677	开放式塑料拖链	TOWLINE	2
69	10000984	螺钉	SCREW	2
70	10053588	光电传感器SPY402	SENSOR SPY402	1
71	10054218	欧姆龙传感器架	SENSOR MOUNTING PLATE	1

13. 气动部件



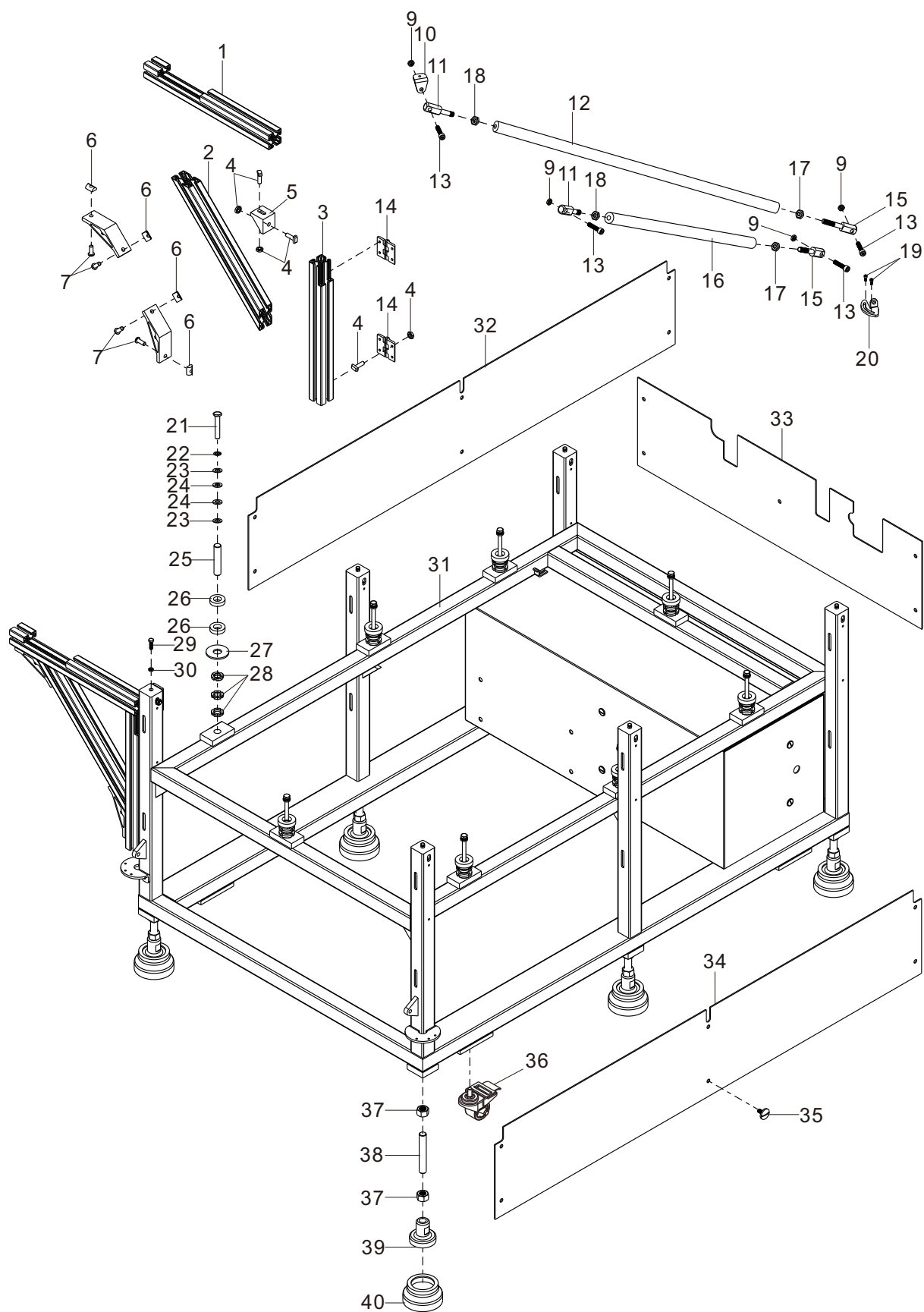
气动部件			PNEUMATIC COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10052366	过滤减压阀	FILTER REGULATOR	1
2	10052367	手滑阀	HAND SLIDE VALVE	1
3	10052371	接头	PLUG APC10-02	1
4	10052376	三通快速管接头	PLUG PE10-8	1
5	10008151	气管	TUBE $\Phi 10 \times \Phi 6.5$	
6	10052372	接头	PLUG PP30 $\Phi 10 \times \Phi 6.5$	1
7	10007620	带压力开关的压力表	AIR PRESSURE SWITCH	1
8	10003883	面板螺钉	SCREW	4
9	10009467	螺母 M5	NUT M5	4
10	10052373	快速接头	HALF UNION APC6-02	1
11	10053999	五电磁阀组件	5 PORT SOLENOID VALVE GROUP	1
12	10002180	螺钉 M4 L=30	SCREW M4 L=30	4
13	10009471	螺母 M4	NUT M4	4
14	10008150	气管	TUBE $\Phi 6 \times \Phi 4$	
15	10041952	快速管接头_PY06	Y-QUICK COUPLING	2
16	10054472	IPU6-4-A接头	SCREW M4 L=10	2
17	10008119	气管	TUBE $\Phi 4 \times \Phi 2.5$	
18	10053405	接头	PLUG PL4-01	2
19	10002884	减压阀	REDUCING VALVE	1
20	10052369	调压阀NSF 04	PLUG NSF 04	1

