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请将本使用说明书放在便于查阅的地方保管。



# M3-S500 系列自动模板机

## AUTOMATIC MOLD SEWING MACHINE

# 零件手册

## PARTS BOOK



手机官网



官方订阅号

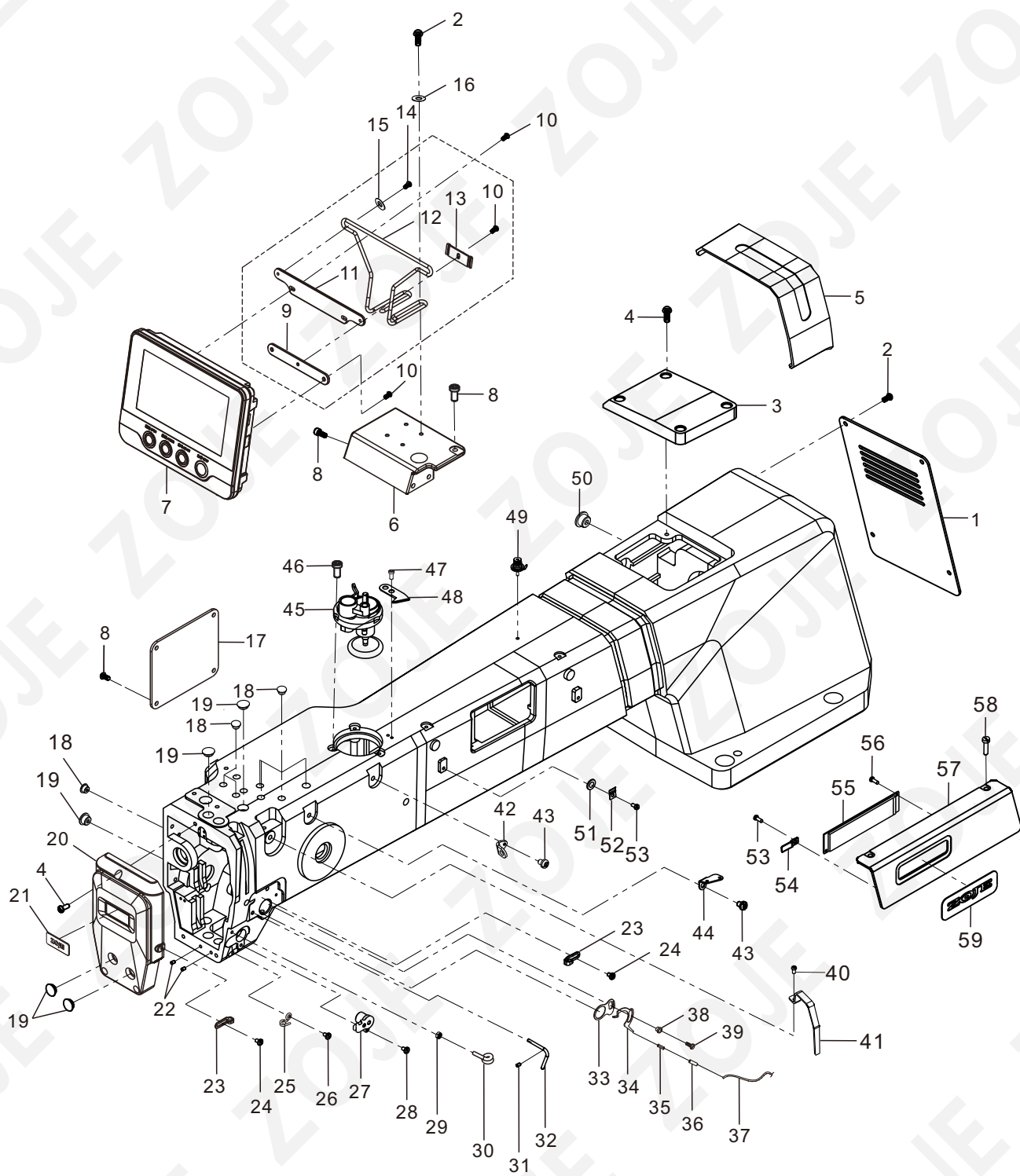
**浙江中捷缝纫科技有限公司**  
ZHEJIANG ZOJE SEWING MACHINE CO. LTD

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# 1. 机头、外装部件



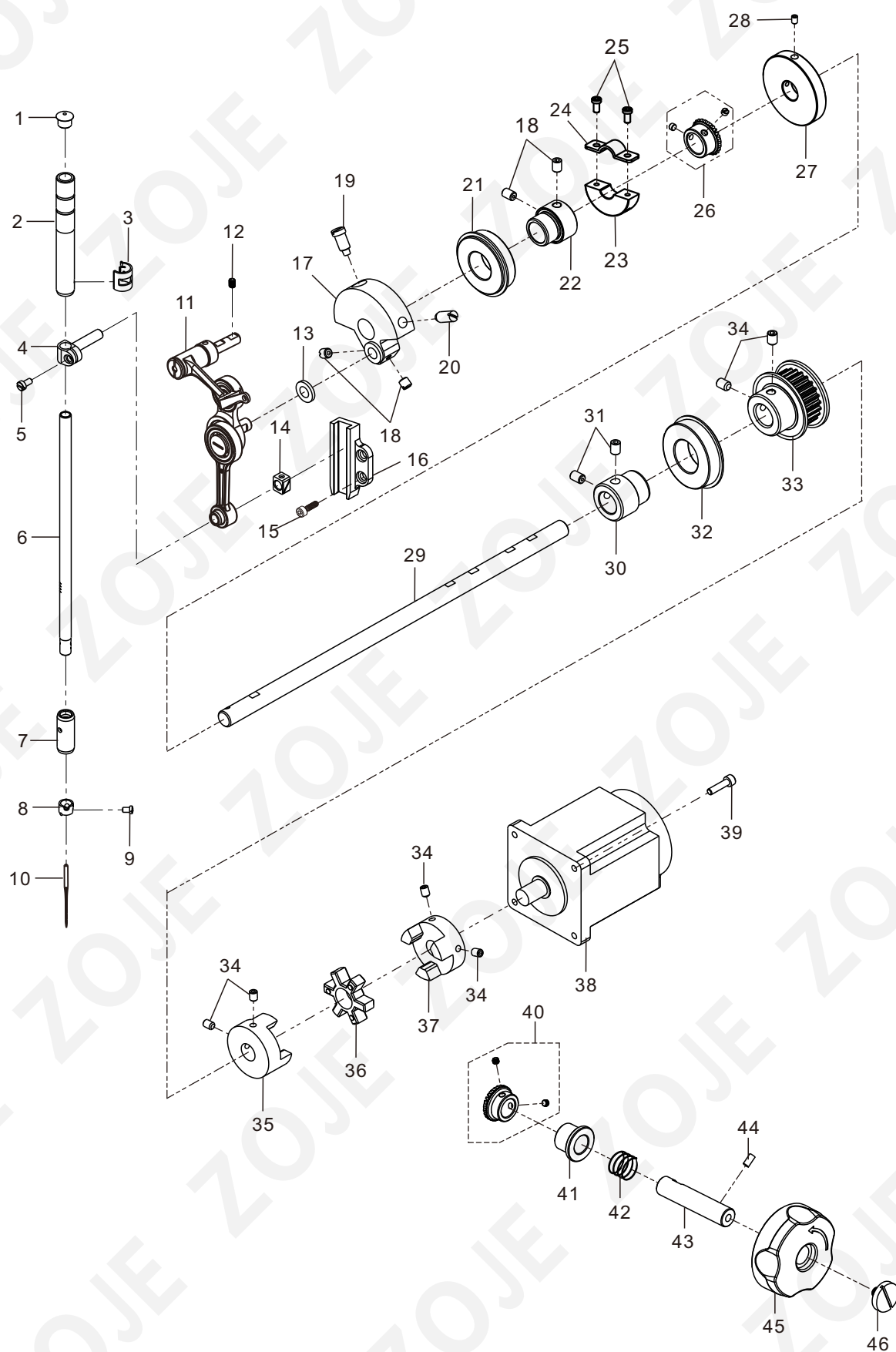
| 序号<br>NO. | 件号<br>Part No. | 名称             | DESCRIPTION                     | 数量<br>Qty |
|-----------|----------------|----------------|---------------------------------|-----------|
| 1         | 20023891       | 500模板机后盖板      | BACK COVER                      | 1         |
| 2         | 10072653       | 螺钉 M5 L=10     | SCREW M5 L=10                   | 12        |
| 3         | 20023890       | 后上盖板-喷漆件       | REAR UPPER COVER PLATE          | 1         |
| 4         | 10003883       | 螺钉 M5 L=12     | SCREW M5 L=12                   | 7         |
| 5         | 10071610       | 500模板机装饰板      | PLATE                           | 1         |
| 6         | 20023688       | 操作面板座_喷漆件      | OPERATION PANEL SEAT            | 1         |
| 7         | 10074265       | 大豪操作屏          | OPERATION SCREEN                | 1         |
|           | 10083272       | 星火操作头          | OPERATION SCREEN                | (1)       |
| 8         | 10065627       | 螺钉 M5 L=12     | SCREW M5 L=12                   | 3         |
| 9         | 10073422       | 横屏操作盒架转接板      | OPERATION BOX ADAPTER BOARD     | 1         |
| 10        | 10003875       | 螺钉             | SCREW                           | 5         |
| 11        | 10073378       | 横屏操作面板转接板      | OPERATION BOX ADAPTER BOARD     | 1         |
| 12        | 10073377       | 横屏操作面板座        | OPERATION PANEL HOLDER          | 1         |
| 13        | 10073379       | 横屏操作面板压板       | OPERATION PANEL PRESS PLATE     | 2         |
| 14        | 10073847       | 螺钉 M4 L=8      | SCREW M4 L=8                    | 2         |
| 15        | 10073821       | 不锈钢垫片          | GASKET                          | 2         |
| 16        | 10000480       | 6垫圈            | GASKET                          | 4         |
| 17        | 20023894       | 侧盖板            | THE SIDE COVER                  | 1         |
| 18        | 10000090       | 摆动架销油塞         | RUBBER PLUG                     | 12        |
| 19        | 10011099       | 橡胶塞            | RUBBER PLUG                     | 5         |
| 20        | 20023895       | 面板_喷漆件         | FACE COVER                      | 1         |
| 21        | 10070679       | 面板装饰牌_中捷       | DECORATIVE PANEL                | 1         |
|           | 10066519       | 面板装饰牌_中屹       | DECORATIVE PANEL                | (1)       |
|           | 10066521       | 面板装饰牌_贝斯曼      | DECORATIVE PANEL                | (1)       |
| 22        | 10005295       | 螺钉 M4 L=5      | SCREW M4 L=5                    | 2         |
| 23        | 10008940       | 右线钩            | ARM THREAD GUIDE RIGHT          | 2         |
| 24        | 10008973       | 螺钉 SM11/64"×40 | SCREW SM11/64"×40               | 1         |
| 25        | 10062754       | 下线钩            | 1                               | 1         |
| 26        | 10010668       | 螺钉 SM11/64"×40 | SCREW SM11/64"×40               | 2         |
| 27        | 10069885       | 电子夹线器          | ELECTRONIC THREAD CLAMP DEVICE  | 1         |
| 28        | 10001580       | 螺钉 M4 L=10     | SCREW M4 L=10                   | 1         |
| 29        | 10011140       | 螺母 SM9/64"×40  | SCREW SM9/64"×40                | 1         |
| 30        | 10011148       | 中线钩            | CENTR LINE HOOK                 | 1         |
| 31        | 10001513       | 螺钉 M3 L=6      | SCREW M3 L=6                    | 1         |
| 32        | 10053976       | 缓线钩            | ARM THREAD GUIDE                | 1         |
| 33        | 10059802       | 断线传感器绝缘板       | GUIDE PLATE                     | 1         |
| 34        | 10059803       | 断线检测传感片        | THB SENSOR CABLE ASM            | 1         |
| 35        | 10078777       | 2.8四方插簧        | PLUG SPRING                     | 1         |
| 36        | 10062106       | 直型端X护套         | SHEATH                          | 1         |
| 37        | 10002471       | 单芯170177单芯电线   | ELECTRIC WIRE                   | 1         |
| 38        | 10000752       | 传感片外绝缘片        | BUSHING                         | 1         |
| 39        | 10009691       | 螺钉 SM9/64"×40  | SCREW SM9/64"×40                | 1         |
| 40        | 10008934       | 螺钉 SM3/16"×28  | SCREW SM3/16"×28                | 1         |
| 41        | 20027103       | 挑线杆防护罩         | THREAD TAKE-UP LEVER COVER      | 1         |
| 42        | 10011145       | 单眼过线板          | SINGLE-HOLE THREAD EYELET GUIDE | 1         |
| 43        | 10011158       | 螺钉 SM15/64"×28 | SCREW SM15/64"×28               | 2         |
| 44        | 10011200       | 上过线板           | ARM THREAD GUIDE UP             | 1         |
| 45        | 10066867       | 绕线器_下受力        | WIRE WINDER                     | 1         |
| 46        | 10004380       | 螺钉 SM3/16"×32  | SCREW SM3/16"×32                | 3         |
| 47        | 10050423       | 螺钉 SM9/64"×40  | SCREW SM9/64"×40                | 2         |
| 48        | 10011149       | 绕线切刀           | THREAD CUTTER                   | 1         |
| 49        | 10065181       | 绕线Z线器组件        | BOBBIN THREAD TENSION ASM       | 1         |
| 50        | 10068693       | 橡胶塞            | RUBBER PLUG                     | 1         |
| 51        | 10000260       | 5.2垫圈          | GASKET                          | 1         |
| 52        | 10063992       | 装饰板压块          | PRESSING PLATE                  | 1         |

机头、外装部件

FRAME &amp; MISCELLANEOUS COVER COMPONENTS

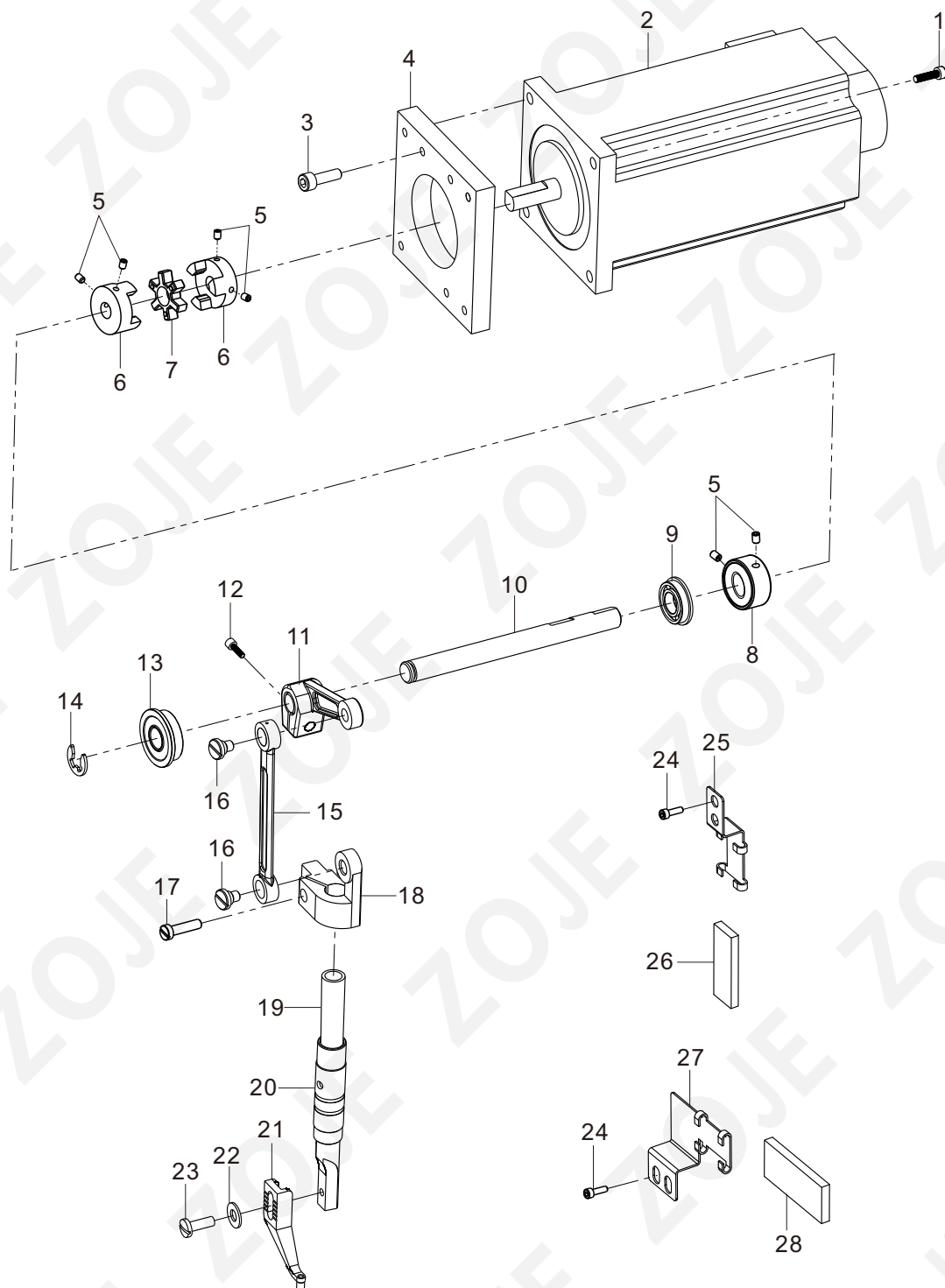
| 序号<br>NO. | 件号<br>Part No. | 名称            | DESCRIPTION                  | 数量<br>Qty |
|-----------|----------------|---------------|------------------------------|-----------|
| 53        | 10005050       | 螺钉 M4 L=4     | SCREW M4 L=4                 | 4         |
| 54        | 10063991       | 装饰板压板         | PRESSING PLATE               | 1         |
| 55        | 10065185       | 发光LOGO电路板组件   | LIGHT EMITTING CIRCUIT BOARD | 1         |
| 56        | 10065618       | 螺钉            | SCREW                        | 2         |
| 57        | 10065621       | M-5HL-4气管接头   | TRACHEAL JOINT               | 1         |
| 58        | 10003049       | 螺钉 M4 L=16    | SCREW M4 L=16                | 2         |
| 59        | 10071502       | 发光灯板LOGO      | LIGHT EMITTING BOARD         | 1         |
| 60        | 10069883       | 发光LOGO电路板连接线缆 | LIGHT EMITTING BOARD         | 1         |

