

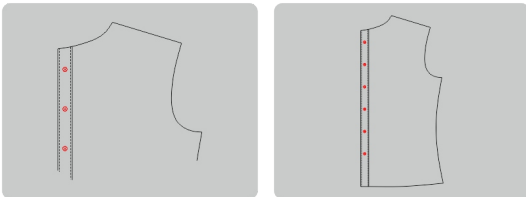


全程操作无间隙、一人多机、上手零门槛
Seamless Operation, Multi-Machine Management, Zero Learning Curve

ZJ-UA-5781D-SY-WB5

自动前门襟锁眼机
AUTOMATIC FRONT PLACKET BUTTON HOLE MACHINE

-  自动送料、压料、送扣、钉扣、收料无间断连续操作；
Automatic feeding, pressing, feeding, nailing, and receiving without intermission continuous operation;
-  预放料功能，节省时间；
Pre discharge function, saving time;
-  一人可同时操作2-3台；
One person can operate 2-3 sets simultaneously;
-  无技能操作要求
Unskilled operational requirements



效率对比 Efficiency comparison

门襟锁眼一系列工序需24秒，由于一人可同时操作3台，每台只需8秒，与一般的泛用机相比实现提升7倍以上的生产效率。

The series of processes for the placket and eyelet require 24 seconds, as one person canOperate 3 units simultaneously, each unit only takes 8 seconds, which is similar to a typical panCompared to using machines, it achieves a production efficiency improvement of more than 7 times.

工序时间、生产效率的比较
Process time、Comparison of production efficiency

工序 working procedure	泛用机 Universal machine	ZJ-UA-5781D-SY-WB5
点门襟锁眼位*6 Dot placket keyhole position * 6	21s	56s 一台每件需24秒 一人同时操作三台 平均8s One takes 24 seconds per piece One man operates three at the same time Average 8s
门襟锁眼*6 Front placket keyhole * 6	35s	
生产量 Production volume	514件/pieces	3600件/pieces

工作时间:8小时(28800秒)、浮余率：30%
Working time: 8 hours (28800 seconds), float rate: 30%

引入效果比较
Comparison of introduction effects

	泛用机 Universal machine	ZJ-UA-5781D-SY-WB5	引入效果比较 Introduction effect comparison
生产量 Production volume	514件/pieces	5760件/pieces	7倍/times
工序时间 Process time	56s	5s	48s
工人人数 Number of workers	4个C级 4 C-level 3个D级 3 D-level	1个C级 1 C-level	减少6人 Reduce 6 people
设备台数 Number of equipment	4+3	1	减少6台 Reduce 6 units
工序 working procedure	2	1	减少1道工序 Reduce 1 process

注：A级表示技能熟练的操作工
B级表示在监督下完成工作的操作工
C级表示无技能的操作工

Note: Level A indicates a skilled operator
Level B indicates the operator who performs the work under supervision
Level C indicates unskilled operators

投资回报：按照人均月工资4500元计算，全年可节省4500×12×6=324000元；产量提升的同时减少操作工技能要求，大大的节省成本。

Investment return: Calculated based on a per capita monthly salary of 4500 yuan, the annual savings can be 4500X 12 X 6=324000 yuan; Increasing production while reducing the skill requirements for operators greatly saves costs

技术参数 Technical parameter	
机器型号 Machine model	ZJ-UA-5781D-SY-WB5
搭载机头 Carrying nose	ZJ5781DS-V3
最高缝制速度 Maximum sewing speed	4200sti/min
钮孔长度 Button hole length	≤25
切刀尺寸 Knife size	6.4-19.1（1/4-3/4）mm
压脚提升高度 Presser foot lifting height	≤14mm
使用针 Using needles	DP×5
钮孔间隔 Buttonhole spacing	≤610mm
钮孔与缝料边缘间隔 Spacing between button hole and seam edge	7-21mm
最大缝料输送距离 Maximum seam material conveying distance	≤610mm
上端间隔 Upper interval	≤140mm
缝料宽幅 Wide width	220-420mm
缝料长度 length of seam material	480-880mm
电压 voltage	220V
气压、空气消费量 Air pressure, air consumption	0.5MPa 1.8 l/min
机器重量(净重) Machine weight (net weight)	353KG
机器重量(毛重) Machine weight (gross weight)	483KG
机器尺寸 (长X宽X高) Machine size (length x width x height)	2300×1100×1500mm
包装尺寸 (长X宽X高) Packaging size (length x width x height)	2220×1070×1530mm

UA：梭织类 SY：锁眼
UA: Woven Fabrics SY: Buttonholing