14.大缝台部件



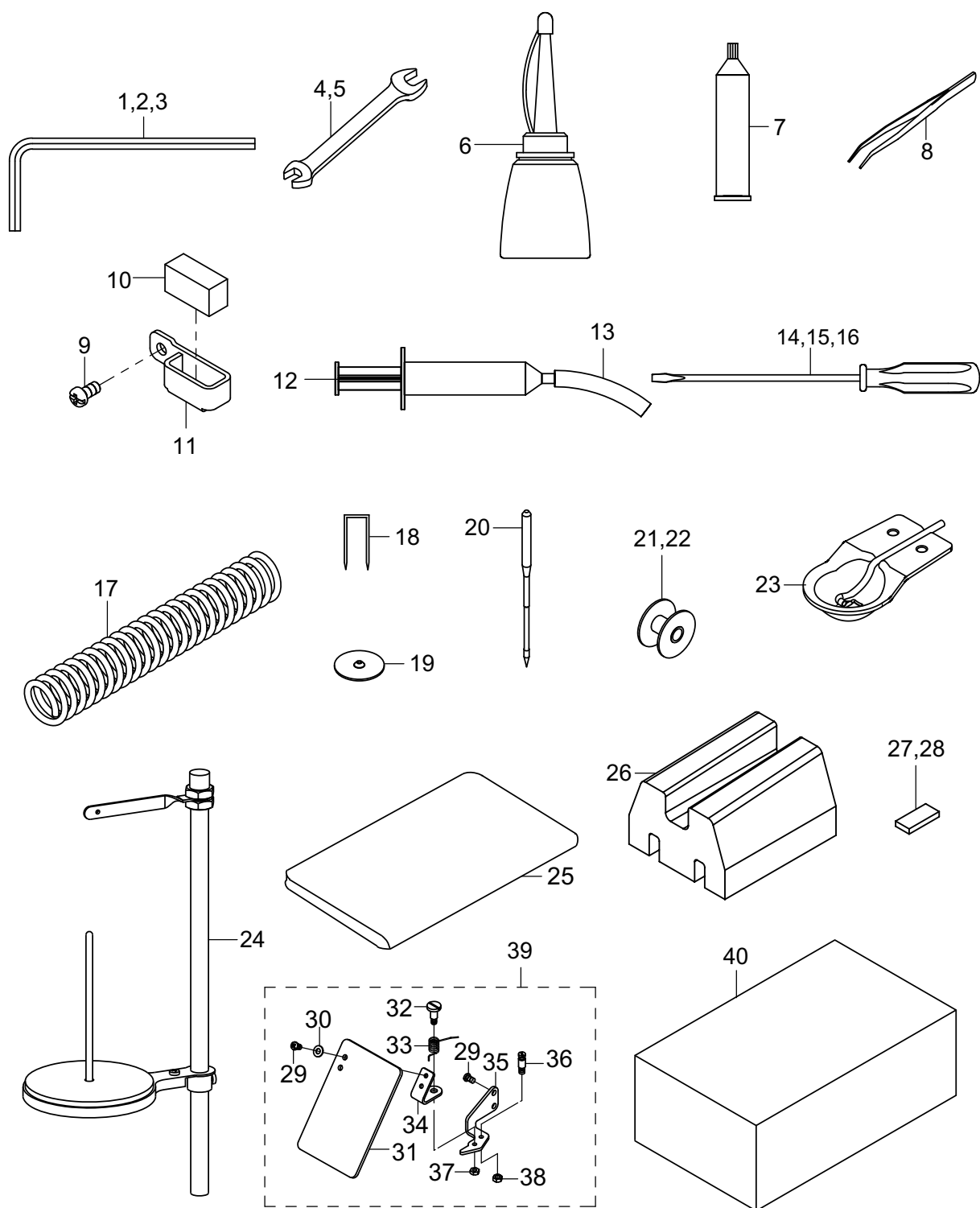
大缝台部件			SEWING BED COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10055061	辅助台板左	LEFT TABLE	1
2	10055063	后台板贴	TABLE LABEL	1
3	10055071	后滑板1	DUSTPROOF PLATE 1	2
4	10055072	后滑板2	DUSTPROOF PLATE 2	2
5	10055070	齿轮盖板	COVER PLATE	2
6	10055069	滑板连接板	CONNECTING PLATE	2
7	10055068	前滑板	DUSTPROOF PLATE	2
8	10055064	剪线上盖板	COVER LABEL	1
9	10055065	梭芯盖板组件	COVER LABEL	1
10	10056183	橡胶塞	RUBBER PLUG	64
11	10009008	M6×16螺钉	SCREW M6 L=16	64
12	10012856	6.5×12×1垫圈	WASHER 6.5×12×1	78
13	10003032	M6螺母	NUT M6	46
14	10055094	金属合页	METAL HINGE	8
15	10055512	沉头木螺钉	SCREW	8
16	10055059	台板面	TABLE	1
17	10055067	X向传感器板	X SENSOR MOUNTING PLATE	1
18	10055060	小台板面	SMALL TABLE	1
19	10055066	电机盖板	COVER LABEL	1
20	10055079	4060角铝左	LEFT ALUMINIUM PROFILE	2
21	10055078	4060角铝右	RIGHT ALUMINIUM PROFILE	2
22	10055076	APS-L4060 直角角铝-2-左	LEFT ALUMINIUM PROFILE APS-L4060	2
23	10055077	APS-L4060 直角角铝-2-右	RIGHT ALUMINIUM PROFILE APS-L4060	2
24	10055062	辅助台板右	RIGHT TABLE	1
25	10055075	台板安装板	MOUNTING PLATE	8
26	10001096	磁铁	MAGNET	4
27	10055080	拉紧板	CONNECTING PLATE	2
28	10003162	M5×12螺钉	SCREW M5 L=12	4
29	10054095	螺钉销2	SHOULDER SCREW	2
30	10054068	连接板	CONNECTING BOLCK	2