## 2. 上轴、针杆部件



| 序号<br>NO. | 件号<br>Part No. | 名称                           | DESCRIPTION                                | 数量<br>Qty |
|-----------|----------------|------------------------------|--------------------------------------------|-----------|
| 1         | 10010587       | 橡胶塞                          | RUBBER PLUG                                | 1         |
| 2         | 10049875       | 针杆上轴套                        | NEEDLE BAR METAL                           | 1         |
| 3         | 10031678       | 挡油片                          | NEEDLE BAR METAL GREASE COVER              | 1         |
| 4         | 10010590       | 针杆连接柱                        | NEEDLE BAR CONNECTING                      | 1         |
| 5         | 10030286       | 螺钉                           | SCREW                                      | 1         |
| 6         | 10063340       | 针杆 $D_p \times 5$ (标配)       | NEEDLE BAR $D_p \times 5$                  | 1         |
|           | 10063341       | 针杆 $D_p \times 5$ (选配)       | NEEDLE BAR $D_p \times 5$                  | (1)       |
|           | 10056785       | 针杆 $DB \times 1$ (选购)        | NEEDLE BAR $DB \times 1$                   | (1)       |
| 7         | 10046043       | 针杆下轴套                        | NEEDLE BAR LOWER METAL                     | 1         |
| 8         | 10062753       | 针杆线钩                         | THREAD GUIDE                               | 1         |
| 9         | 10010588       | 螺钉 $SM1/8'' \times 44$ L=4.5 | SCREW $SM1/8'' \times 44$ L=4.5            | 1         |
| 10        | 10054541       | 机针 $DP \times 5$ 8#(德国蓝狮SUK) | NEEDLE $DP \times 5$ 10#                   | 1         |
| 11        | 10038440       | 挑线杆部件                        | THREAD TAKE UP COMPL                       | 1         |
| 12        | 10012162       | 螺钉 M5 L=5                    | SCREW M5 L=5                               | 2         |
| 13        | 10011622       | 垫圈 $8 \times 15 \times 0.7$  | WASHER $8 \times 15 \times 0.7$            | 2         |
| 14        | 10011194       | 针杆连接轴滑块                      | SLIDE BLOCK                                | 1         |
| 15        | 10048800       | 螺钉 M4 L=10                   | SCREW M4 L=10                              | 2         |
| 16        | 10057568       | 针杆滑块槽                        | NEEDLE BAR METAL GREASE COVER              | 1         |
| 17        | 10012607       | 针杆曲柄                         | COUNTER WEIGHT                             | 1         |
| 18        | 10011642       | $SM1/4'' \times 40$ 螺钉       | SCREW $SM1/4'' \times 40$                  | 2         |
| 19        | 10010545       | 螺钉 $SM9/32'' \times 28$      | SCREW $SM9/32'' \times 28$                 | 1         |
| 20        | 10010082       | 螺钉 $SM9/32'' \times 28$      | SCREW $SM9/32'' \times 28$                 | 1         |
| 21        | 10050517       | 轴承 6004ZZ_BOM                | BEARING 6004ZZ_BOM                         | 1         |
| 22        | 10042095       | 上轴前轴承衬套                      | UPPER SHAFT FRONT BEARING BUSH             | 2         |
| 23        | 10062200       | 平衡块                          | WEIGHT                                     | 1         |
| 24        | 10014332       | 上轴平衡轮固定板                     | BALANCE BLOCK FIXING PLATE                 | 1         |
| 25        | 10003162       | $M5 \times 12$ 螺钉            | SCREW M5 L=12                              | 2         |
| 23        | 10027407       | 上轴齿轮组件                       | GEAR AS-UPPER SHAFT                        | 1         |
| 24        | 10002392       | 绕线主动轮                        | WOUND DRIVE WHEELS                         | 1         |
| 25        | 10013590       | $SM11/64'' \times 40$ 螺钉     | SCREW $SM11/64'' \times 40$                | 2         |
| 26        | 10062642       | 500模板机上轴                     | THREE LEAD SCREW 900 UPPER SHAFT           | 1         |
| 27        | 10014362       | 轴承衬套                         | BEARING BUSH                               | 1         |
| 28        | 10010678       | 螺钉 $SM15/64'' \times 28$     | SCREW $SM15/64'' \times 28$                | 2         |
| 29        | 10029408       | 轴承 6022RZ-BOM                | BEARING 6022RZ-BOM                         | 1         |
| 30        | 10049904       | 上轴同步带轮                       | UPPER SHAFT SYNCHRONOUS PULLEY             | 1         |
| 31        | 10009187       | 螺钉 M6 L=8                    | SCREW M6 L=8                               | 2         |
| 32        | 10012613       | 联轴器                          | COUPLING                                   | 1         |
| 33        | 10011227       | 传动连接橡胶块                      | TRANSMISSION CONNECTING RUBBER BLOCK       | 1         |
| 34        | 10012615       | 联轴器                          | COUPLING                                   | 1         |
| 35        | 10073977       | 大豪主轴电机1.2m (DH6)             | SPINDLE MOTOR 1.2M(DH6)                    | 1         |
|           | 10069689       | 星火主轴伺服电机                     | SPINDLE MOTOR                              | (1)       |
| 36        | 10065629       | 螺钉 M5 L=20                   | SCREW M5 L=20                              | 4         |
| 37        | 10021312       | 弧齿锥齿轮组件_手轮轴                  | SPIRAL BEVEL GEAR ASSEMBLY HANDWHEEL SHAFT | 1         |
| 38        | 10057570       | 手轮轴轴套                        | HAND WHEEL SHAFT SLEEVE                    | 1         |
| 39        | 10062651       | 手轮复位弹簧                       | HAND WHEEL RETURN SPRING                   | 1         |
| 40        | 10027278       | 手轮轴                          | HAND WHEEL SHAFT                           | 1         |
| 41        | 10006073       | 销 $\phi 4$ L=10              | PIN $\phi 4$ L=10                          | 1         |
| 42        | 10062644       | 手轮                           | HAND WHEEL                                 | 1         |
| 43        | 10011225       | 螺钉 M6 L=8                    | SCREW M6 L=8                               | 1         |

### 3. 中压脚部件



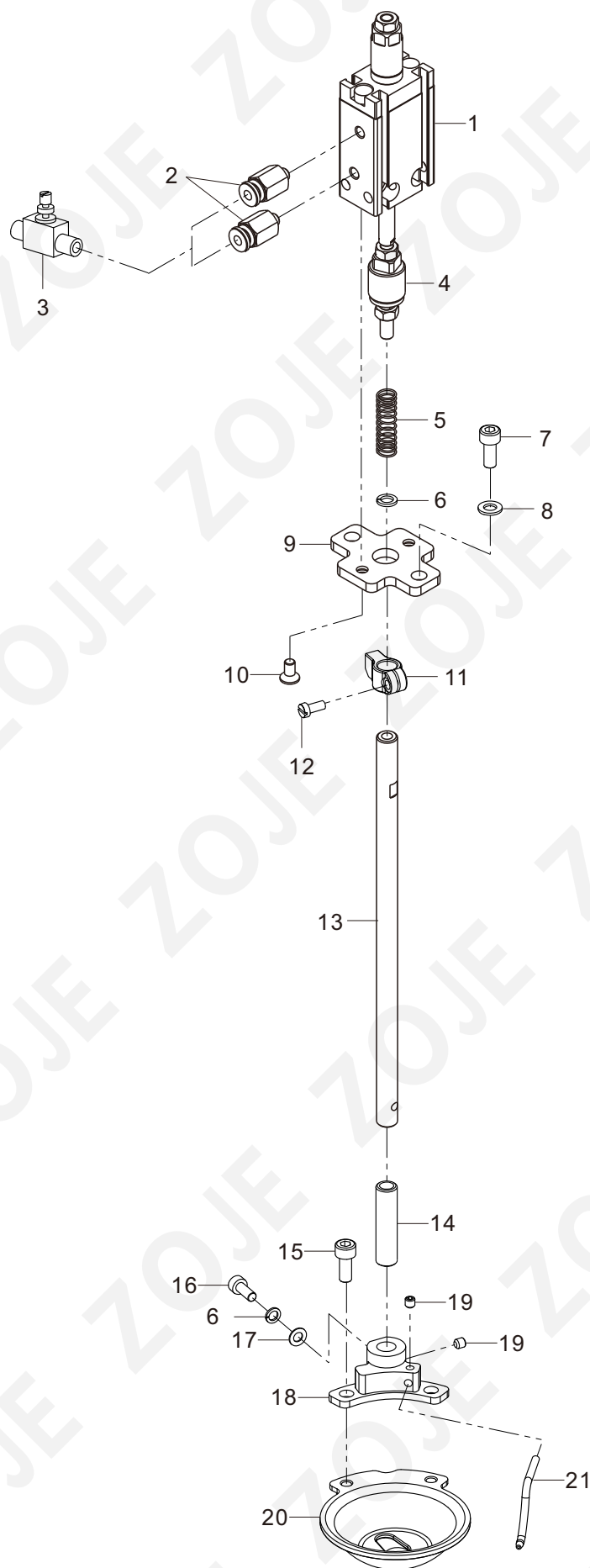


## 中压脚部件

## LOWER SHAFT TRIM THREAD COMPONENTS

| 序号<br>NO. | 件号<br>Part No. | 名称              | DESCRIPTION          | 数量<br>Qty |
|-----------|----------------|-----------------|----------------------|-----------|
| 1         | 10042219       | 螺钉 M4 L=12      | SCREW M4 L=12        | 4         |
| 2         | 10073970       | 大豪中压脚步进电机 (DH6) | STEPPING MOTOR       | 1         |
|           | 10069692       | 星火中压脚步进电机       | STEPPING MOTOR       | (1)       |
| 3         | 10010958       | 螺钉 M5 L=14      | SCREW M5 L=14        | 3         |
| 4         | 10062696       | 中压脚电机安装板        | MOTOR BRACKET        | 1         |
| 5         | 10012162       | 螺钉 M5 L=4       | SCREW M5 L=4         | 8         |
| 6         | 10067213       | 联轴器             | COUPLING             | 2         |
| 7         | 10067214       | 联轴器橡胶圈          | COUPLING RUBBER RING | 1         |
| 8         | 10027320       | 挡圈              | RETAINING RING       | 1         |
| 9         | 10026126       | 轴承 F688ZZ       | BEARING F688ZZ       | 1         |
| 10        | 10057955       | 压脚驱动轴           | DRIVE SHAFT          | 1         |
| 11        | 10057573       | 曲柄              | CRANK                | 1         |
| 12        | 10003165       | 螺钉 M5 L=10      | SCREW M5 L=10        | 1         |
| 13        | 10009776       | 轴承 F698ZZ       | BEARING F698ZZ       | 1         |
| 14        | 10009654       | 挡圈 6            | RING 6               | 1         |
| 15        | 10058993       | 连杆              | CONNECTING ROD       | 1         |
| 16        | 10057547       | 轴位螺钉            | AXIAL SCREW2         | 2         |
| 17        | 10033253       | 螺钉 SM11/64"×40  | SCREW SM11/64"×40    | 1         |
| 18        | 10057541       | 压杆导架            | PRESSURE BAR GUIDE   | 1         |
| 19        | 10068383       | 压杆              | PRESS ROD            | 1         |
|           | 10068382       | 压杆 (选配)         | PRESS ROD            | (1)       |
| 20        | 10063745       | 压杆下套            | PRESS ROD            | 1         |
| 21        | 10057415       | 中压脚             | MEDIUM PRESSURE FOOT | 1         |
| 22        | 10011680       | 垫圈 4.6×9.7×0.8  | WASHER 4.6×9.7×0.8   | 1         |
| 23        | 10010650       | 螺钉 SM9/64" ×40  | SCREW SM9/64" ×40    | 1         |
| 24        | 10001513       | 螺钉 M3×6         | SCREW M3 L=6         | 4         |
| 25        | 10063766       | 油毡安装板3          | MOUNTING PLATE       | 1         |
| 26        | 10058965       | 油毡              | LINOLEUM             | 1         |
| 27        | 10063765       | 油毡安装板2          | MOUNTING PLATE       | 1         |
| 28        | 10058966       | 油毡2             | LINOLEUM             | 1         |

