



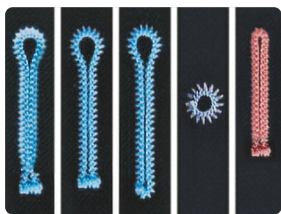
大空间、短线头、效率高
Large space, short thread, high efficiency

ZJ5822A 系列/series

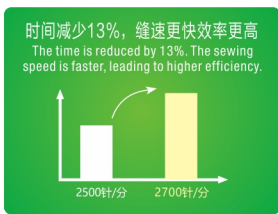
短线头智慧圆头锁眼机
SHORT THREAD SMART ROUND HEAD BUTTONHOLE MACHINE



多功能显示屏，操作简单易学
Multi function display, easy to operate and learn



结构升级，花样更精准美观
Upgraded structure, more accurate and beautiful patterns



更省时，更高效
More time-saving and efficient



大空间，更方便
Large space, more convenient

选购件

踏板单元、可选配双踏板

Pedal Unit, optional double pedal

单踏板控制压脚降低和缝纫机启动操作，这一快速操作方式适合要求高产量的腰带和扣眼缝纫。

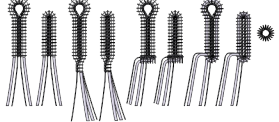
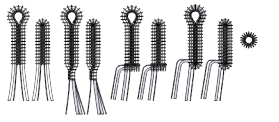
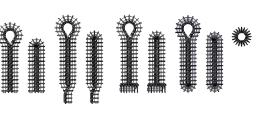
Single pedal control the presser foot and machine start operation, suitable for high-quality waistband and buttonhole sewing.

手动启动开关

Manual starting switch

可使用手动开关分别控制压脚降低和缝纫机启动操作，这一操作方式适合立式操作。

Can manual control the presser foot and machine start operation, it's suitable for stand operation.

	ZJ5820A	ZJ5821A	ZJ5822A
面线剪线装置 face thread trimmer	自动剪面线 Auto trimmer top-thread		
底线剪线装置 bobbin thread trimmer	无 No	长线剪切 long thread cut	短线剪切 short thread cut
用途 Application	男装、女装 men's and women's cloth		
缝制速度 Speed	1000~2700rpm（可以100rpm为单位设定 It can be set at 100rpm）		
功能 Features	剪线装置仅剪切面线。 可缝纫最长为50mm的扣眼 底线和芯线需要手工剪切 only trimmer face thread, can sewing maximum 50mm hole the bottom and core wires need to be cut by hand	剪线装置将较长地剪切所有线头。 在缝纫持续过程中可在更长距离内 安全把握线尾。很合适要求精确剪 切线头或手动剪线的情况。 all thread are cut into long end and safely held the thread end in longer distance during sewing, suitable for need accurate thread end or manual thread trimming	剪线装置可较短的剪切所有线头。 在缝纫持续过程中可在更短距离内 安全把握线尾。减少水洗后二次修 剪线头。 The thread cutter can cut all thread ends shorter. In the process of sewing can be held in a shorter distance. Reduce secondary trimming after washing.
针迹形状 stitch appearance			
线尾长度 End length	手工 Manual	35mm	5-6
锁缝长度 holing length	5-50mm	5-42mm	5-30mm
针迹节距 stitch length	0.5~2.0mm		
针迹幅宽 stitch width	1.5mm~5.0mm（机械式1.5mm~4.0mm、程式式可加宽1.0mm） 1.5mm~5.0mm（mechanical1.5mm~4.0mm、program can increase width1.0mm）		
锥形加固长度 cone-shape reinforce length	0~20mm		
压脚高度 foot lifter height	标准为12mm（可以到16mm为止） standard12mm（maximum achieve16mm）		
启动方式 start mode	脚踏开关（脚踏板式、2连脚踏板式）或是手动开关 pedal switch(by pedal, double pedal)or manual		
送布方式 cloth feed mode	X、Y、θ的3脉冲马达间歇送布 pause feed by 3 pulse motor		
机针 Needle	DO x 558-NY2 #14~#18(风琴)		
安全装置 safety device	内置暂停功能及当安全电路发生故障时的自动停止装置 with built-in pause function and auto stop device when error of circuit		
上轴马达 axle motor	Ac伺服马达（4极 550W） AC servo motor (4P 550W)		
空气压力 air pressure	主调节器：0.5MPa main regulator 0.5MPa 锤子压力调节器：0.4MPa hammer pressure regulator 0.4MPa		
空气消耗量 air consumption	43.2 1/min（8次循环/min） 8 times cycle/min		
电源 Power	单相100V/200V、三相200V/220V/380V/400V 400VA single phase100V/200V、3-phase200V/220V/380V/400V 400VA		
重量 Weight	头部约120kg、操作盘约0.6kg head120kg、panel0.6kg 控制箱14.2~16.2 kg（根据出口国的不同而不同） control box14.2~16.2 kg		