15.机架部件



机架部件			MACHINE FRAME COMPONENTS	
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10055086	5775铝型材1	ALUMINIUM PROFILE 1	4
2	10055087	5775铝型材2	ALUMINIUM PROFILE 2	4
3	10055088	5775铝型材3	ALUMINIUM PROFILE 3	4
4	10037191	角件连接件1	CONNECTION 1	8
5	10037190	角件	CONNECTION	4
6	10039176	弹性螺母块	NUT	20
7	10040833	专用半圆头螺栓 CE-JB8×20-8	SCREW CE-JB8×20-8	16
8	10040831	135度型材角件 CE-L7070-40	135° CONNECTION	8
9	10003131	M8螺母	NUT M8	8
10	10055082	支撑板6	SUPPORT PLATE	2
11	10054069	接头A	JOINT A	2
12	20020208	支撑杆1喷漆件	SUPPORT ROD 1	4
13	10006283	M8×35螺钉	SCREW M8 L=35	8
14	10055094	金属合页	HINGE	8
15	10054070	接头B	JOINT B	4
16	20020207	支撑杆喷漆件	SUPPORT ROD	2
17	10054090	M10螺母	NUT M10 (LEFT)	4
18	10054091	M10螺母	NUT M10	4
19	10003162	M5×12螺钉	SCREW M5 L=12	4
20	10055085	支撑板1	SUPPORT BAR 1	2
21	10054089	螺栓 M8 L=80	SCREW M8 L=80	6
22	10002986	8垫圈	SPRING WASHER 8	6
23	10002948	8垫圈	WASHES 8	12
24	10054005	橡胶垫B	RUBBER PLATE A	12
25	10054074	螺柱M20×1.5	SCREW M20×1.5	8
26	10054004	橡胶垫A	RUBBER PLATE B	16
27	10054852	平垫圈	WASHER	3
	10055382	平垫圈	WASHER	5
28	10054086	小圆螺母	NUT	24
29	10052876	螺栓 M6 L=20	SCREW M6 L=20	6
30	10003032	M6螺母	NUT M6	6
31	10055379	机架体	MACHINE FRAME	1
32	10055089	左侧挡板	LEFT BAFFLE	1
33	10055091	后挡板	BACK BAFFLE	1
34	10055090	右侧挡板	RIGHT BAFFLE	1
35	10041876	螺钉	SCREW	20
36	10054358	5723H-76脚轮	CASTER	4
37	10044431	M16螺母	NUT M16	12
38	10037150	螺杆	SCREW	6
39	10037156	脚座	FOOTSTAND	6
40	10054609	减震垫	RUBBER SLEEVE	6

16.附件部件



附件部件		ACCESSORIES COMPONENTS		
序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009685	内六角扳手 3	HEXAGONAL WRENCH 3	1
2	10009687	内六角扳手 4	HEXAGONAL WRENCH 4	1
3	10009689	内六角扳手 5	HEXAGONAL WRENCH 5	1
4	10003369	呆扳手 8×10	WRENCH 8×10	1
5	10003368	呆扳手 9×11	WRENCH 9×11	1
6	10005356	油壶	OIL CAN	1
7	20009052	油脂软盒_加油脂后	OIL BOX	1
8	10004247	镊子组件	TWEEZERS	1
9	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	1
10	10000396	硅油毡	FELT	1
11	10000398	硅油板	THREAD GUIDE	1
12	10003361	注射器	INJECTOR	1
13	10007800	油管 φ3×φ5	TUBE φ3×φ5	60
14	10010994	大螺丝刀	SCREW DRIVER LARGE	1
15	10010995	中螺丝刀	SCREW DRIVER MIDDLE	1
16	10013185	小螺丝刀	SCREW DRIVER SMALL	1
17	60000115	吹气管	INPUT TUBE	1
18	10039915	Φ7塑料钢钉电线卡	NAIL	7
19	10038528	运模车小针板	SMALL NEEDLE PLATE	2
20	10053820	机针 DP×5 10#	NEEDLE DP×5 10#	10
21	10025484	梭心	BOBBIN	2
22	10025484	<用于-01>	BOBBIN	2
		<用于-02>		
23	10055183	小辅助压脚组件	AUXILIARY PRESSER FOOT	1
24	10050764	线架部件	THREAD STAND	1
25	10051549	5775防雨罩		1
26	10041496	机头发泡		1
27	10040794	U盘		1
28	10047881	加密狗		1
29	10011570	螺钉 SM11/64"×40 L=7	SCREW SM11/64"×40 L=7	(4)
30	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	(2)
31	10011636	安全板	SAFETY PLATE	(1)
32	10011677	螺钉轴	HINGE SCREW	(1)
33	10011678	弹簧	SPRING	(1)
34	10011684	安全板架组件	SAFETY PLATE INSTALLING PLATE B	(1)
35	10011632	安全板座	SAFETY PLATE INSTALLING PLATE A	(1)
36	10011633	销钉	SCREW PIN	(1)
37	10010370	螺母 SM11/64"×40	NUT SM11/64"×40	(1)
38	10011682	螺母 SM3/16"×28	NUT SM3/16"×28	(1)
39	20004358	眼睛防护罩组件	SAFETY PLATE ASM	1
40	10000400	附件箱	ACCESSORY BOX	1

-01小旋梭 -02大旋梭