#### 4. 辅助压脚部件

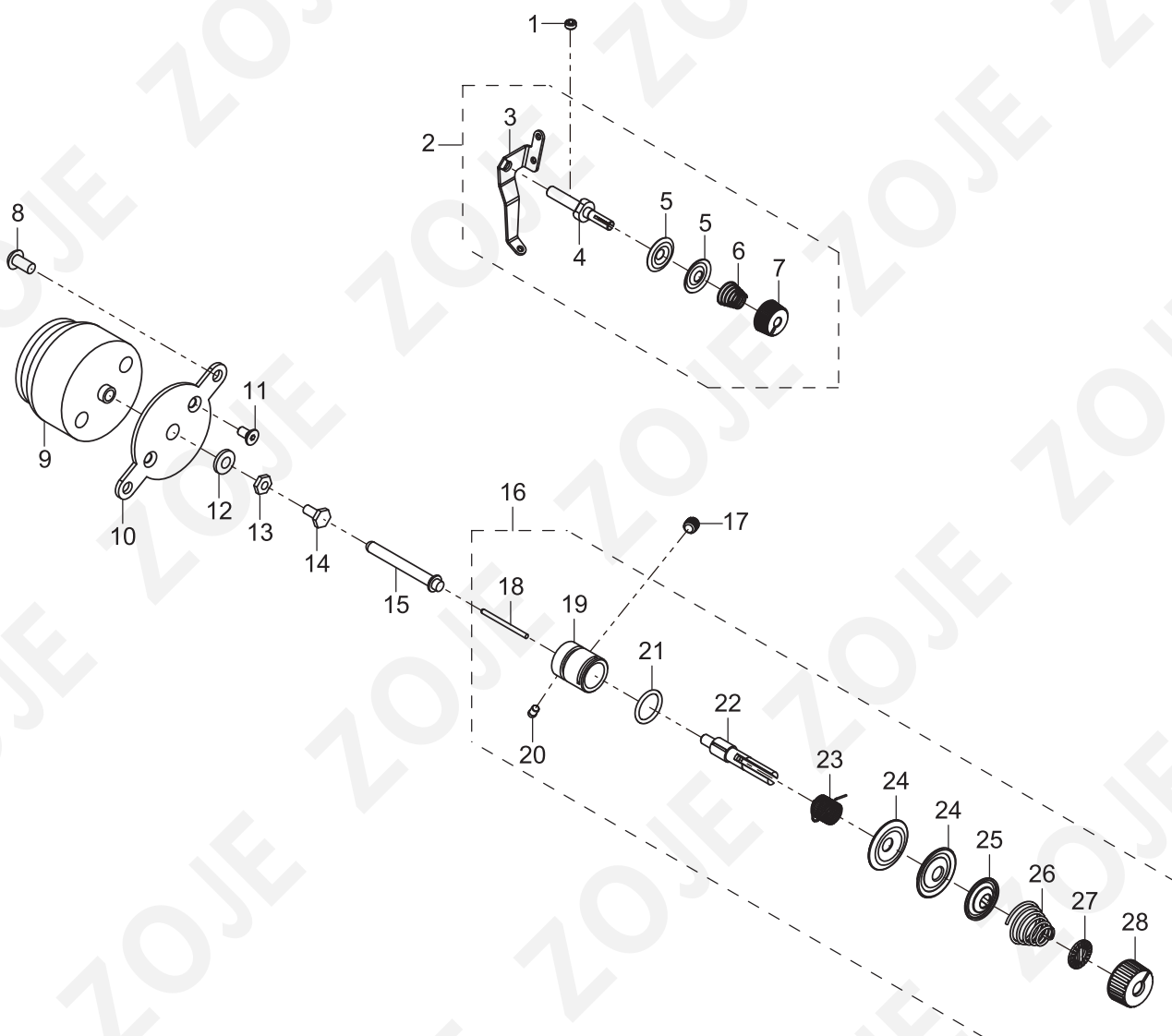


## 辅助压脚部件

## AUXILIARY PRESSER MECHANISM COMPONENTS

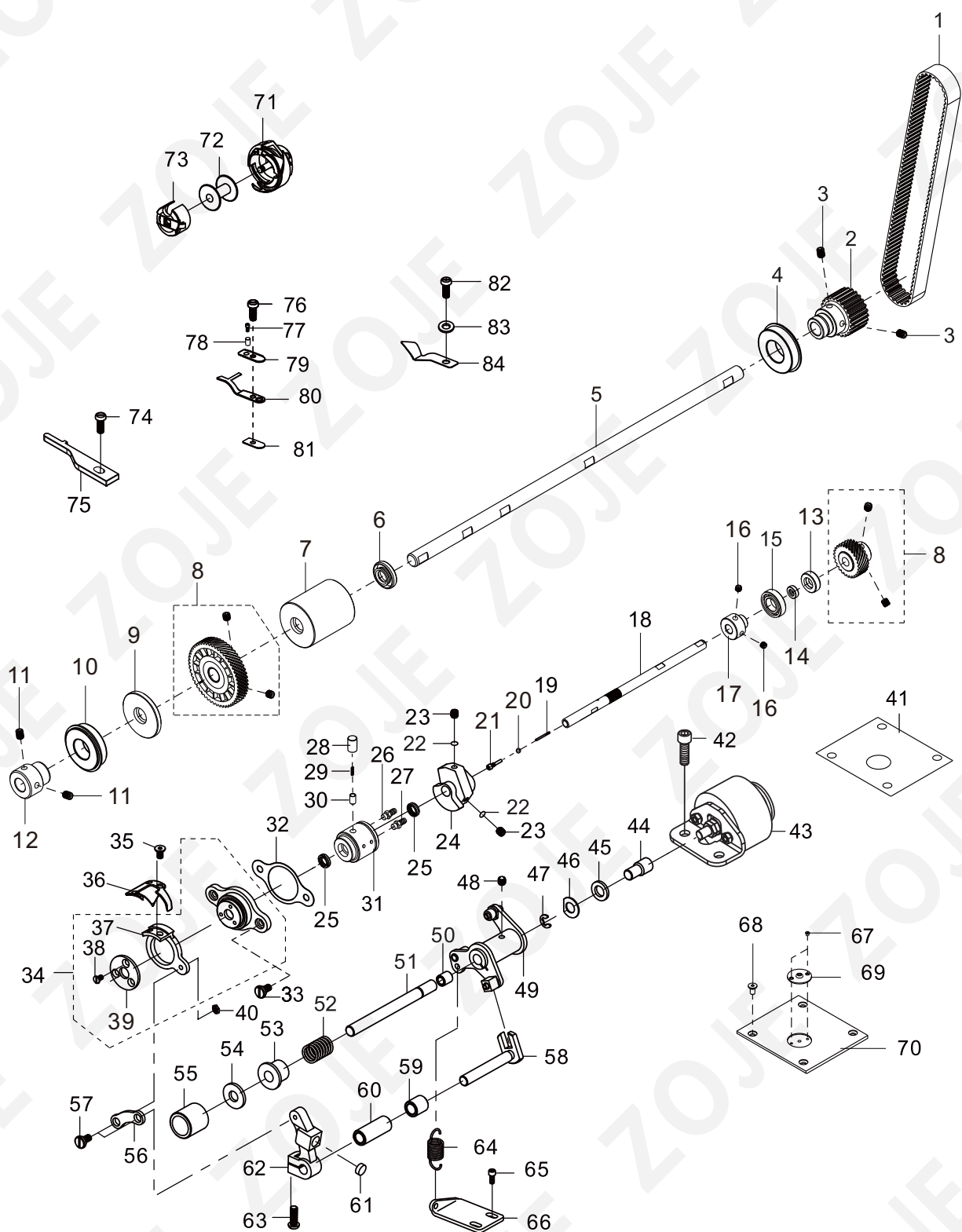
| 序号<br>NO. | 件号<br>Part No. | 名称              | DESCRIPTION                    | 数量<br>Qty |
|-----------|----------------|-----------------|--------------------------------|-----------|
| 1         | 10078938       | 亚德客压脚气缸MDJ16×15 | CYLINDER                       | 1         |
| 2         | 10061374       | 接头_PC04-M5C     | TIE-IN_PC04-M5C                | 2         |
| 3         | 10052369       | 节流阀             | THROTTLE                       | 2         |
| 4         | 10077252       | 迷你浮动接头          | MINI FLOATING CONNECTOR        | 1         |
| 5         | 10073193       | 辅助压脚气缸弹簧        | AUXILIARY FOOT CYLINDER SPRING | 1         |
| 6         | 10002991       | 弹簧垫圈 4          | SPRING WASHER 4                | 2         |
| 7         | 10005139       | 螺钉 M5 L=12      | SCREW M5 L=12                  | 2         |
| 8         | 10012318       | 垫圈              | WASHER                         | 1         |
| 9         | 10071641       | 辅助压脚气缸安装板       | CYLINDER PLATE                 | 1         |
| 10        | 10040655       | 螺钉              | SCREW                          | 2         |
| 11        | 10061979       | 辅助压杆导架          | PRESSURE BAR GUIDE             | 1         |
| 12        | 10030286       | 螺钉              | SCREW                          | 1         |
| 13        | 10071642       | 辅助压杆            | PRESS ROD                      | 1         |
| 14        | 10062073       | 辅助压杆轴套          | BUSHING                        | 1         |
| 15        | 10065627       | 螺钉 M5 L=10      | SCREW M5 L=10                  | 1         |
| 16        | 10005041       | 螺钉 M4 L=8       | SCREW M4 L=8                   | 1         |
| 17        | 10002949       | 垫圈 4            | WASHER 4                       | 1         |
| 18        | 10063521       | 辅助压脚转接板_吹气      | CYLINDER PLATE                 | 1         |
| 19        | 10002862       | 螺钉 M4 L=4       | SCREW M4 L=4                   | 2         |
| 20        | 10062788       | 辅助压脚            | AUXILIARY PRESSER FOOT         | 1         |
| 21        | 10067609       | 面线吹气管           | FACE LINE BLOWPIPE             | 1         |

## 5. 松线部件



| 序号<br>NO. | 件号<br>Part No. | 名称                  | DESCRIPTION                 | 数量<br>Qty |
|-----------|----------------|---------------------|-----------------------------|-----------|
| 1         | 10041529       | 螺钉 SM3/16"×28 L=6   | SCREW SM3/16"×28 L=6        | 1         |
| 2         | 10064310       | 上夹线器部件              | THREAD_TENSION_1_ASM        | 1         |
| 3         | 10012589       | 上过线板                | THREAD_TENSION_1_DISK       | 1         |
| 4         | 10005841       | 螺钉 SM11/64"×40      | SCREW SM11/64"×40           | 1         |
| 5         | 10005839       | 上夹线板                | THREAD_TENSION_2_DISK       | 2         |
| 6         | 10005838       | 弹簧                  | SPRING                      | 1         |
| 7         | 10063837       | 上夹线器螺母 SM11/64"×40  | SCREW SM11/64"×40           | 1         |
| 8         | 10007096       | 螺钉 M5 L=10          | SCREW M5 L=10               | 2         |
| 9         | 10069884       | 松线电磁铁               | SOLENOID ASM                | 1         |
| 10        | 10057933       | 夹线电磁铁安装板            | TENSION RELEASE CRANK FRAME | 1         |
| 11        | 10054168       | 螺钉 M4 L=8           | SCREW M4 L=8                | 2         |
| 12        | 10059819       | 垫圈 7×13×2           | WASHER 7×13×2               | 1         |
| 13        | 10002076       | 螺母 M4               | NUT M4                      | 1         |
| 14        | 10063649       | 螺钉 M4 L=30          | SCREW M4 L=30               | 1         |
| 15        | 10059808       | 松线辅钉                | TENSION RELEASE PIN         | 1         |
| 16        | 10064246       | 夹线器组件               | THREAD_TENSION_2_ASM        | 1         |
| 17        | 10010678       | 螺钉 M5 L=5           | SCREW M5 L=5                | 1         |
| 18        | 10004184       | 松线钉                 | TENSION RELEASE PIN         | 1         |
| 19        | 10039524       | 挑线簧调节座              | THREAD_TENSION_POST_BASE    | 1         |
| 20        | 10004200       | 螺钉 SM9/64"×40 L=5.5 | SCREW SM9/64"×40 L=5.5      | 1         |
| 21        | 10004183       | O形圈 13×1.5          | O TYPE RING 13×1.5          | 1         |
| 22        | 10004177       | 螺钉 SM1/4"×40        | 螺钉 SM1/4"×40                | 1         |
| 23        | 10064247       | 挑线簧                 | SPRING                      | 1         |
| 24        | 10004180       | 夹线板                 | THREAD_TENSION_DISK         | 2         |
| 25        | 10004179       | 松线板                 | THREAD_TENSION_DISK_PRESSER | 1         |
| 26        | 10004626       | 弹簧                  | SPRING                      | 1         |
| 27        | 10004199       | 夹线制动板               | DISK_STOPPER                | 1         |
| 28        | 10059715       | 螺母                  | THREAD TENSION NUT          | 1         |

## 6. 下轴及剪线部件

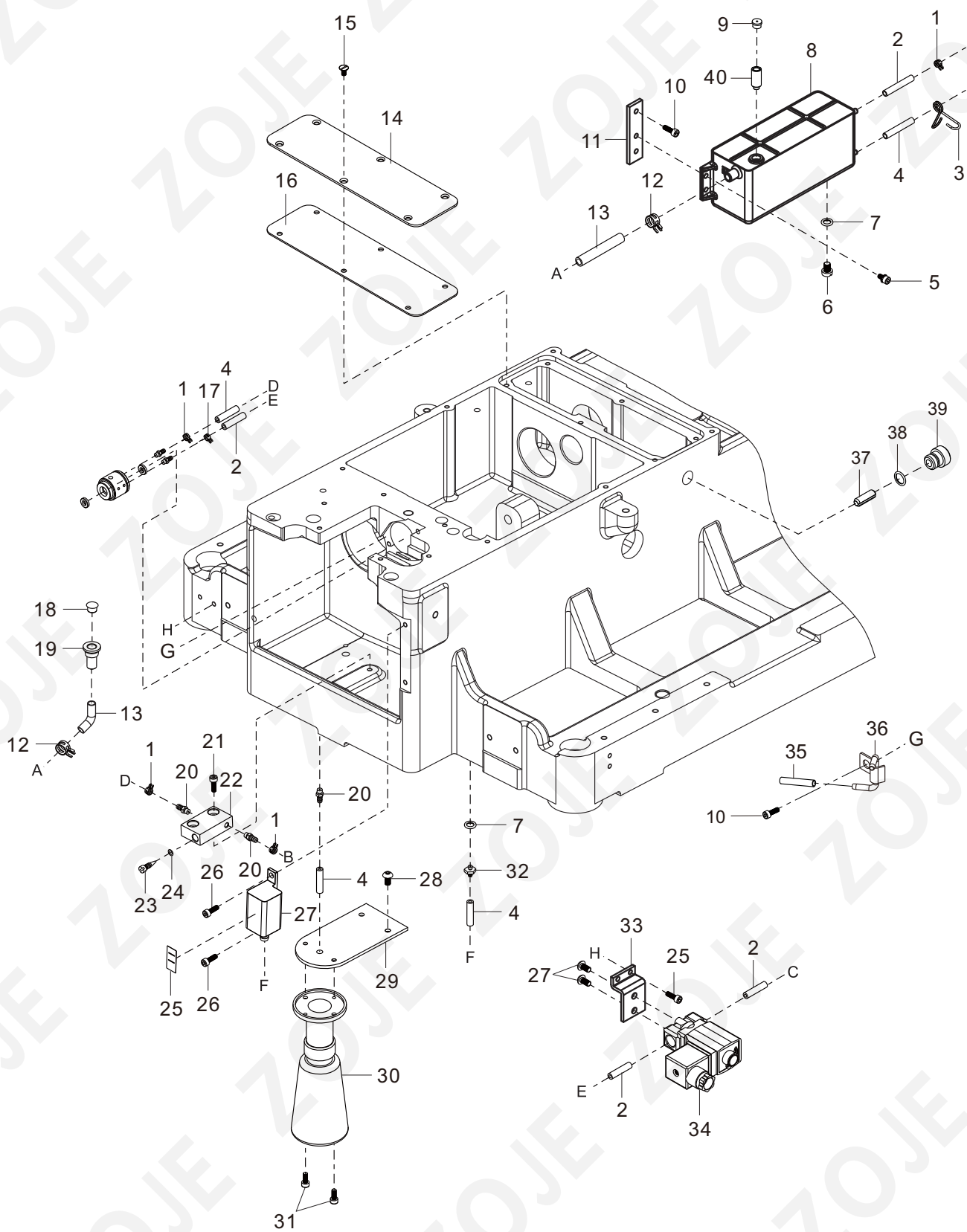


| 序号<br>NO. | 件号<br>Part No. | 名称                | DESCRIPTION                        | 数量<br>Qty |
|-----------|----------------|-------------------|------------------------------------|-----------|
| 1         | 10037786       | 上轴同步带 (选配)        | TIMING BELT                        | 1         |
|           | 10037787       | 上轴同步带 (标配)        | TIMING BELT                        | 1         |
|           | 10037788       | 上轴同步带 (选配)        | TIMING BELT                        | 1         |
|           | 10052388       | 上轴同步带 (选配)        | TIMING BELT                        | 1         |
|           | 10054280       | 上轴同步带 (选配)        | TIMING BELT                        | 1         |
| 2         | 10051566       | 抬牙轴同步齿形带轮         | LOWER SPROCKET                     | 1         |
| 3         | 10009187       | M6×8 螺钉           | SCREW M6 L=8                       | 2         |
| 4         | 10025881       | 6204NR-2RS_BOM轴承  | BEARING 6204NR-2RS                 | 1         |
| 5         | 10062523       | 带轮轴               | SHAFT                              | 1         |
| 6         | 10011204       | 油封                | OIL SEAL                           | 1         |
| 7         | 10062729       | 下轴铜套              | BUSHING                            | 1         |
| 8         | 10071845       | 齿轮装配图 (选配)        | GEAR                               | 1         |
|           | 10071846       | 齿轮装配图 (选配)        | GEAR                               | 1         |
|           | 10071847       | 齿轮装配图 (选配)        | GEAR                               | 1         |
|           | 10071848       | 齿轮装配图 (标配)        | GEAR                               | 1         |
| 9         | 10012538       | 油封                | OIL SEAL                           | 1         |
| 10        | 10025882       | 轴承 6004NR-2RS_BOM | BEARING 6004NR-2RS                 | 1         |
| 11        | 10010678       | SM15/64"×28 螺钉    | SCREW SM15/64"×28                  | 2         |
| 12        | 10037694       | 轴承衬套              | BUSHING                            | 1         |
| 13        | 10012678       | 轴套                | BUSHING                            | 1         |
| 14        | 10012423       | 油封                | OIL SEAL                           | 1         |
| 15        | 10026221       | 6901-ZZ_BOM轴承     | BEARING 6901-ZZ                    | 1         |
| 16        | 10012014       | M5×4 螺钉           | SCREW M5 L=4                       | 2         |
| 17        | 10049842       | 下轴后轴承挡圈           | RING                               | 1         |
| 18        | 10037697       | 下轴                | SHAFT                              | 1         |
| 19        | 10010063       | 油芯                | OIL WICK                           | 1         |
| 20        | 10000457       | 旋梭限油螺钉O形圈         | O-RING                             | 1         |
| 21        | 10010064       | SM3/16"×32 螺钉     | SCREW SM3/16"×32                   | 1         |
| 22        | 10023739       | 剪线凸轮垫             | THREAD TRIMMER CAM WASHER          | 2         |
| 23        | 10013465       | 螺钉 SM1/4"×40      | SCREW SM1/4"×40                    | 2         |
| 24        | 10010736       | 剪线凸轮              | THREAD TRIMMER CAM                 | 1         |
| 25        | 10013029       | 油封                | OIL SEAL                           | 2         |
| 26        | 10008779       | 油管接头              | JOINT                              | 1         |
| 27        | 10067215       | 油管接头              | JOINT                              | 1         |
| 28        | 10059806       | 螺钉 M8×1           | SCREW M8×1                         | 1         |
| 29        | 10014386       | 柱塞簧               | PLUNGER SPRING                     | 1         |
| 30        | 10012609       | 柱塞                | PLUNGER                            | 1         |
| 31        | 10054060       | 900下轴前套           | FRONT BUSHING                      | 1         |
| 32        | 10051727       | 750动刀架座垫片 (标配)    | KNIFE BRACKET MOUNTING BASE GASKET | 1         |
|           | 10051728       | 750动刀架座垫片 (选配)    | KNIFE BRACKET MOUNTING BASE GASKET | 1         |
|           | 10051729       | 750动刀架座垫片 (选配)    | KNIFE BRACKET MOUNTING BASE GASKET | 1         |
| 33        | 10009037       | 螺钉 M4 L=12        | SCREW M4 L=12                      | 2         |
| 34        | 10061567       | 动刀架座组件            | KNIFE BRACKET MOUNTING BASE        | 1         |
| 35        | 10011588       | 螺钉 SM11/64"×40    | SCREW SM11/64"×40                  | 2         |
| 36        | 10063085       | 动刀_中              | ROUND KNIFE                        | 1         |
| 37        | 10013045       | 动刀架               | ROUND KNIFE BRACKET                | 1         |
| 38        | 10009626       | 螺钉 M3 L=4.35      | SCREW M3 L=4.35                    | 3         |
| 39        | 10013026       | 刀架(板              | KNIFE HOLDER                       | 1         |
| 40        | 10009471       | 螺母                | NUT                                | 1         |
| 41        | 10053055       | 方形针板贴膜            | SQUARE NEEDLE PLATE                | 1         |
| 42        | 10005122       | 螺钉 M4 L=12        | SCREW M4 L=12                      | 2         |
| 43        | 10059804       | 剪线电磁铁组件           | ELECTROMAGNET                      | 1         |
| 44        | 10061813       | 剪线电磁铁转接头          | CYLINDER KNUCKLE                   | 1         |
| 45        | 10011650       | 垫圈 8.2×15×2       | WASHER 8.2×15×2                    | 1         |
| 46        | 10014460       | 垫圈 8.2            | WASHER 8.2                         | 1         |

| 序号<br>NO. | 件号<br>Part No. | 名称                  | DESCRIPTION                       | 数量<br>Qty |
|-----------|----------------|---------------------|-----------------------------------|-----------|
| 47        | 10009654       | 垫圈 6                | 垫圈 6                              | 1         |
| 48        | 10000881       | 螺钉 SM1/4" ×40       | SCREW SM1/4"×40                   | 1         |
| 49        | 10039207       | 切线凸轮曲柄组件            | TRIMMING CAMCRANK ASM             | 1         |
| 50        | 10050266       | 消音塞                 | PLUG                              | 1         |
| 51        | 10011697       | 切刀驱动轴               | TRIMMING SHAFT                    | 1         |
| 52        | 10008812       | 弹簧                  | SPRING                            | 1         |
| 53        | 10014196       | 扭簧端盖                | SPRING COVER                      | 1         |
| 54        | 10013008       | 垫圈 8.2              | WASHER 8.2                        | 1         |
| 55        | 10014462       | 轴套                  | BUSHING                           | 1         |
| 56        | 10013044       | 刀轴连杆                | KNIFE SHAFT CONNECTING BAR        | 1         |
| 57        | 10026142       | 螺钉                  | SCREW                             | 2         |
| 58        | 10013007       | 切线驱动曲柄轴             | TRIMMING CRANK SHAFT              | 1         |
| 59        | 10013027       | 轴套                  | BUSHING                           | 1         |
| 60        | 10013024       | 轴套                  | BUSHING                           | 1         |
| 61        | 10013010       | 切线驱动曲柄止动块           | TANGENTIAL DRIVE CRANK STOP BOLCK | 1         |
| 62        | 10013013       | 切线驱动曲柄              | TANGENTIAL DRIVE CRANK            | 1         |
| 63        | 10056719       | 螺钉 SM3/16" ×32      | SCREW SM3/16" ×32                 | 1         |
| 64        | 10028226       | 弹簧                  | SPRING                            | 1         |
| 65        | 10003875       | 螺钉 M4 L=8           | SCREW M4 L=8                      | 2         |
| 66        | 10038523       | 剪线拉簧板               | CUT WIRE AND PULL SPRING PLATE    | 1         |
| 67        | 10053634       | 螺钉                  | SCREW                             | 2         |
| 68        | 10040655       | 螺钉                  | SCREW                             | 4         |
| 69        | 10038528       | 运模车小针板              | SMALL NEEDLE PLATE                | 1         |
| 70        | 10048793       | 750针板               | NEEDLE PLATE                      | 1         |
| 71        | 10062467       | 德盛旋梭_DSH1.6-B0TR    | HOOK                              | 1         |
| 72        | 10063086       | 梭芯                  | BOBBIN                            | 1         |
| 73        | 10065171       | 1.6P梭壳BC-DB(6)-NBL2 | BOBBIN CASE                       | 1         |
| 74        | 10010373       | 螺钉 SM11/64" ×4 0    | SCREW SM11/64" ×4 0               | 1         |
| 75        | 10041949       | 旋梭定位钩 (选配)          | BOBBIN CASE HOLDER                | 1         |
|           | 10041950       | 旋梭定位钩 (选配)          | BOBBIN CASE HOLDER                | 1         |
|           | 10041951       | 旋梭定位钩 (标配)          | BOBBIN CASE HOLDER                | 1         |
|           | 10051042       | 旋梭定位钩 (选配)          | BOBBIN CASE HOLDER                | 1         |
|           | 10051612       | 旋梭定位钩 (选配)          | BOBBIN CASE HOLDER                | 1         |
| 76        | 10009601       | 螺钉 SM9/64" ×4 0     | SCREW SM9/64" ×4 0                | 1         |
| 77        | 10055264       | 定刀压板                | FIXED KNIFE PLATE                 | 1         |
| 78        | 10011421       | 定刀                  | FIXED KNIFE                       | 1         |
| 79        | 10042100       | 定刀垫片                | FIXED KNIFE GASKET                | 1         |
| 80        | 10014474       | SM11/64"×40螺钉       | SCREW SM11/64" ×4 0               | 1         |
| 81        | 10046203       | 定刀座螺钉               | FIXED KNIFE SCREW                 | 1         |
| 82        | 10046204       | 定刀座螺母               | FIXED KNIFE NUT                   | 1         |
| 83        | 10057346       | 分线器垫片               | DISPART THREAN SHUTTLE GASKET     | 1         |
| 84        | 10011584       | 分线器                 | DISPART THREAN SHUTTLE            | 1         |

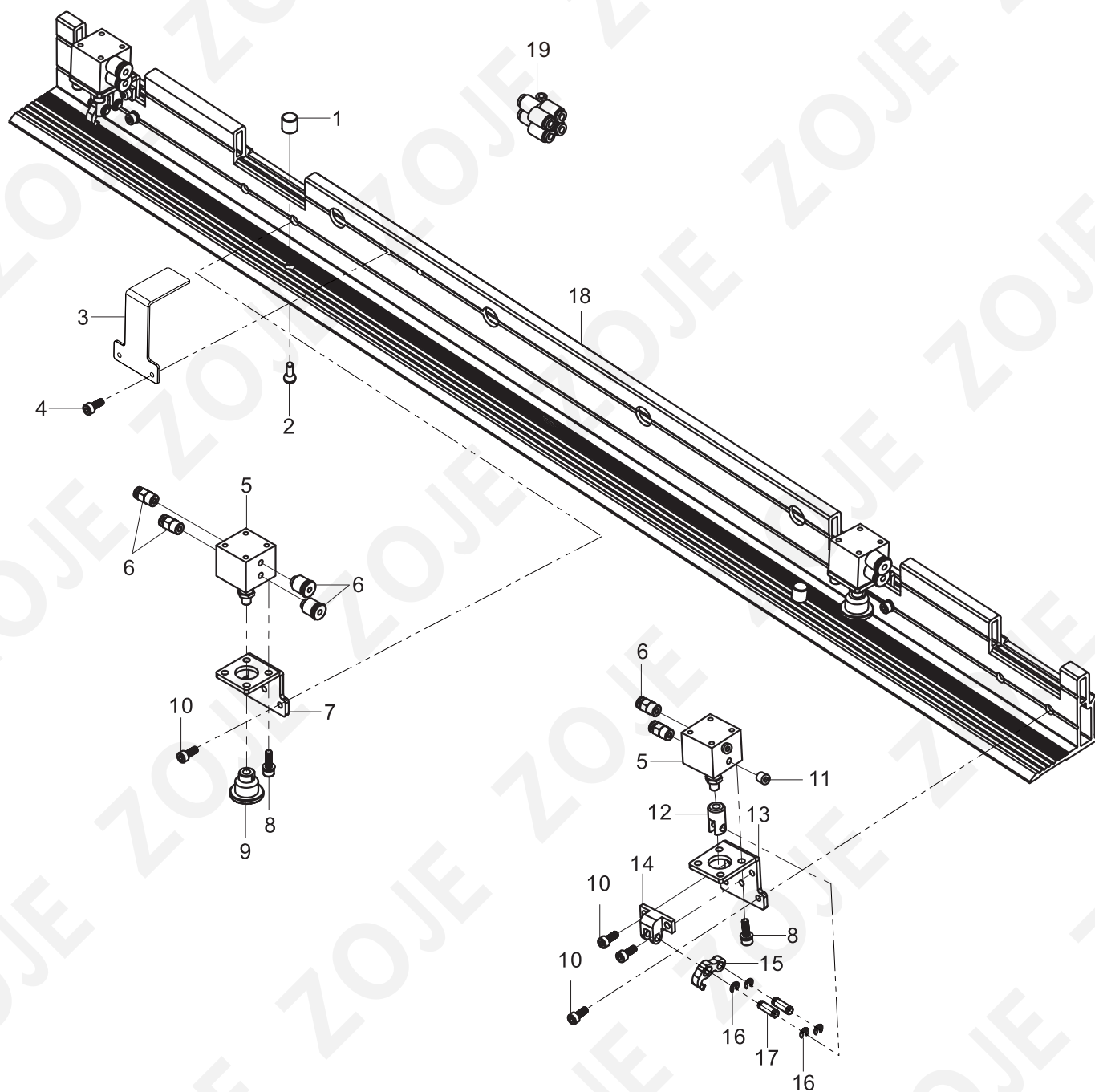


## 7. 润滑部件



| 序号<br>NO. | 件号<br>Part No. | 名称            | DESCRIPTION               | 数量<br>Qty |
|-----------|----------------|---------------|---------------------------|-----------|
| 1         | 10012160       | 弹簧            | SPRING                    | 5         |
| 2         | 10007796       | Φ4×Φ6油管       | OIL TUBE Φ4×Φ6            | 650       |
| 3         | 10022469       | 油管夹           | SPRING CLIP               | 1         |
| 4         | 10007800       | Φ3×Φ5油管       | OIL TUBE Φ3×Φ5            | 1500      |
| 5         | 10003875       | 螺钉 M4 L=8     | SCREW M4 L=8              | 4         |
| 6         | 10008783       | SM5/16"×24 螺钉 | SCREW SM5/16"×24          | 1         |
| 7         | 10014461       | 6.5×2 O形圈     | O-RING                    | 1         |
| 8         | 10057442       | 油箱组件2         | OIL ATNK 2                | 1         |
| 9         | 10010587       | 橡胶塞           | RUBBER PLUG               | 1         |
| 10        | 10048800       | 螺钉 M4 L=8     | SCREW M4 L=8              | 4         |
| 11        | 10064009       | 油盒固定板         | OIL BX FIXING PLATE       | 1         |
| 12        | 10013048       | 弹簧            | SPRING                    | 1         |
| 13        | 10050393       | Φ8×Φ10油管      | OIL TUBE Φ8×Φ10           | 200       |
| 14        | 10064001       | 齿轮箱盖板         | COVER PLATE               | 1         |
| 15        | 10051846       | 螺钉            | SCREW                     | 6         |
| 16        | 10064002       | 齿轮箱盖板垫        | PLATE                     | 1         |
| 17        | 10011471       | 进油短油管夹        | SPRING CLIP               | 1         |
| 18        | 10010587       | 橡胶塞           | RUBBER PLUG               | 1         |
| 19        | 10008780       | 加油杯           | OIL FILLER CUP            | 1         |
| 20        | 10008779       | 油管接头          | JOINT                     | 5         |
| 21        | 10042219       | 绷针下摆杆紧定螺钉     | SCREW M4 L=16             | 1         |
| 22        | 10010517       | 油量调节阀         | OIL REGULATING VAVLVE     | 1         |
| 23        | 10000566       | 油量调节杆         | REGULATING ROD            | 1         |
| 24        | 10000567       | 油量调节阀O形圈      | O-RING                    | 1         |
| 25        | 10048826       | 油位标贴          | OIL LEVEL LABEL           | 1         |
| 26        | 10003875       | 螺钉            | SCREW                     | 4         |
| 27        | 10005291       | 小油箱组件         | SMALL OIL TANK            | 1         |
| 28        | 10072653       | M5×10螺钉       | SCREW M5 L=10             | 4         |
| 29        | 10057934       | 油盒安装板         | OIL BOX MOUNTING PLATE    | 1         |
| 30        | 10006185       | 油杯组件          | OILCAN ASM                | 1         |
| 31        | 10039656       | M4×8螺钉        | SCREW M4 L=8              | 2         |
| 32        | 10048780       | 油管接头          | JOINT                     | 1         |
| 33        | 10055081       | 流量电磁阀安装座      | MOUNTING PLATE            | 1         |
| 34        | 10042039       | 2KW03-08电磁阀   | SOLENOID VALVE            | 1         |
| 35        | 10074491       | 底线吹气管组件       | BOTTOM LINE BLOW TUBE     | 1         |
| 36        | 10008119       | Φ4气管          | TRACHEA                   | 1000      |
| 37        | 10021559       | 6×20销         | PIN                       | 1         |
| 38        | 10012139       | 9×1.50型圈      | O-RING                    | 1         |
| 39        | 10002483       | 透气阀           | BREATHABLE VALVE          | 1         |
| 40        | 10068603       | 油盒通气柱         | OIL BOX VENTILTION COLUMN | 1         |

## 8. X向送料部件(1)

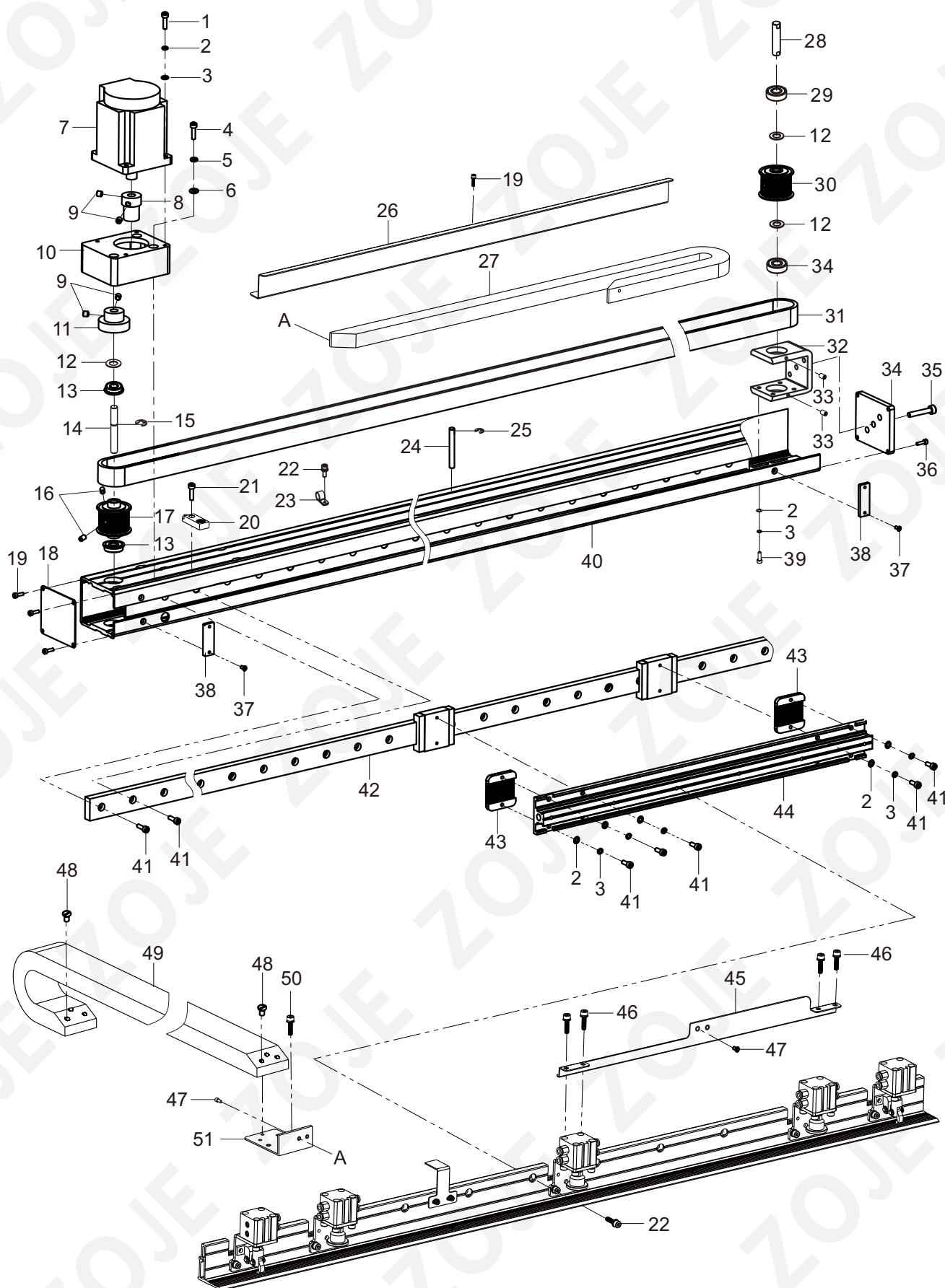


## X向送料部件 (1)

## X-DIRECTION FEEDING COMPONENTS

| 序号<br>NO. | 件号<br>Part No. | 名称             | DESCRIPTION            | 数量<br>Qty |
|-----------|----------------|----------------|------------------------|-----------|
| 1         | 10052200       | 销              | SPRING PIN             | 2         |
| 2         | 10040655       | 螺钉 M3 L=9.5    | SCREW M3 L=9.5         | 4         |
| 3         | 10061648       | X向传感器感应片       | X SENSOR MOUNTING      | 1         |
| 4         | 10001513       | 螺钉 M3 L=6      | SCREW M3 L=6           | 2         |
| 5         | 10060548       | 气缸             | AIR CYLINDER           | 4         |
| 6         | 10061374       | 接头             | TIE-IN                 | 12        |
| 7         | 10054455       | 安装板A           | MOUNTING PLATE A       | 2         |
| 8         | 10059084       | M4×16组合螺钉      | SCREW M4 L=16          | 16        |
| 9         | 10054452       | 压紧套B           | PRESSING BLOCK         | 1         |
| 10        | 10003875       | 螺钉             | SCREW                  | 12        |
| 11        | 10062140       | 气缸堵头螺钉组件       | SCREW                  | 4         |
| 12        | 10054451       | 气缸接头           | JOINT                  | 2         |
| 13        | 10054456       | 安装板B           | MOUNTING PLATE B       | 2         |
| 14        | 10054453       | 铰接座            | HINGE SEAT             | 2         |
| 15        | 10054454       | 爪勾             | CLAW HOOK              | 2         |
| 16        | 10003248       | 3挡圈            | E-RING 3               | 8         |
| 17        | 10000413       | 短销 5×15.5      | SHORT PIN              | 4         |
| 18        | 10063690       | 500模板导轨 新横梁    | ALUMINUM PROFILE GUIDE | 1         |
| 19        | 10007701       | ATC APY4Y型快换接头 | TIE-IN                 | 2         |

## 9. X向送料部件(2)

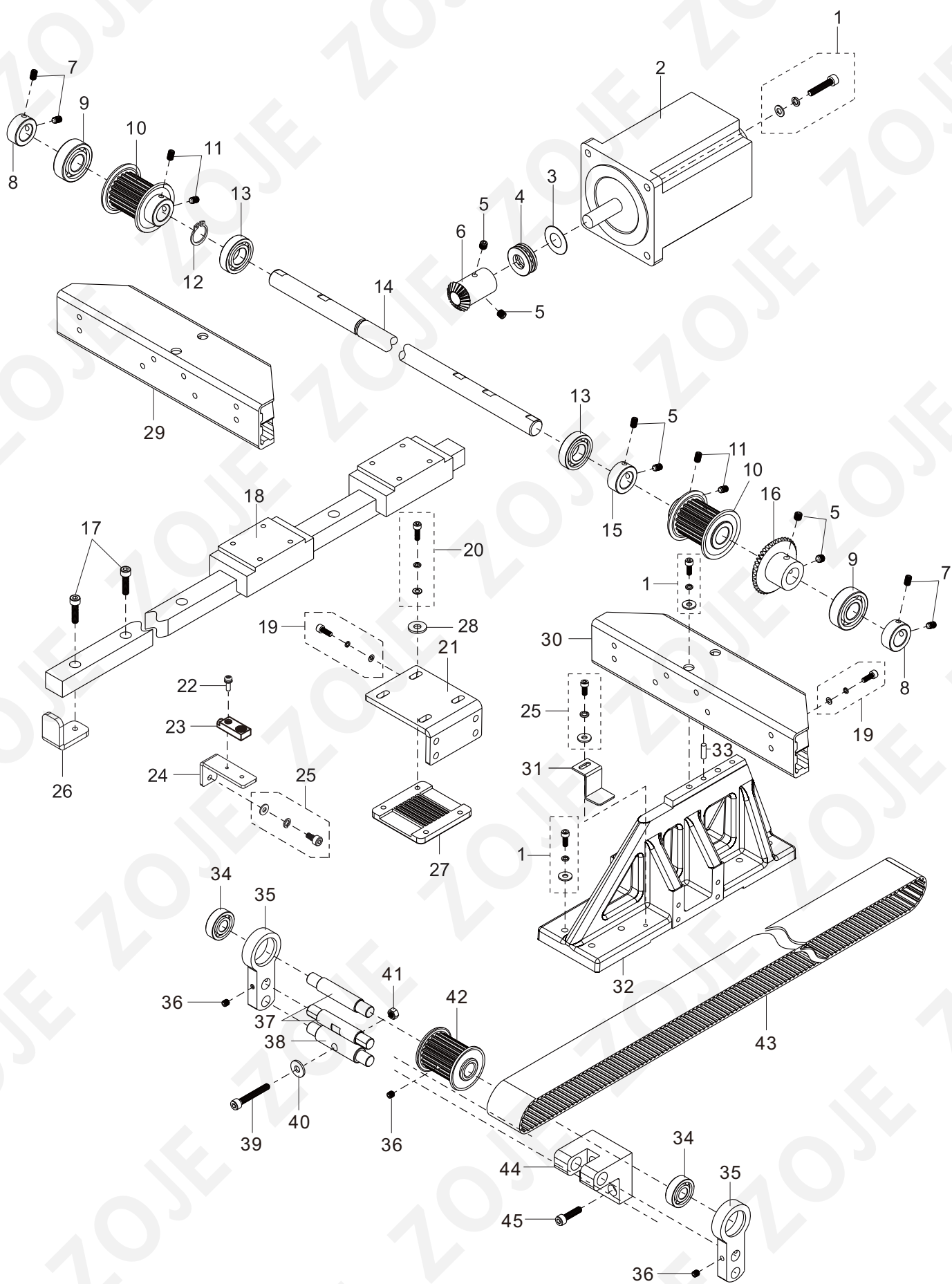


## X向送料部件(2)

## X-DIRECTION FEEDING COMPONENTS

| 序号<br>NO. | 件号<br>Part No. | 名称             | DESCRIPTION                 | 数量<br>Qty |
|-----------|----------------|----------------|-----------------------------|-----------|
| 1         | 10009103       | 螺钉             | SCREW M4 L=16               | 4         |
| 2         | 10008144       | 4垫圈            | WASHER 4                    | 16        |
| 3         | 10002954       | 4垫圈            | WASHER 4                    | 24        |
| 4         | 10003164       | 螺钉             | SCREW M6 L=16               | 4         |
| 5         | 10005537       | 5弹簧垫圈          | WASHER 5                    | 4         |
| 6         | 10009469       | 5垫圈            | WASHER 5                    | 4         |
| 7         | 10073974       | X向步进电机3.7m(大豪) | STEPPING MOTOR              | 1         |
|           | 10070344       | 创谊X向步进电机(星火)   | STEPPING MOTOR              | (1)       |
| 8         | 10062845       | X向电机直齿轮        | SPUR GEAR                   | 1         |
| 9         | 10011232       | 螺钉             | SCREW M6 L=6                | 4         |
| 10        | 20024320       | 电机座喷漆          | MOTOR BASE                  | 1         |
| 11        | 10062710       | X向传动直齿轮        | X-DIRECTION DRIVE SPUR GEAR | 1         |
| 12        | 10062685       | 垫圈             | WASHER                      | 1         |
| 13        | 10003601       | 轴承 F698ZZ      | BEARING F698ZZ              | 2         |
| 14        | 10062709       | 齿轮轴            | GEAR SHAFT                  | 1         |
| 15        | 10003281       | 9挡圈            | WASHER                      | 1         |
| 16        | 10004949       | 螺钉             | SCREW M5 L=8                | 4         |
| 17        | 10062711       | 左带轮            | LEFT PULLEY                 | 1         |
| 18        | 10062713       | 左侧盖            | COVER PLATE                 | 1         |
| 19        | 10001513       | 螺钉 M3 L=6      | SCREW M3 L=6                | 9         |
| 20        | 10061948       | X向传感器          | X DIRECTION SENSOR          | 1         |
| 21        | 10000984       | 螺钉             | SCREW M3 L=9.5              | 1         |
| 22        | 10003875       | 螺钉             | SCREW                       | 1         |
| 23        | 10008229       | SL-12N夹头       | PLASTIC CLIP                | 1         |
| 24        | 10062767       | 销              | PIN                         | 1         |
| 25        | 10009653       | d4挡圈 GB 896-86 | WASHER GB 896-86            | 1         |
| 26        | 10061092       | 小模板车拖链挡板       | E-RING 9                    | 1         |
| 27        | 10037199       | 塑料拖链           | BAFFLE                      | 1         |
| 28        | 10062731       | 带轮轴            | PULLEY SHAFT                | 1         |
| 29        | 10003576       | 6000ZZ轴承       | BEARING                     | 2         |
| 30        | 10062732       | 右带轮            | L-SYNCHRONOS PULLEY         | 1         |
| 31        | 10062361       | X向开口同步带        | SYNCHRO BELT                | 2400      |
| 32        | 10062733       | 张紧板            | TENSIONING PLATE            | 1         |
| 33        | 10010196       | M3×3螺钉         | SCREW M3 L=3                | 2         |
| 34        | 10062684       | 侧挡板            | SIDE BAFFLE                 | 1         |
| 35        | 10065629       | M5×20组合螺钉      | SCREW M5 L=20               | 3         |
| 36        | 10053626       | M3螺钉           | SCREW M3                    | 4         |
| 37        | 10009626       | 螺钉             | SCREW M3 L=6                | 4         |
| 38        | 10066501       | 限位块            | LIMIT BLOCK                 | 2         |
| 39        | 10042219       | 螺钉             | SCREW M4 L=12               | 4         |
| 40        | 10067940       | 500送料座         | FEED SEAT 500               | 1         |
| 41        | 10042219       | M4×12螺钉        | SCREW M4 L=12               | 19        |
| 42        | 10067941       | 直线导轨           | LINEAR GUIDE RAIL           | 1         |
| 43        | 10062682       | X向同步带压板        | PRESS PLATE                 | 2         |
| 44        | 10063703       | 500模板导轨座       | SUPPORT SEAT 500            | 1         |
| 45        | 10059084       | M4×16组合螺钉      | SCREW M4 L=16               | 4         |
| 46        | 10064963       | 500模板机X向拖链前挡板  | DRAG CHAIN BAFFLE           | 1         |
| 47        | 10009667       | M3×6螺钉         | SCREW M3 L=6                | 4         |
| 48        | 10040655       | 螺钉             | SCREW                       | 4         |
| 49        | 10063892       | 坦克链15*30       | SCREW M4 L=5.5              | 980       |
| 50        | 10002924       | 螺钉             | PLASTIC DRAG CHAIN          | 3         |
| 51        | 10059914       | 拖链过渡板          | SCREW M4 L=8                | 1         |

## 10.Y向送料部件



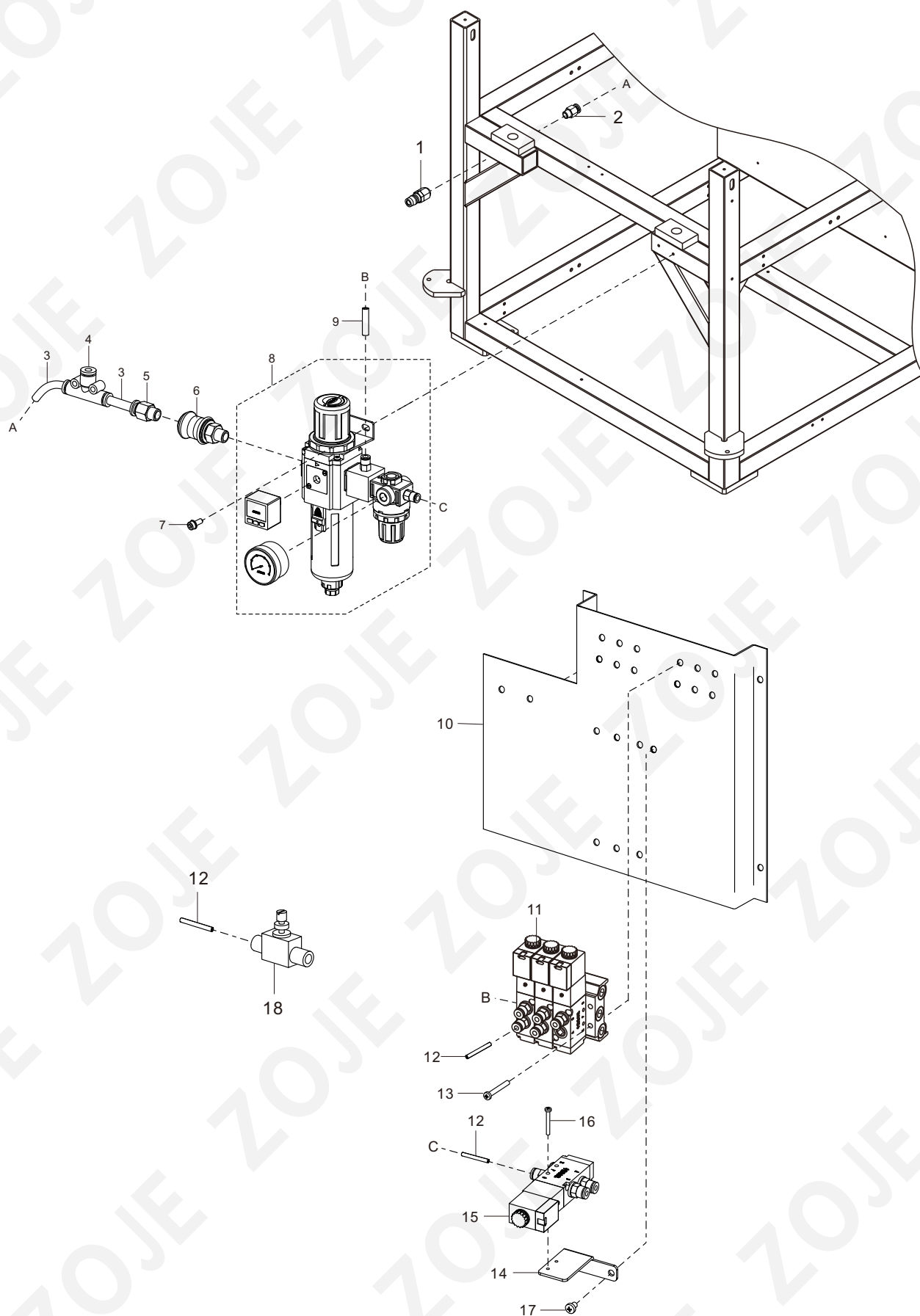
## Y向送料部件

## Y-DIRECTION FEEDING COMPONENTS

| 序号<br>NO. | 件号<br>Part No. | 名称                | DESCRIPTION           | 数量<br>Qty |
|-----------|----------------|-------------------|-----------------------|-----------|
| 1         | 10065629       | 螺钉组件 M5 L=20      | SCREW M5 L=20         | 28        |
| 2         | 10073976       | Y向步进电机1.7m (大豪)   | STEPPING MOTOR        | 1         |
|           | 10070345       | 创谊Y向步进电机 (星火)     | STEPPING MOTOR        | 1         |
| 3         | 10005109       | 14调整垫片            | WASHER 14             | 3         |
| 4         | 10003684       | 51101轴承           | BEARING               | 1         |
| 5         | 10011232       | 螺钉 M6 L=6         | SCREW M6 L=6          | 6         |
| 6         | 10053328       | Y向主动齿轮            | Y-DRIVE GEAR          | 1         |
| 7         | 10005258       | 螺钉 M6×0.75 L= 5   | SCREW M6×0.75L= 5     | 4         |
| 8         | 10005477       | 输送主轴挡圈            | THRUST COLLAR         | 2         |
| 9         | 10003585       | 6302ZZNR轴承        | BEARING               | 2         |
| 10        | 10053998       | 900Y向同步带轮         | Y-SYNCHRONOUS PULLEY  | 2         |
| 11        | 10004949       | M5×8螺钉            | SCREW M5 L=8          | 4         |
| 12        | 10010090       | 挡圈 13.8           | E-RING 13.8           | 1         |
| 13        | 10009787       | 6202ZZNR轴承        | BEARING               | 2         |
| 14        | 10063938       | 500Y向驱动轴          | WHEEL SHAFT 500       | 1         |
| 15        | 10064181       | 挡圈                | THRUST COLLAR         | 1         |
| 16        | 10050756       | Y向从动齿轮            | DRIVEN GEAR           | 2         |
| 17        | 10003141       | M5×20螺钉           | SCREW M5 L=20         | 16        |
| 18        | 10063936       | Y向导轨组件            | LINEAR GUIDE RAIL Y   | 2         |
| 19        | 10065628       | 组合螺钉 M5 L=16      | SCREW M5 L=16         | 24        |
| 20        | 10065627       | 组合螺钉 M5 L=12      | SCREW M5 L=12         | 8         |
| 21        | 10063939       | Y向同步带连接板          | MOUNTING SEAT         | 2         |
| 22        | 10000984       | 螺钉 M3 L=9.5       | SCREW M3 L=9.5        | 1         |
| 23        | 10074268       | Y传感器              | Y SENSOR              | 1         |
| 24        | 10063941       | Y向传感器安装板          | SENSOR MOUNTING PLATE | 1         |
| 25        | 10003875       | 螺钉 M4 L=8         | SCREW M4 L=8          | 3         |
| 26        | 10064008       | Y向导轨限位板           | LIMIT BLOCK           | 2         |
| 27        | 10054002       | 900Y向同步带压板        | PRESS PLATE           | 2         |
| 28        | 10000480       | 6垫圈               | WASHER 6              | 8         |
| 29        | 10063704       | 500支撑座左_新横梁       | SUPPORT SEAT          | 1         |
| 30        | 10063705       | 500支撑座右_新横梁       | SUPPORT SEAT          | 1         |
| 31        | 10063940       | Y向传感器感应片          | DETECTION PLATE       | 1         |
| 32        | 10063937       | 送料座               | FEED SEAT             | 2         |
| 33        | 10010138       | 销                 | SPRING PIN            | 2         |
| 34        | 10003580       | 6000ZZ轴承          | BEARING               | 4         |
| 35        | 10059970       | 张紧板               | TENSIONING PLATE      | 4         |
| 36        | 10012162       | 螺钉 M5 L=5         | SCREW M5 L=5          | 12        |
| 37        | 10053997       | 900张紧轴            | TENSIONING SHAFT      | 4         |
| 38        | 10054000       | 900张紧轴2           | TENSIONING SHAFT 2    | 2         |
| 39        | 10003100       | 螺钉                | SCREW M5 L=35         | 2         |
| 40        | 10003019       | 6垫圈               | WASHER 6              | 2         |
| 41        | 10009467       | 螺母 M5             | NUT M5                | 2         |
| 42        | 10054003       | 900Y向同步带从动轮       | Y-DRIVEN GEAR         | 2         |
| 43        | 10054063       | 900开口橡胶同步带_35-S5M | SYNCHRONOUS BELT      | 5,020     |
| 44        | 10053999       | 900张紧座            | TENSIONING PLATE      | 2         |
| 45        | 10003141       | 螺钉 M5 L=20        | SCREW M5 L=20         | 6         |

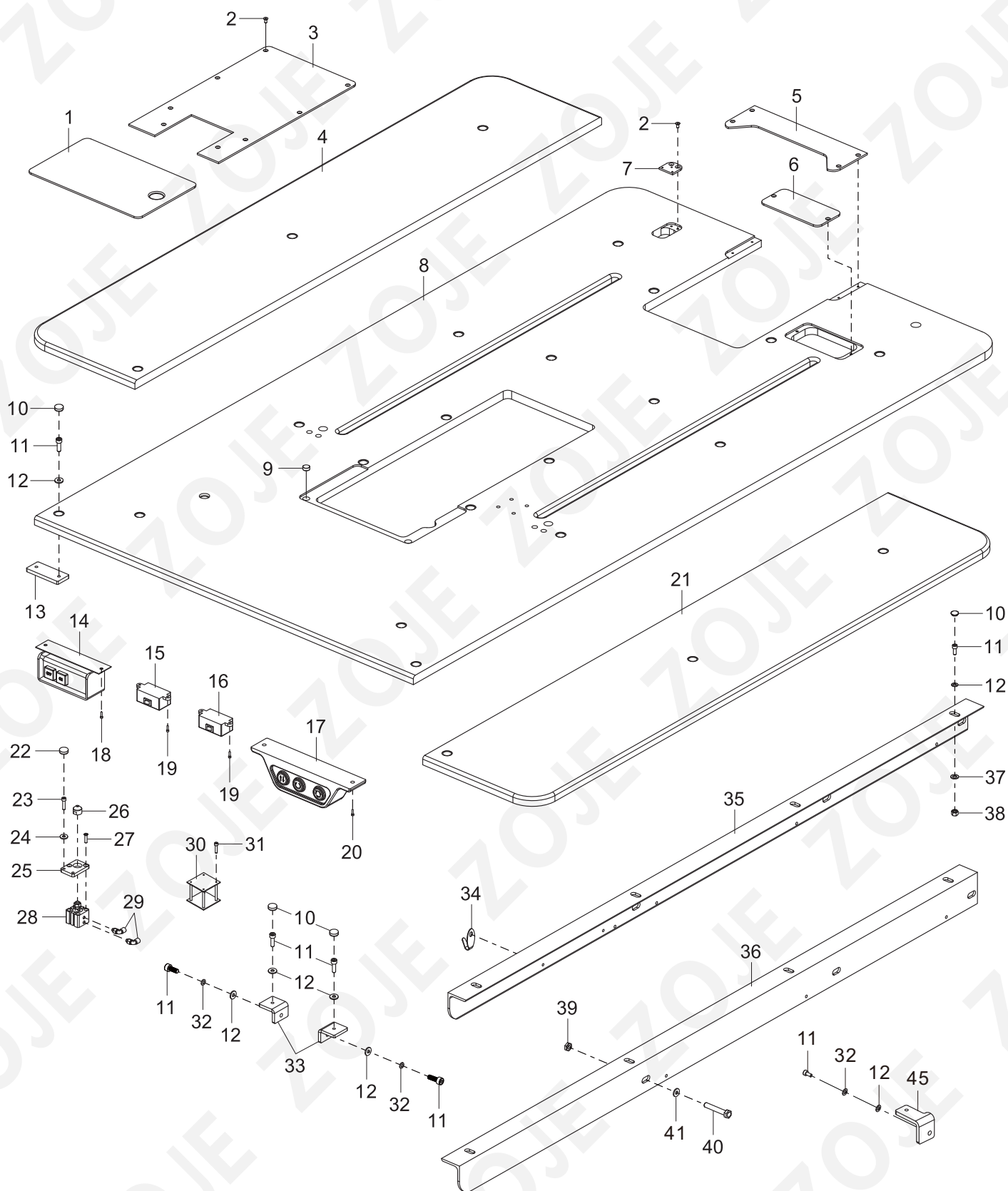


## 11. 气动部件



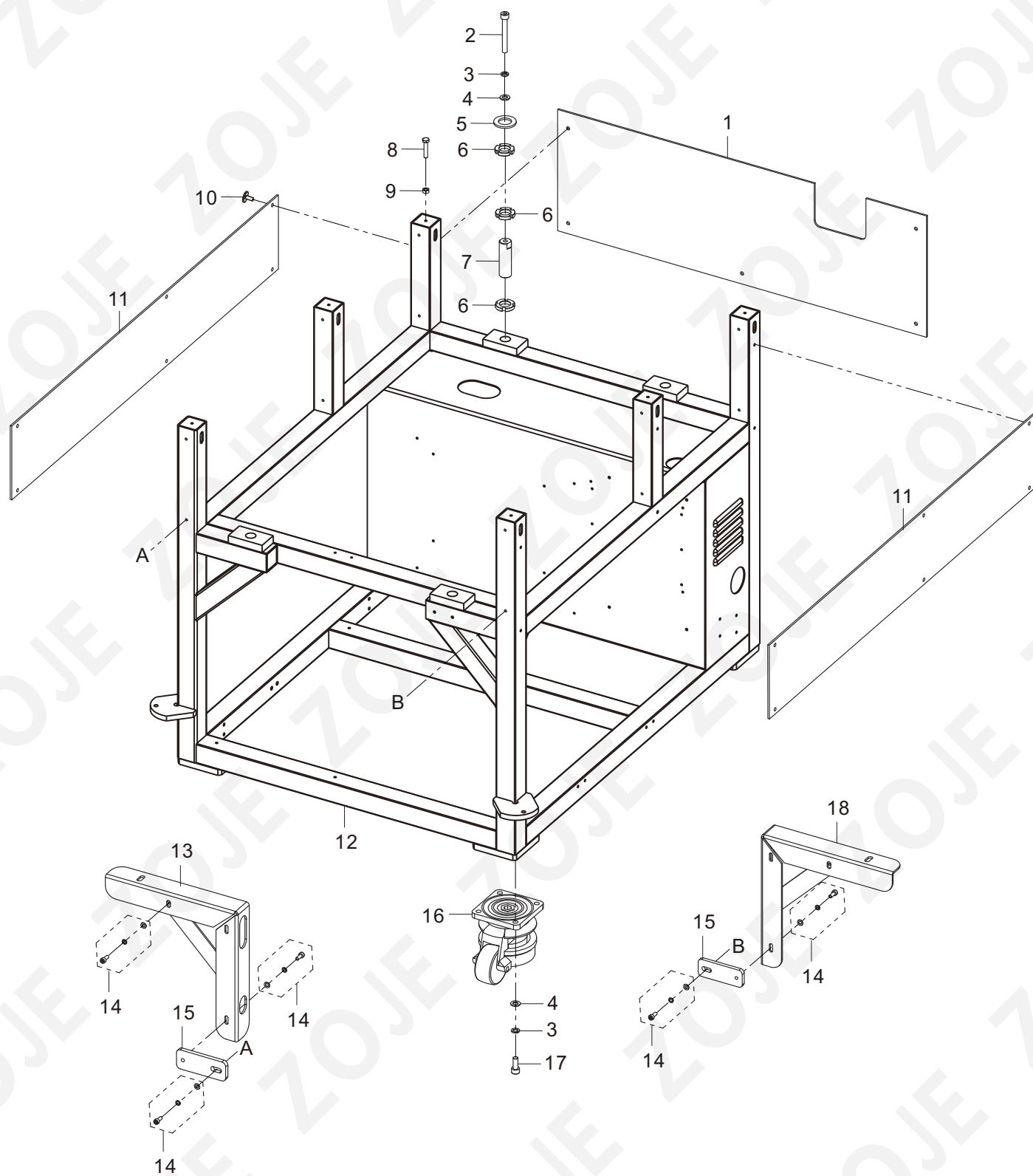
| 序号<br>NO. | 件号<br>Part No. | 名称                          | DESCRIPTION                       | 数量<br>Qty |
|-----------|----------------|-----------------------------|-----------------------------------|-----------|
| 1         | 10078852       | 进气管接头                       | PLUD                              | 1         |
| 2         | 10078880       | 接头PL1002D                   | PLUD PL1002D                      | 1         |
| 3         | 10008151       | ATC PUC1065透明气管             | TUBE $\Phi 10 \times \Phi 6.5$    | 700       |
| 4         | 10052376       | 三通快速管接头                     | THREE WAY QUICK CONNECTOR         | 1         |
| 5         | 10003458       | $\Phi 10$ 阀进气直通接头           | PLUD APC10-02 $\Phi 10$           | 1         |
| 6         | 10052367       | ATC HSV08手滑阀                | HAND SLIDE VALVE                  | 1         |
| 7         | 10072653       | 螺钉                          | SCREW                             | 2         |
| 8         | 10064657       | 二联过滤减压阀组件                   | FILTER REGULATOR                  | 1         |
| 9         | 10008150       | $\Phi 4 \times \Phi 6$ 气管   | TUBE $\Phi 4 \times \Phi 6$       | 1800      |
| 10        | 10062757       | 气动安装板喷漆                     | PNEUMATIC MOUNTING PLATE PAINTING | 1         |
| 11        | 10059810       | 三电磁阀组件                      | 3 PORT SOLENOID VALVE GROUP       | 1         |
| 12        | 10008119       | $\Phi 2.5 \times \Phi 4$ 气管 | TUBE $\Phi 2.5 \times \Phi 4$     | 31500     |
| 13        | 10002180       | 螺钉 M4 L=30                  | SCREW M4 L=30                     | 4         |
| 14        | 10007583       | 气阀安装板                       | VALVE MOUTING PLATE               | 1         |
| 15        | 10064244       | 单组电磁阀                       | 1 PORT SOLENOID VALVE GROUP       | 1         |
| 16        | 10002148       | 螺钉 M3 L=10                  | SCREW M3 L=10                     |           |
| 17        | 10003883       | 螺钉 M5 L=10                  | SCREW M5 L=10                     | 2         |
| 18        | 10052369       | 节流阀                         | PLUG RQSM-04                      | 3         |

## 12.大台缝部件



| 序号<br>NO. | 件号<br>Part No. | 名称           | DESCRIPTION             | 数量<br>Qty |
|-----------|----------------|--------------|-------------------------|-----------|
| 1         | 10077980       | 梭芯盖板组件       | COVER LABLE             | 1         |
| 2         | 10051846       | 螺钉           | SCREW                   | 16        |
| 3         | 10066862       | 500剪线上盖板     | COVER LABLE 500         | 1         |
| 4         | 10074636       | 辅助台板左        | LEFT TABLE              | 1         |
| 5         | 10063969       | 500后台板贴      | TABLE LABLE 500         | 1         |
| 6         | 10055066       | 电机盖板         | COVER LABLE             | 1         |
| 7         | 10058223       | 拖链安装板2       | DRAG CHAIN PLATE        | 1         |
| 8         | 10064922       | 台板面          | TABLE                   | 1         |
| 9         | 10001096       | 磁铁           | MAGNET                  | 4         |
| 10        | 10057532       | 橡胶塞          | RUBBER PLUG             | 28        |
| 11        | 10009008       | M6×16 螺钉     | SCREW M6 L=16           | 27        |
| 12        | 10012856       | 6.5×12×1垫圈   | WASHER 6.5×12×1         | 27        |
| 13        | 10055080       | 拉紧板          | CONNECTING PLATE        | 2         |
| 14        | 10061548       | 电源开关组件       | POWER SWITCH            | 1         |
| 15        | 10053019       | 机头照明灯_2M     | HEAD LIGHT              | 1         |
| 16        | 10053020       | 机头灯_4M       | HEAD LIGHT              | 1         |
| 17        | 10059336       | 模板机启动开关组件    | STARTING SWITCH         | 1         |
| 18        | 10065627       | 组合螺钉 M5 L=12 | SCREW M5 L=12           | 2         |
| 19        | 10009553       | 螺钉 M3 L=8    | SCREW M3 L=8            | 4         |
| 20        | 10065628       | 组合螺钉 M5 L=16 | SCREW M5 L=16           | 2         |
| 21        | 10074635       | 辅助台板右        | RIGHT TABLE             | 1         |
| 22        | 10061307       | 橡胶塞          | RUBBER PLUG             | 4         |
| 23        | 10003164       | 螺钉 M5 L=16   | SCREW M5 L=16           | 4         |
| 24        | 10005537       | 弹簧垫圈 5       | APRING WASHER 5         | 4         |
| 25        | 10063114       | 气缸垫板         | THE CYLINDER BLOCK      | 2         |
| 26        | 10063116       | 模板顶柱         | TOP COLUMN              | 2         |
| 27        | 10022252       | 螺钉 M4 L=14   | SCREW M4 L=14           | 4         |
| 28        | 10054462       | 气缸           | AIR CYLINDER            | 2         |
| 29        | 10052378       | 气管接头         | TIE-IN                  | 4         |
| 30        | 10061934       | RFID扫码识别器    | RFID CODE RECOGNIZER    | 1         |
| 31        | 10009553       | 螺钉 M3 L=8    | SCREW M3 L=8            | 4         |
| 32        | 10003077       | 弹簧垫圈 6       | APRING WASHER 6         | 3         |
| 33        | 10057975       | 台板安装板        | MOUNTING PLATE          | 2         |
| 34        | 10050184       | 气枪挂钩         | AIR GUN HOOK            | 1         |
| 35        | 10074638       | 4060角铝左      | LEFT ALUMINIUM PROFILE  | 1         |
| 36        | 10074637       | 4060角铝右      | RIGHT ALUMINIUM PROFILE | 1         |
| 37        | 10003019       | 垫圈 6×1 5×1.6 | WASHER 6×1 5×1 .6       | 8         |
| 38        | 10003032       | M6螺母         | NUT M6                  | 8         |
| 39        | 10003131       | M8螺母         | NUT M8                  | 6         |
| 40        | 10066886       | 螺钉 M8 L=50   | SCREW M8 L=50           | 6         |
| 41        | 10003031       | 垫圈 8         | WASHER 8                | 6         |
| 45        | 10064933       | 500台板固定板     | TABLE FIXING PLATE      | 1         |

### 13.机架部件

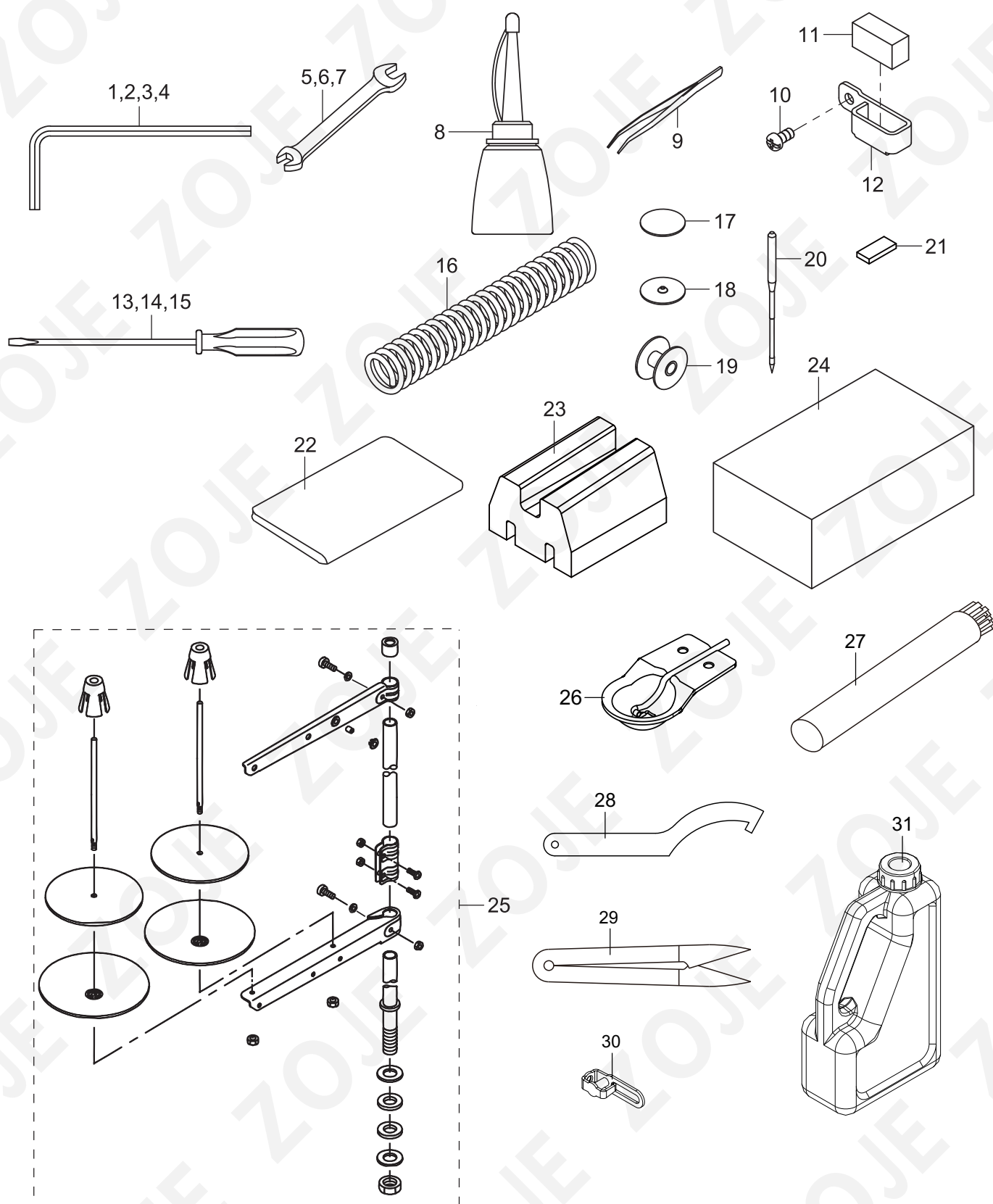


## 机架部件

## MACHINE FRAME COMPONENTS

| 序号<br>NO. | 件号<br>Part No. | 名称            | DESCRIPTION          | 数量<br>Qty |
|-----------|----------------|---------------|----------------------|-----------|
| 1         | 10064013       | 后围板           | BACK BAFFLE          | 1         |
| 2         | 10003004       | 螺钉 M8 L=65    | SCREW M8 L=65        | 4         |
| 3         | 10002986       | 弹簧垫圈 8        | SPRING WASHER 8      | 20        |
| 4         | 10002948       | 垫圈 8          | WASHER 8             | 20        |
| 5         | 10054852       | 平垫圈 20        | WASHER 20            | 4         |
| 6         | 10054086       | 小圆螺母 M20×1.5  | NUT M20×1.5          | 12        |
| 7         | 10054074       | 螺柱 M20×1.5    | SCREW M20×1.5        | 4         |
| 8         | 10052876       | 螺栓 M6 L=20    | SCREW M6 L=20        | 6         |
| 9         | 10003032       | 螺母 M6         | NUT M6               | 6         |
| 10        | 10041876       | 螺钉 M5 L=12    | SCREW M5 L=12        | 17        |
| 11        | 10064011       | 左围板           | LEFT BAFFLE          | 2         |
| 12        | 20026009       | 500机架体_喷漆件    | MACHINE FRAME        | 1         |
| 13        | 20024455       | 500左支撑架组件_喷漆件 | THE LEFT BRACE       | 2         |
| 14        | 10065627       | 组合螺钉 M5 L=12  | SCREW M5 L=12        | 20        |
| 15        | 10064010       | 辅助台板支撑连接板     | JUNCTION PLATE       | 8         |
| 16        | 10057044       | 一体式脚轮         | INTEGRAL ANGLE WHEEL | 4         |
| 17        | 10003093       | 螺钉 M8 L=20    | SCREW M8 L=20        | 20        |
| 18        | 20024456       | 500右支撑架组件 喷漆件 | THE RIGHT BRACE      | 2         |

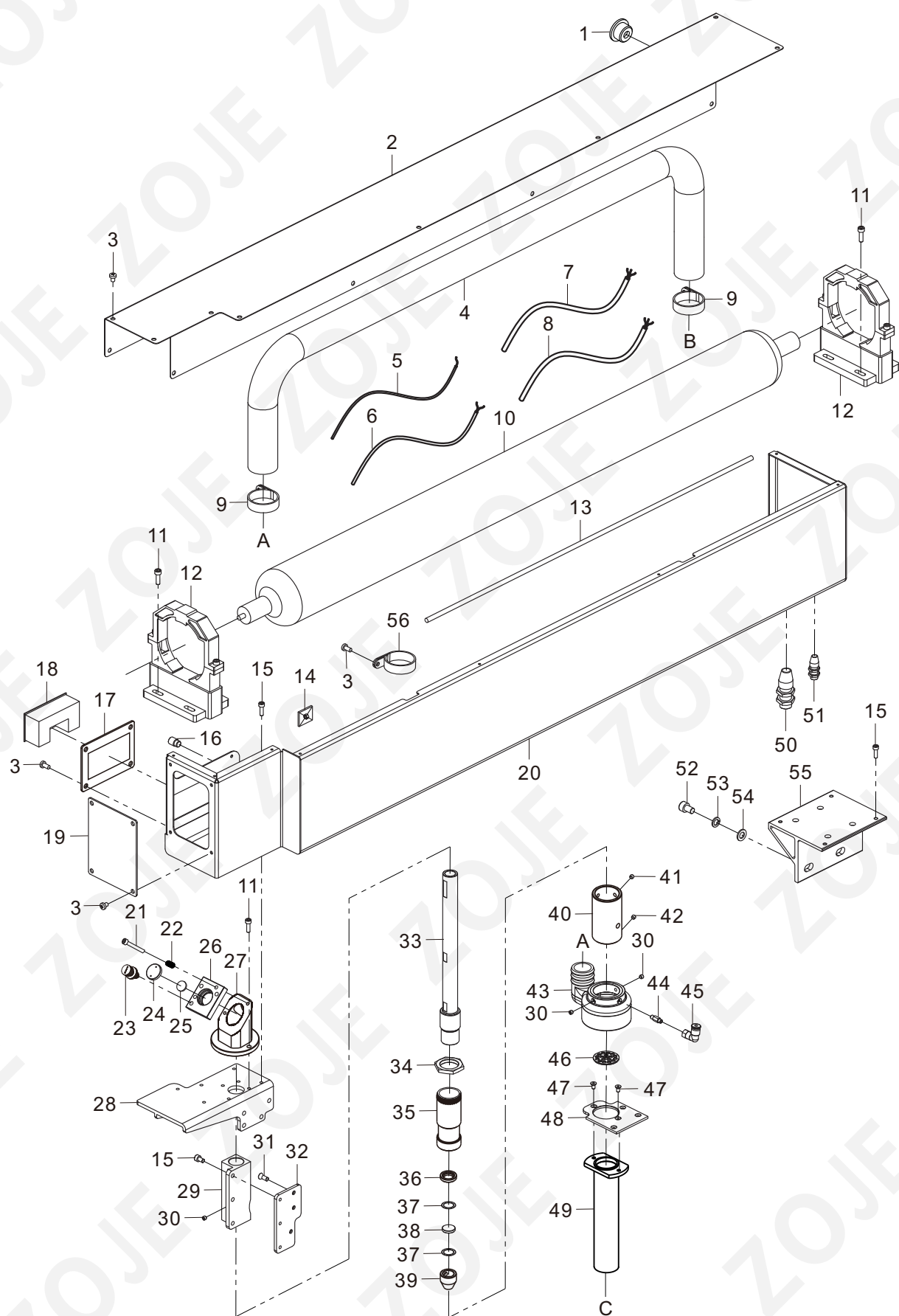
## 14. 附件部件



| 序号<br>NO. | 件号<br>Part No. | 名称                | DESCRIPTION                                   | 数量<br>Qty |
|-----------|----------------|-------------------|-----------------------------------------------|-----------|
| 1         | 10009686       | 内六角扳手 2.5         | HEXAGONAL WRENCH 2.5                          | 1         |
| 2         | 10009685       | 内六角扳手 3           | HEXAGONAL WRENCH 3                            | 1         |
| 3         | 10009687       | 内六角扳手 4           | HEXAGONAL WRENCH 4                            | 1         |
| 4         | 10009689       | 内六角扳手 5           | HEXAGONAL WRENCH 5                            | 1         |
| 5         | 10014122       | 呆扳手 7             | WRENCH 8×10                                   | 1         |
| 6         | 10003369       | 呆扳手 8×10          | WRENCH 9×11                                   | 1         |
| 7         | 10003368       | 呆扳手 9×11          | WRENCH 9×11                                   | 1         |
| 8         | 10005356       | 油壶                | OLI CAN                                       | 1         |
| 9         | 10004247       | 镊子组件              | TWEEZERS                                      | 1         |
| 10        | 10011143       | 螺钉 SM9/64"×40 L=7 | SCREW SM9/64"×40 L=7                          | 1         |
| 11        | 10000396       | 硅油毡               | FELT                                          | 1         |
| 12        | 10000398       | 硅油板               | THREAD GUIDE                                  | 1         |
| 13        | 10010994       | 大螺丝刀              | SCREW DRIVER LARGE                            | 1         |
| 14        | 10010995       | 中螺丝刀              | SCREW DRIVER MIDDLE                           | 1         |
| 15        | 10013185       | 小螺丝刀              | SCREW DRIVER SMALL                            | 1         |
| 16        | 10059871       | 9米长弹簧气管           | 9M LONG SPRING AIR PIPE                       | 1         |
| 17        | 10060484       | 38IC卡             | IDENEIFICATION CARD                           | 20        |
| 18        | 10041780       | 运模车小针板            | SMALL NEEDLE PLATE                            | 1         |
| 19        | 10063086       | 梭心                | BOBBIN                                        | 2         |
| 20        | 10054541       | 机针 DP×5 8#        | NEEDLE DP×5 8#                                | 10        |
| 21        | 10040794       | U盘                | USB FLASH DISK                                | 1         |
| 22        | 10051094       | 750防雨罩            | RAIN COVER                                    | 1         |
| 23        | 10041496       | 机头发泡              | THE NOSE FOAM                                 | 1         |
| 24        | 10000159       | 附件箱               | ACCESSORY BOX                                 | 1         |
| 25        | 10007130       | 二线线架部件            | THREAD STAND                                  | 1         |
| 26        | 10063901       | 加高小孔辅助压脚          | HEIGHTENING SMALL HOLE AUXILIARY PRESSER FOOT | 1         |
| 27        | 10040326       | 砂纸条               | SANDPAPER STRIP                               | 1         |
| 28        | 10057275       | 月牙扳手              | CRESCENT WRENCH                               | 1         |
| 29        | 10073906       | 小剪刀               | SMALL SCISSORS                                | 1         |
| 30        | 10054575       | 过线钩               | WIRE HOOK                                     | 1         |
| 31        | 10060866       | 油壶500ML           | OIL KETTLE 500ML                              | 1         |



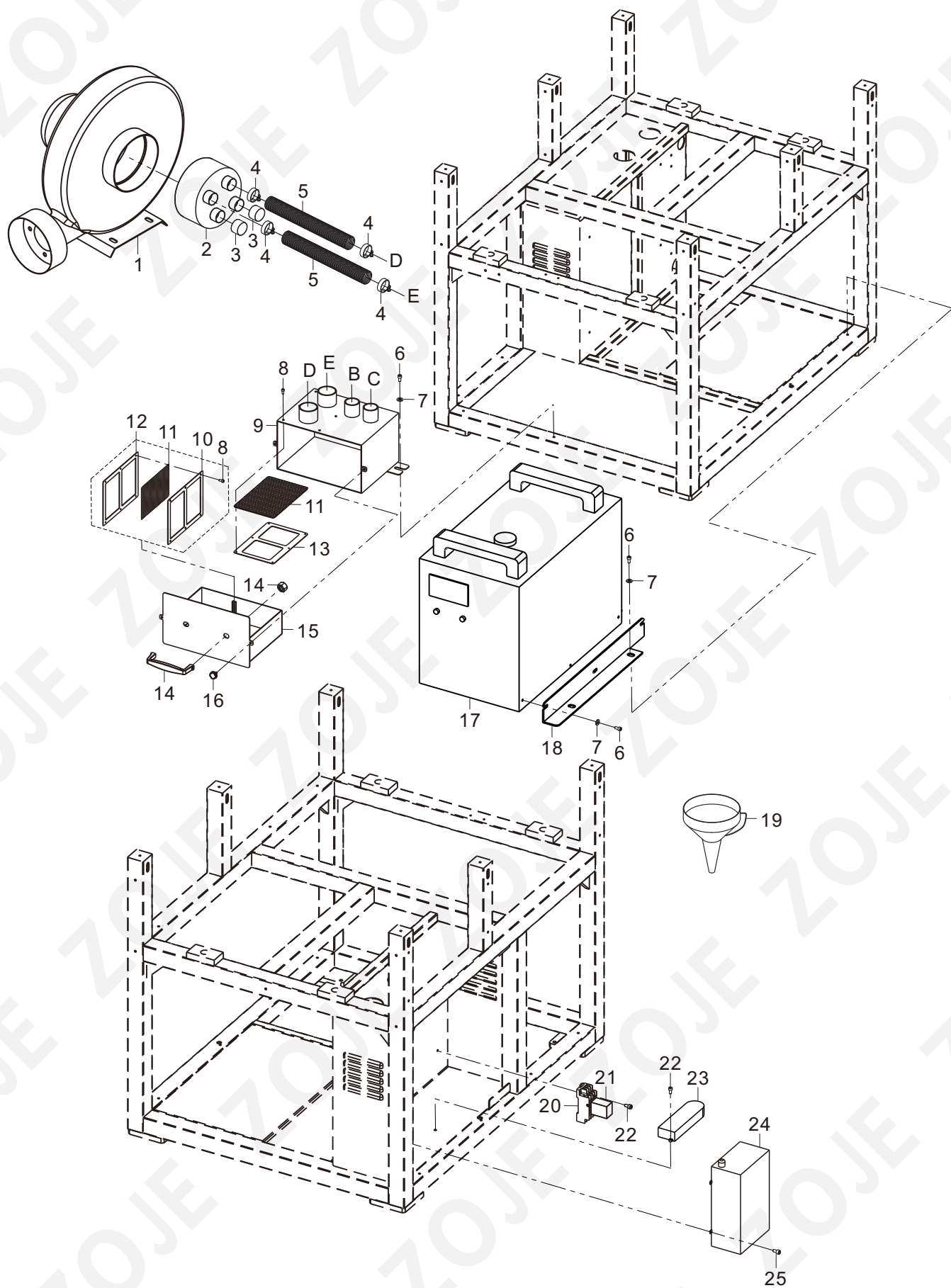
# 15. 上激光部件(1)



| 序号<br>NO. | 件号<br>Part No. | 名称                | DESCRIPTION               | 数量<br>Qty |
|-----------|----------------|-------------------|---------------------------|-----------|
| 1         | 10068693       | 橡胶塞               | RUBBER PLUG               | 1         |
| 2         | 10067389       | 500浪尖激光罩壳盖(80W)   | LASER COVER SHELL COVER   | 1         |
|           | 10070007       | 500浪尖激光罩壳盖(120W)  | LASER COVER SHELL COVER   | 1         |
| 3         | 10072653       | 螺钉 M5 L=10        | SCREW M5 L=10             | 37        |
| 4         | 10061357       | 32波纹管4米           | 32 BELLOWS                | 1         |
| 5         | 10059881       | 激光管低压线1芯          | LOW VOLTAGE ONE CORE WIRE | 3000      |
| 6         | 10059882       | 2芯线缆              | THE CONDUCTOR             | 4200      |
| 7         | 10060023       | 三芯电源线             | THREE-CORE POWER CORD     | 2600      |
| 8         | 10060097       | 变位器信号线3芯          | THREE-CORE SIGNAL CABLE   | 6000      |
| 9         | 10035669       | 32-44卡箍圈          | WIRE CLAMP                | 2         |
| 10        | 10058816       | 激光管 80W           | LASER TUBE 80W            | 1         |
|           | 10068808       | 激光管 120W          | LASER TUBE 120W           | 1         |
| 11        | 10065628       | 螺钉 M5 L=16        | SCREW M5 L=16             | 8         |
| 12        | 10062450       | 激光管固定座B           | LASER TUBE HOLDER         | 2         |
| 13        | 10058871       | 硅胶水管              | SILICONE TUBE             | 5000      |
| 14        | 10059777       | 扎带吸盘              | TIE WITH A SUCTION CUP    | 6         |
| 15        | 10065627       | M5×12组合螺钉         | SCREW M5 L=12             | 15        |
| 16        | 10060529       | 变位器               | DISPLACEMENT DEVICE       | 1         |
| 17        | 10083179       | 激光电流表转接板          | AMPERE METER              | 1         |
| 18        | 10062451       | LED直流电流表          | AMPERE METER              | 1         |
| 19        | 20025863       | 500激光罩壳前盖         | PROTEGULUM                | 1         |
| 20        | 10067388       | 500新浪尖激光管罩壳(80W)  | LASER TUBE HOUSING        | 1         |
|           | 10070006       | 500新浪尖激光管罩壳(120W) | LASER TUBE HOUSING        | 1         |
| 21        | 10003416       | 螺钉 M4 L=10        | SCREW M4 L=10             | 2         |
| 22        | 10059422       | 反光镜调节弹簧           | REGULATING SPRING         | 2         |
| 23        | 10059423       | 反光镜调节铜螺钉组件        | COPPER SCREW              | 3         |
| 24        | 10059417       | 激光反光镜盖            | MIRROR COVER              | 1         |
| 25        | 10059421       | 反光镜               | RETROREFLECTOR            | 1         |
| 26        | 10062433       | 反光镜安装板            | MOUNTING PLATE            | 1         |
| 27        | 10064946       | 500反光镜调节座         | ADJUST THE SEAT           | 1         |
| 28        | 20026010       | 500激光罩壳前支撑座       | BEFORE THE BRACKETS       | 1         |
| 29        | 10064926       | 500过光管固定座         | THE LIGHT TUBE HOLDER     | 1         |
| 30        | 10012162       | 螺钉 M5 L=5         | SCREW M5 L=5              | 8         |
| 31        | 10057345       | 螺钉 M5 L=10        | SCREW M5 L=10             | 3         |
| 32        | 10064931       | 过光管座固定板           | DEAD PLATE                | 1         |
| 33        | 10066859       | 500过光管2           | A LIGHT TUBE              | 1         |
| 34        | 10062428       | 聚焦镜座锁紧螺母          | NUT                       | 1         |
| 35        | 10066857       | 500聚光镜座2          | CONDENSER IS A            | 1         |
| 36        | 10058744       | 聚光镜固定螺母           | NUT                       | 1         |
| 37        | 10060555       | 聚光镜压紧垫圈           | GASKET                    | 2         |
| 38        | 10062448       | 聚光镜50.8           | CONDENSER IS 50.8         | 1         |
| 39        | 10067390       | 500聚光镜座吹气头        | CONDENSER                 | 1         |
| 40        | 10066858       | 500吸气罩连接环2        | GO-BETWEEN                | 1         |
| 41        | 10002862       | 螺钉                | SCREW                     | 2         |
| 42        | 10000563       | 螺钉                | SCREW                     | 2         |
| 43        | 10062421       | 吸气罩               | SUCTION HOOD              | 1         |
| 44        | 10062422       | 进气接头              | INLET CONNECTION          | 1         |
| 45        | 10062447       | 气缸接头              | JOINT                     | 1         |
| 46        | 10058749       | 下吸气蜂窝板            | CELLULAR BOARD            | 1         |
| 47        | 10040655       | 螺钉 M4 L=8         | SCREW M4 L=4              | 5         |
| 48        | 10066869       | 500激光切割盖板         | COVER PLATE               | 1         |
| 49        | 10081866       | 500激光下吸气管组件       | THE SUCTION SEAT          | 1         |
| 50        | 10058824       | 总进气管固定接头M22       | FIXED JIONT M22           | 2         |
| 51        | 10059225       | 激光电源线固定接头M12      | FIXED JIONT M12           | 1         |

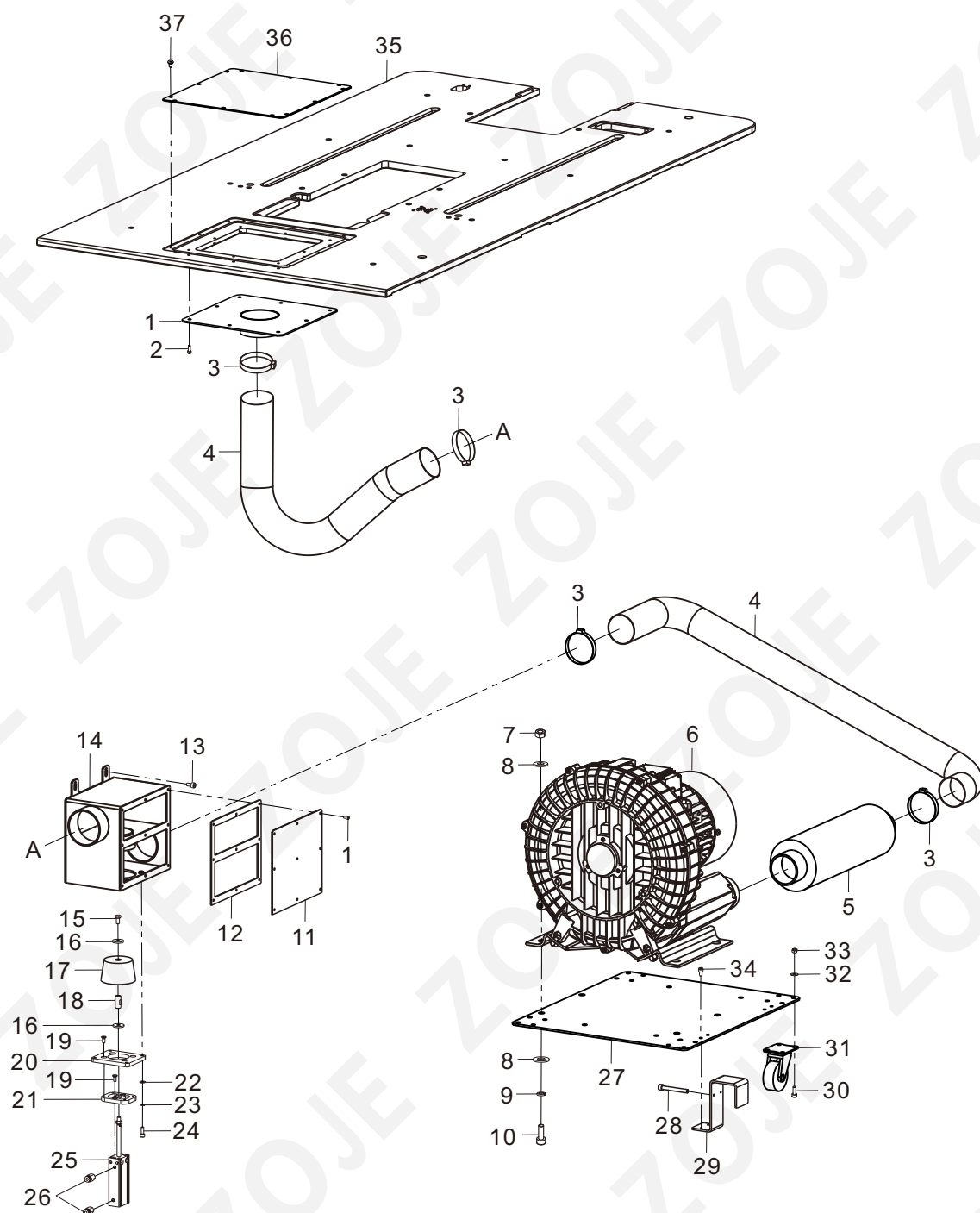
| 序号<br>NO. | 件号<br>Part No. | 名称           | DESCRIPTION        | 数量<br>Qty |
|-----------|----------------|--------------|--------------------|-----------|
| 52        | 10003093       | 螺栓 M8 L=20   | SCREW M8 L=20      | 2         |
| 53        | 10002986       | 8垫圈          | SPRING WASHER 8    | 2         |
| 54        | 10003031       | 垫圈 8         | WASHER 8           | 2         |
| 55        | 20026011       | 500激光罩壳后支撑座2 | AFTER THE BRACKETS | 1         |
| 56        | 10083021       | R型线夹UC-9     | WIRE CLAMP         | 5         |

## 16. 上激光部件 (2)



| 序号<br>NO. | 件号<br>Part No. | 名称             | DESCRIPTION                                      | 数量<br>Qty |
|-----------|----------------|----------------|--------------------------------------------------|-----------|
| 1         | 10061991       | 鼓风机组件_大风量 500W | BLOWER ASSEMBLY                                  | 1         |
| 2         | 10062416       | 鼓风机法兰接头        | JOINT FLANGE                                     | 1         |
| 3         | 10062758       | 鼓风机法兰橡胶套40     | RUBBER SETS OF 40                                | 2         |
| 4         | 10035669       | 卡箍圈 32-44      | CLAMP RING 32-44                                 | 8         |
| 5         | 10062606       | 40波纹管2.5米      | 40BELLOWS 2.5METERS                              | 2         |
| 6         | 10005139       | 螺钉             | SCREW                                            | 9         |
| 7         | 10003019       | 垫圈             | GROMMET                                          | 9         |
| 8         | 10009021       | M3×5螺钉         | SCREW M3 L=5                                     | 12        |
| 9         | 20032038       | 500激光一级水过滤盒_喷漆 | 500 LASER PRIMARY WATER FILTER BOX               | 1         |
| 10        | 10081865       | 500一级过滤挡板2     | 500 LASER PRIMARY FILTER BAFFLE 2                | 1         |
| 11        | 10067755       | 金属过滤网          | METAL FILTER SCREEN                              | 2         |
| 12        | 10081864       | 500一级过滤挡板1     | 500 LASER PRIMARY FILTER BAFFLE 1                | 1         |
| 13        | 10081863       | 500一级过滤出风口挡板   | 500 LASER PRIMARY FILTERING AIR OUTLET BAFFLE    | 1         |
| 14        | 10082184       | 过滤箱把手组件        | FILTER BOX HANDLE ASSEMBLY                       | 1         |
| 15        | 20032037       | 500激光一级水过滤盒内仓  | 500 LASER PRIMARY WATER FILTRATION INNER CHAMBER | 1         |
| 16        | 10082186       | 梅花手柄M4螺钉       | SCREW M4                                         | 2         |
| 17        | 10063247       | 水冷机2           | WATER-COOLING MACHINE                            | 1         |
| 18        | 10059413       | 水箱安装角铁         | TANK MOUNTING PLATE                              | 1         |
| 19        | 10059428       | 加水漏斗           | ADDING WATER FUNNEL                              | 1         |
| 20        | 10058827       | 中间继电器组件        | INTERMEDIATE RELAY ASSEMBLY                      | 2         |
| 21        | 10060554       | 中间继电器组件_插头     | INTERMEDIATE RELAY ASSEMBLY_PLUG                 | 2         |
| 22        | 10042219       | 螺钉             | SCREW                                            | 6         |
| 23        | 10059224       | 三插插板           | TRIPLE PULG BOARD                                | 1         |
| 24        | 10058817       | 激光管电源          | LASER POWER                                      | 1         |
| 25        | 10003399       | 螺钉             | SCREW                                            | 4         |

## 17.吸风部件



## 吸风部件

## SUCTION COVER COMPONENTS

| 序号<br>NO. | 件号<br>Part No. | 名称            | DESCRIPTION                | 数量<br>Qty |
|-----------|----------------|---------------|----------------------------|-----------|
| 1         | 20030282       | 下盖板组件（喷漆）     | LOWER COVER PLATE          | 1         |
| 2         | 10048800       | M4×10螺钉       | SCREW M4 L=10              | 21        |
| 3         | 10077847       | 不锈钢卡箍60       | STAINLESS STEEL CLAMP 60   | 4         |
| 4         | 10083020       | 60波纹管1.5M_带钢丝 | ASPIRATION CHANNEL         | 2         |
| 5         | 10078879       | 消音器           | SUPPRESSOR                 | 1         |
| 6         | 10078878       | 旋涡风机          | VORTEX FAN                 | 1         |
| 7         | 10012605       | M10螺母         | NUT M10                    | 4         |
| 8         | 10052041       | 垫片            | GASKET                     | 8         |
| 9         | 10003087       | 10垫圈          | WASHER 10                  | 4         |
| 10        | 10010081       | M10×60螺钉      | SCREW M10 L=60             | 4         |
| 11        | 20030720       | 吸风盒盖板（喷漆）     | SUCTION BOX COVER PLATE    | 1         |
| 12        | 10059223       | 烟雾过滤装置密封条     | SEALINNG STRIP             | 700mm     |
| 13        | 10065627       | M5×12组合螺钉     | SCREW M5 L=12              | 3         |
| 14        | 20030719       | 吸风盒组件喷漆       | SUCTION BOX ASSEMBLY       | 1         |
| 15        | 10003165       | 螺钉 M5 L=10    | SCREW M5 L=10              | 1         |
| 16        | 10000480       | 垫圈6           | WASHER 6                   | 2         |
| 17        | 10074650       | 气缸橡皮塞         | CYLINDER RUBBER PLUG       | 1         |
| 18        | 10074646       | 气缸连接螺柱        | CYLINDER CONNECTION STUD   | 1         |
| 19        | 10051846       | 螺钉 M4 L=8     | SCREW M4 L=8               | 6         |
| 20        | 10074644       | 气缸安装垫板        | CYLINDER MOUNTING PLATE    | 1         |
| 21        | 10002954       | 垫圈4           | WASHER 4                   | 4         |
| 22        | 10002991       | 垫圈4           | WASHER 4                   | 4         |
| 23        | 10003107       | 螺钉 M4 L=16    | SCREW M4 L=16              | 4         |
| 24        | 10074645       | 气缸安装板         | CYLINDER MOUNTING PLATE    | 1         |
| 25        | 10074649       | 气缸 MD16X50    | CYLINDER MD16X50           | 1         |
| 26        | 10061374       | 接头_PC04-M5C   | legris 31990419 PIPE JOINT | 2         |
| 27        | 20030284       | 风机安装平台（喷漆）    | FAN INSTALLATION PLATFORM  | 1         |
| 28        | 10009103       | M4×16螺钉       | SCREW M4 L=16              | 4         |
| 29        | 20030283       | 平台固定板（喷漆）     | PLATFORM FIXING PLATE      | 2         |
| 30        | 10003169       | M6×12螺钉       | SCREW M6 L=12              | 16        |
| 31        | 10077464       | 平顶万向脚轮        | FLAT TOP UNIVERSAL CASTERS | 4         |
| 32        | 10003019       | 6垫圈           | WASHER 6                   | 16        |
| 33        | 10003135       | M6螺母          | SCREW M6                   | 16        |
| 34        | 10003399       | M4×8螺钉        | SCREW M4 L=8               | 4         |
| 35        | 10074634       | 500台板_吸风      | 500 PLATEN                 | 1         |
| 36        | 10074629       | 上盖板           | UPPER COVER PLATE          | 1         |
| 37        | 10040655       | 螺钉            | SCREW                      | 12        |